

iBoard®



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iBoard® by APS

PART#: IB-552C&H

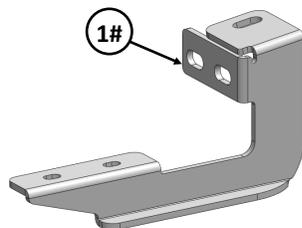
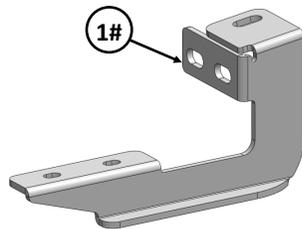
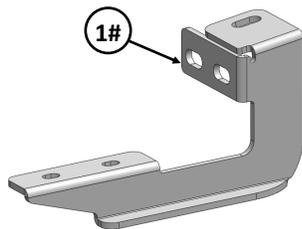
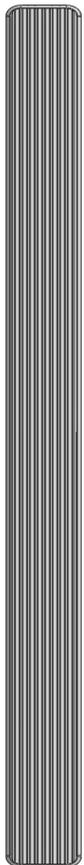
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT
*NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	X
8mm	16-18	√
10mm	31-32	√
12mm	56-58	X
14mm	92-94	X

PART LIST

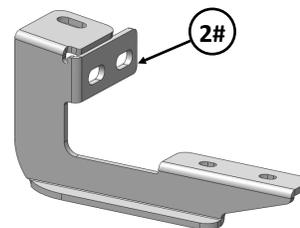
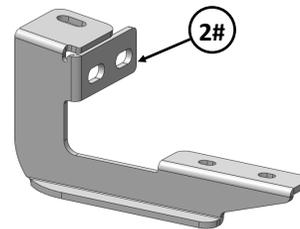
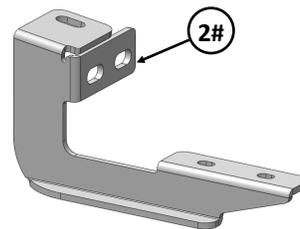
Driver Side Step Bar



Front



Passenger Side Step Bar



Customer Support: info@iboardauto.com



Mounting Bracket List					
Item	QTY	Description	Item	QTY	Description
1#	3	Driver Front / Center / Rear Mounting Brackets	2#	3	Passenger Front / Center / Rear Mounting Brackets

Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description
1#	6	M10X1.5-30mm Hex Bolts	5#	12	M8X1.25-25mm Hex Bolts
2#	6	M10 Flat Washers	6#	24	M8 Flat Washers
3#	6	M10 Lock Washers	7#	12	M8 Lock Washers
4#	6	M10 Clip Nuts	8#	12	M8 Hex Nuts


1#


2#


3#


4#


5#


6#


7#


8#

Hardware Package B (For Stainless Steel Step Bar Installation)					
Item	QTY	Description	Item	QTY	Description
1#	12	M8X1.25-35mm Carriage Bolts	3#	12	M8 Nylon Lock Nuts
2#	12	M8 Large Flat Washers	4#	6	Sliders (Packed with Step Bars)


1 #


2 #

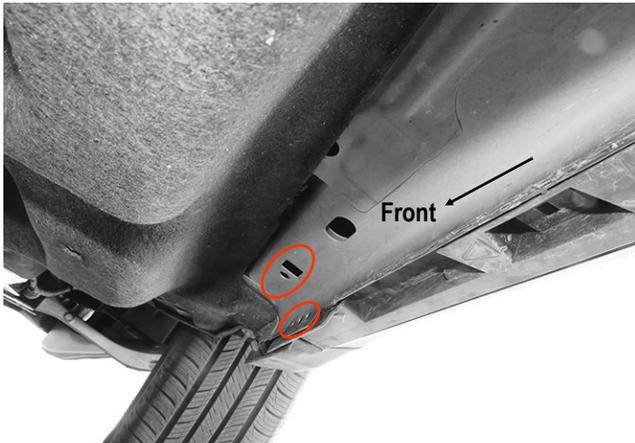

3 #


4 #



STEP 1

Start installation from the passenger side front of the vehicle, temporarily remove the plastic side panel. Move to the floor panel, locate the square holes and (2) round holes in the pinch weld, (Fig 1).



(Fig 1) Passenger Side Front Mounting Location

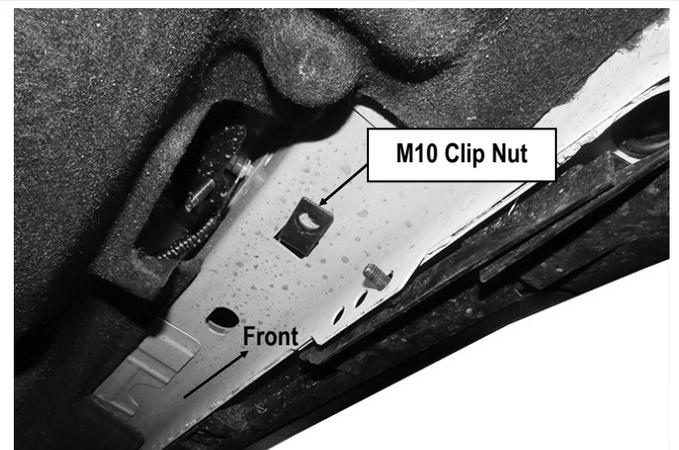
STEP 2

Select (1) M10 Clip Nut. Attach the M10 Clip Nut into the square hole in the floor panel, (Fig 2).

Select (1) Passenger Front Mounting Bracket. Attach the Bracket to the M10 Clip Nut with (1) M10X1.5-30mm Hex Bolt, (1) M10 Lock Washer and (1) M10 Flat Washer, (Figs 3-4). Do not fully tighten hardware at this time.

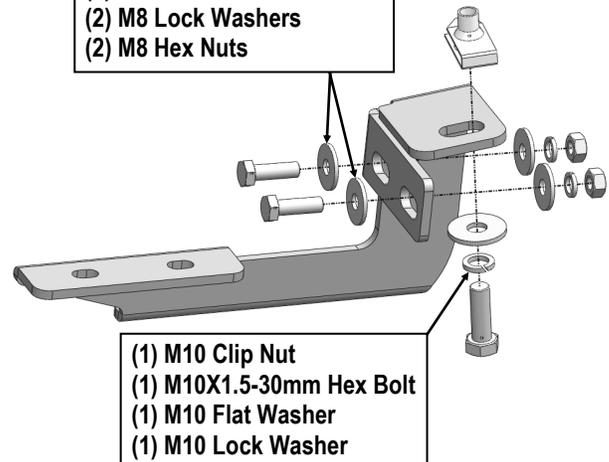
STEP 3

Attach the Passenger Front Mounting Bracket to the pinch weld with (2) M8X1.25-25mm Hex Bolts, (4) M8 Flat Washers, (2) M8 Lock Washers and (2) M8 Hex Bolts, (Figs 3-4). Do not fully tighten hardware at this time.

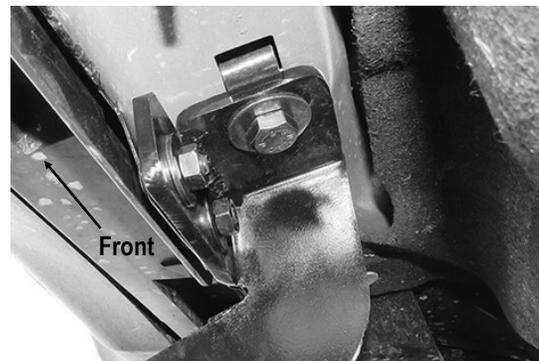


(Fig 2) Attach The M10 Clip Nut

- (2) M8X1.25-25mm Hex Bolts
- (4) M8 Flat Washers
- (2) M8 Lock Washers
- (2) M8 Hex Nuts



(Fig 3) Passenger Front Mounting Bracket Installation



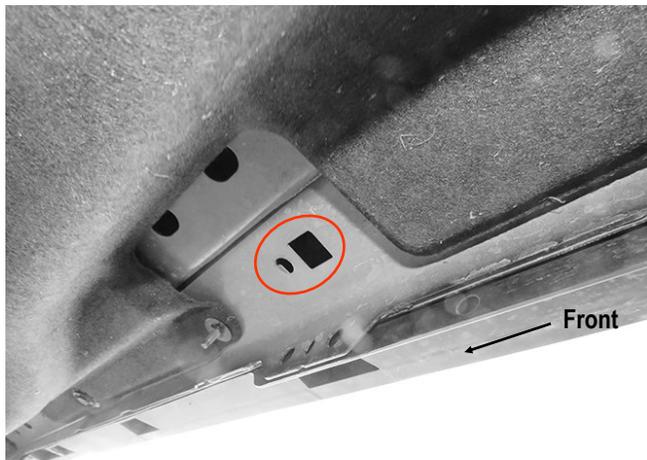
(Fig 4) Passenger Front Mounting Bracket Installation



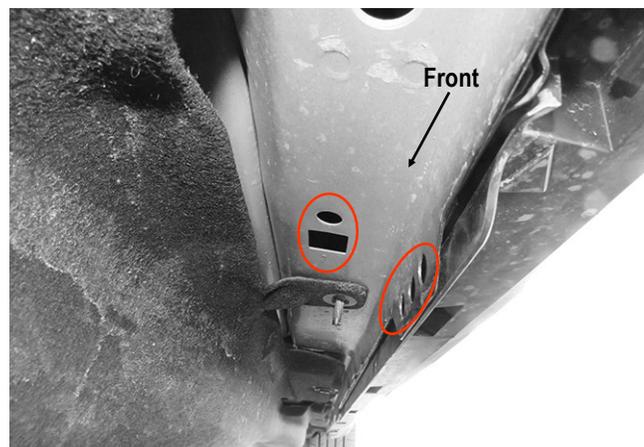
STEP 4

Move to the center & rear mounting location, (**Figs 5 & 6**). Repeat **Steps 1-3** to attach the Passenger Center & Rear Mounting Bracket to the vehicle. Do not fully tighten hardware at this time.

Note: Passenger Front & Center & Rear Mounting Brackets are universal.



(Fig 5) Passenger Side Center Mounting Location



(Fig 6) Passenger Side Rear Mounting Location

STEP 5

Once all (3) Passenger side mounting brackets are installed, then proceed to the Step Bar installation. (**Figs 7 & 8**)

- (1) Select (1) Slider and (2) M8X1.25-35mm Carriage Bolts;
- (2) Install (2) M8X1.25-35mm Carriage Bolts in (1) Slider.
- (3) Slide the Slider (with carriage bolts) to the **Step Bar**.
- (4) Repeat to install the other (2) sliders to the step bar.
- (5) Attach the Step Bar (with the Sliders) onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using (6) M8 Large Flat Washers and (6) M8 Nylon Lock Nuts and (3) Sliders, (**Fig 8**). Do not fully tighten hardware at this time.

Note: The Sliders are packed with the Step Bars.

Level and adjust the Step Bar and fully tighten all hardware.

Repeat **Steps 1-5** for the other side Step Bar installation. **The installation is completed!!!**

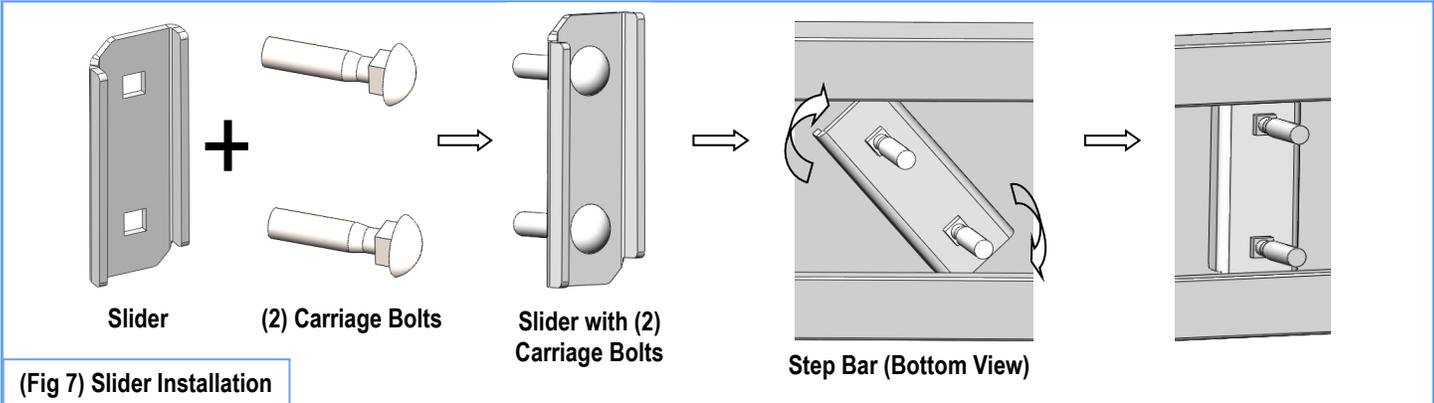
Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

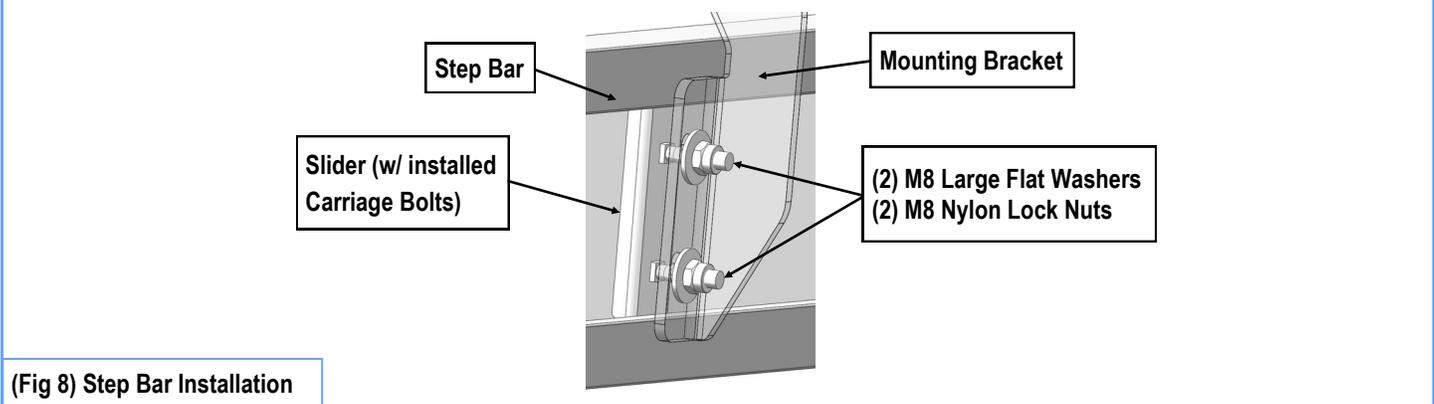
In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.



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(Fig 7) Slider Installation



(Fig 8) Step Bar Installation