



iBoard® Series

INSTALLATION INSTRUCTIONS

PART#: IB-134C&H

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for any damage caused by improper installation.

***ROCKER PANEL MOUNT**

***NO DRILLING REQUIRED**

Recommended Torque Values

Fastener Size	Tightening Torque (ft-lbs)	Torque Wrench Required (Yes/No)
6mm	6-7	No
8mm	16-18	Yes
10mm	31-32	No
12mm	56-58	No
14mm	92-94	No



Scan for
Installation Video

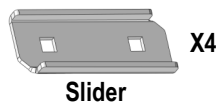
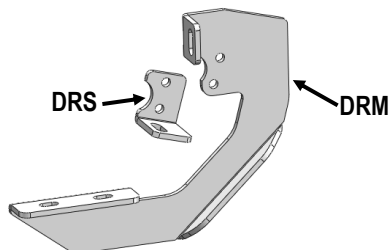
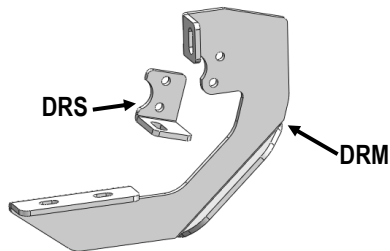
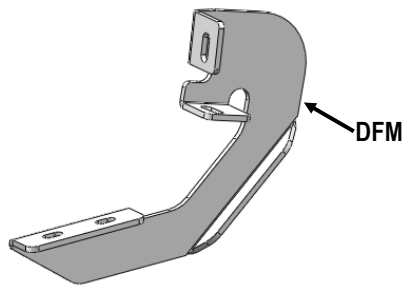
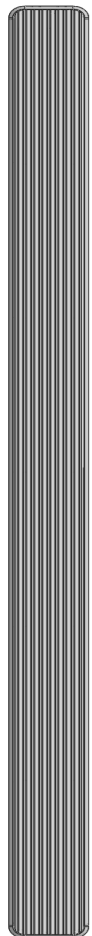
Mounting Bracket List			
Item	QTY	Part Name	Description
1#	2	DFM	Mounting Bracket for Driver/Passenger Front (Universal)
2#	2	DRM	Mounting Bracket for Driver Center/Rear
3#	2	PRM	Mounting Bracket for Passenger Center/Rear
4#	2	DRS	Support Bracket for Driver Center/Rear
5#	2	PRS	Support Bracket for Passenger Center/Rear

PART LIST

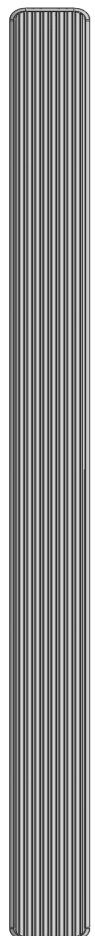
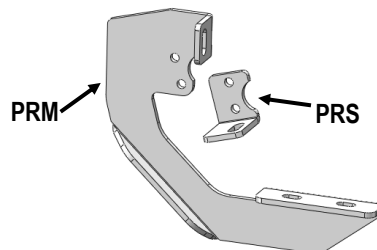
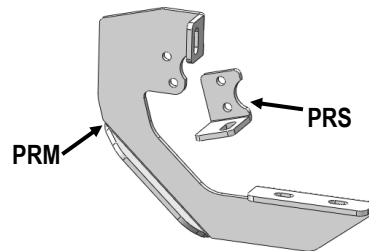
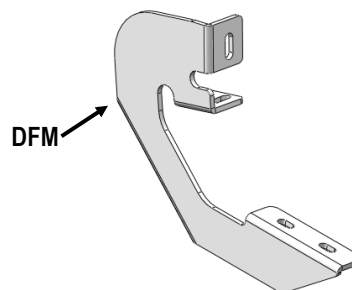
Driver Side Step Bar

Front
↑

Passenger Side Step Bar




Note: Sliders are packed inside one of the step bars.






Scan for
Installation Video


Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description
A1	20	M8X1.25-25mm Hex Bolts	A4	20	M8 Lock Washers
A2	18	M8 Large Flat Washers	A5	14	M8 Hex Nuts
A3	16	M8 Flat Washers	A6	6	ST8X25mm Hex Self Tapping Screws




A1




A2



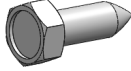
A3



A4

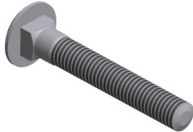


A5




A6


Hardware Package B (For Step Bar Installation)					
Item	QTY	Description	Item	QTY	Description
B1	12	M8X1.25-35mm Carriage Bolts	B3	12	M8 Nylon Lock Nuts
B2	12	M8 Large Flat Washers			



B1



B2



B3



STEP 1: Passenger Side Mounting Brackets Assembly

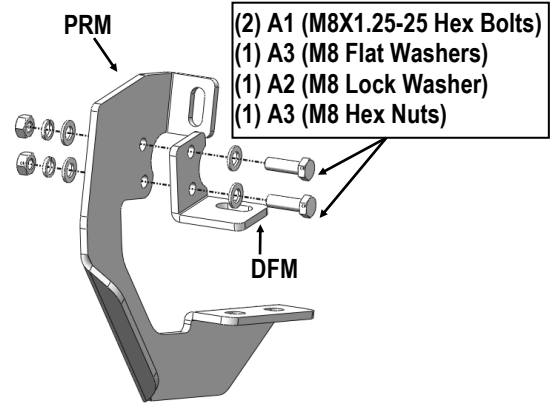
(1) Assemble Passenger Center Mounting Bracket (PRM+PRS) with:

- (2) A1 (M8X1.25-25 Hex Bolts)
- (4) A3 (M8 Flat Washers)
- (2) A4 (M8 Lock Washers)
- (2) A5 (M8 Hex Nuts)

Do not fully tighten hardware at this time.

(2) Repeat to assemble Passenger Rear Mounting Bracket (PRM+PRS)

Note: Both two PRMs are universal and two PRSs are universal.



(Fig. 1) Passenger Center/Rear Mounting Bracket Assembly

STEP 2: Passenger Side Mounting Brackets Installation

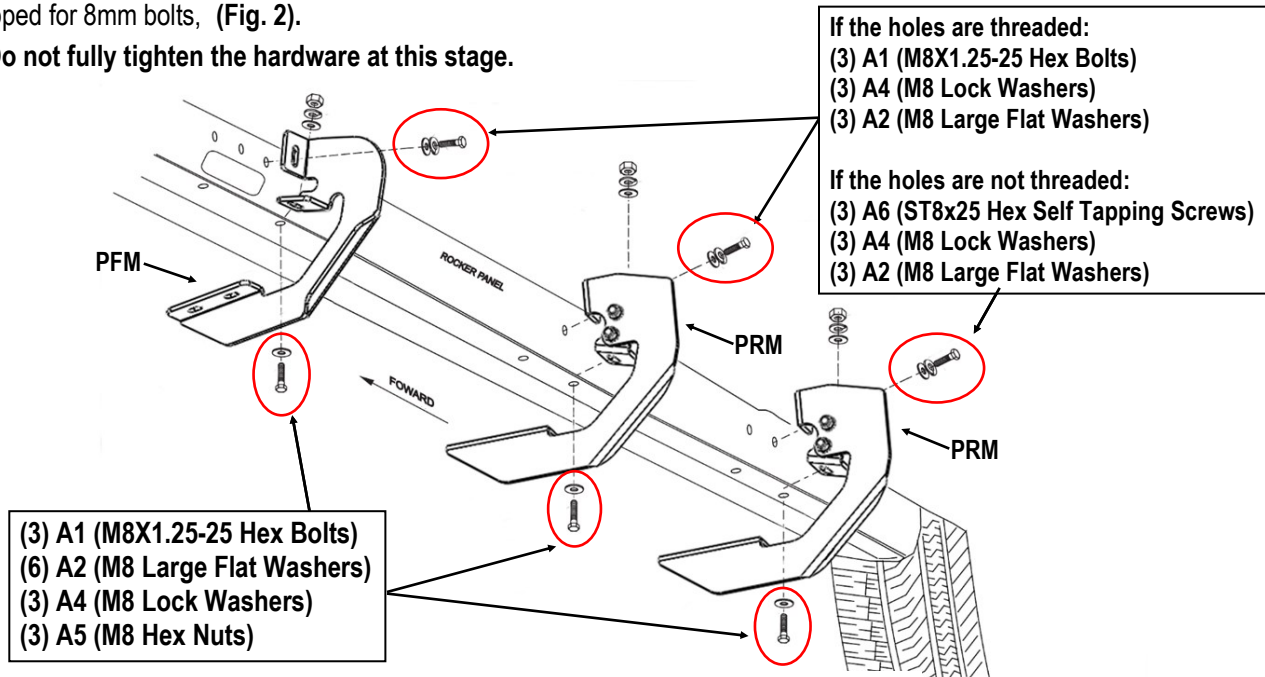
(1) Locate the mounting locations along the inner side of the rocker panel.

(2) Remove any tape on the inside of rocker panel that covers the mounting holes, (Fig. 2).

(3) Attach the passenger side mounting brackets to underside of the rocker panel as shown on Fig. 2.

Note: * (1) ST8x25mm Hex Self Tapping Screws replace (1) M8X1.25-25mm Hex Bolt per bracket if the factory holes are not tapped for 8mm bolts, (Fig. 2).

*** Do not fully tighten the hardware at this stage.**



(Fig. 2) Passenger Side Mounting Bracket Locations



STEP 3: Passenger Side Step Bar Installation

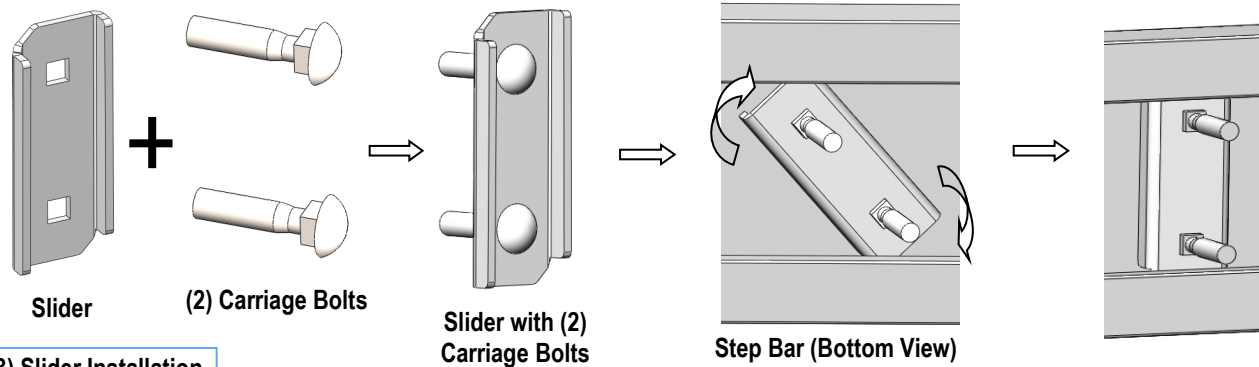
Once all (2) Passenger side mounting brackets are installed, then proceed to the Step Bar installation. (Figs. 3&4)

1. Select (1) Slider and (2) B1 (M8X1.25-35mm Carriage Bolts);
2. Install (2) B1 (M8X1.25-35mm Carriage Bolts) in (1) Slider.
3. Slide the Slider with carriage bolts to the Step Bar.
4. Repeat to install the other (1) slider to the step bar.
5. Attach the Step Bar with the Sliders onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using :
 - (4) B2 (M8 Large Flat Washers)
 - (4) B3 (M8 Nylon Lock Nuts)
 - (2) Sliders

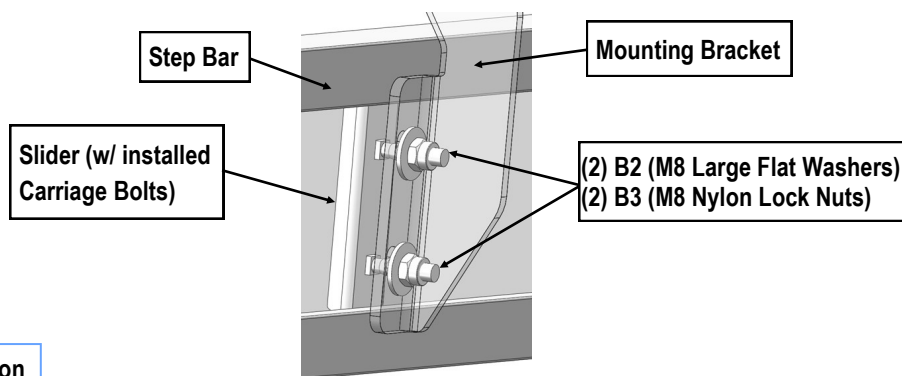
Do not fully tighten hardware at this stage.

Note: The Sliders are packed with the Step Bars.

Level and adjust the Step Bar and fully tighten all hardware.



(Fig. 3) Slider Installation



(Fig. 4) Step Bar Installation



STEP 4: The Other Side Step Bar Installation

Repeat **Steps 1-3** for the opposite side.
And then installation is completed!!!

Attention

Periodically inspect the installation to ensure all hardware remains secure.

To protect the finish, clean with mild soap and non-abrasive products only.