iBoard®

iBoard® by APS
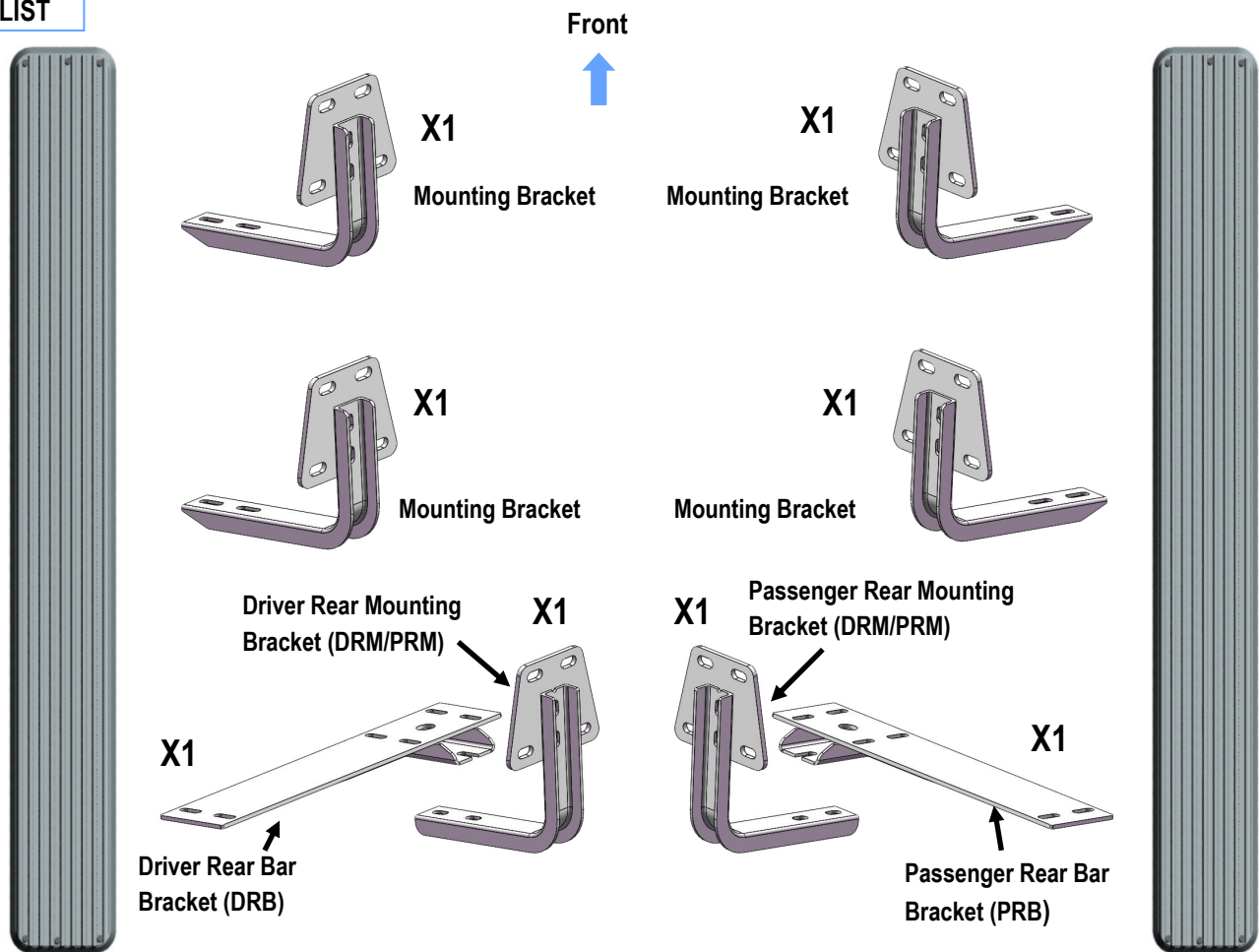
READ INSTRUCTIONS CAREFULLY BEFORE STARTING IN-STALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT
*No DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94

PART LIST

Front

X1 Mounting Bracket

X1 Mounting Bracket

X1 Mounting Bracket

X1 Mounting Bracket

Driver Rear Mounting Bracket (DRM/PRM)

X1

X1 Driver Rear Bar Bracket (DRB)

X1 Passenger Rear Mounting Bracket (DRM/PRM)

X1 Passenger Rear Bar Bracket (PRB)

Note: (4) Mounting Brackets are universal.
(2) Driver Rear Mounting Bracket and Passenger Rear Mounting Bracket are universal.

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X4	**X20**	**X16**	**X20**	**X20**	**X20**
M8X1.25-20mm Inner Hex Bolt	M8 Flat Washer	M8X1.25 Nylon Lock Nut	M6X1-20mm Square Head Bolt	M6 Large Flat Washer	M6X1 Nylon Lock Nut

STEP 1

Starting at the Passenger Side of the vehicle, locate the factory studs on the vehicle.
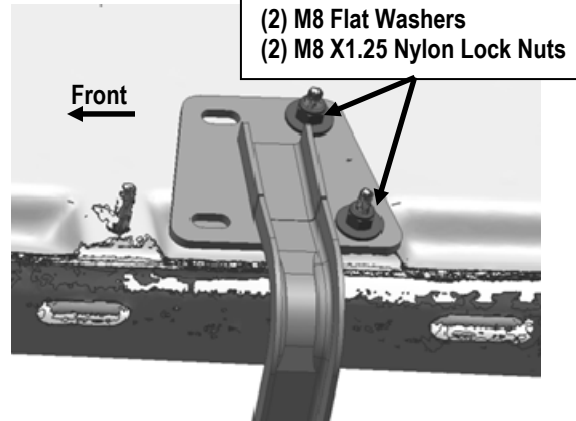
Front

(Fig 1) Passenger Side Mounting Location

STEP 2

Start from the Passenger side Front Mounting location, **(Fig 1).** Bolt the Passenger Front Mounting Bracket to the vehicle with: (2) M8 Flat Washers, (2) M8 Nylon Lock Nuts **(Fig 3).** Do not fully tighten hardware at this time.
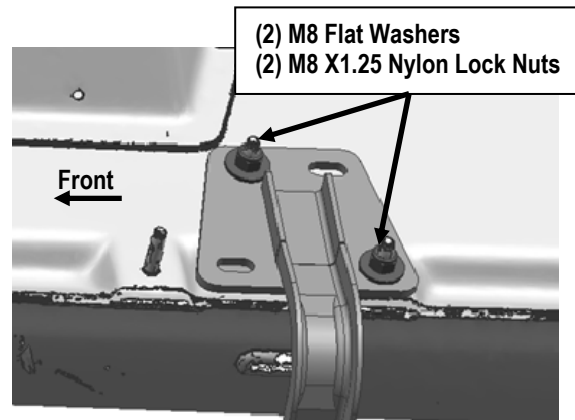
<u>**Note:**</u> **All (4) Front and Center Mounting Brackets are universal.**

(2) M8 Flat Washers
(2) M8 X1.25 Nylon Lock Nuts

Front

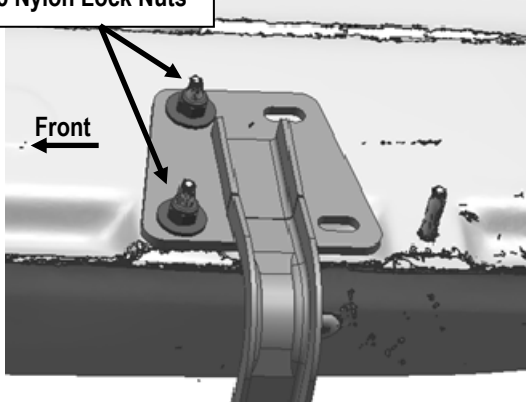**(Fig 2) Passenger Front Mounting Bracket Installed**

STEP 3

Repeat **Step 2** to install the Passenger Centre Mounting Bracket and Passenger Rear Mounting Bracket **(DRM/PRM)** on Passenger Side of the vehicle. **(Fig 3 & 4)** Do not fully tighten hardware at this time.

(2) M8 Flat Washers
(2) M8 X1.25 Nylon Lock Nuts

Front

(Fig 3) Passenger Center Mounting Bracket Installed

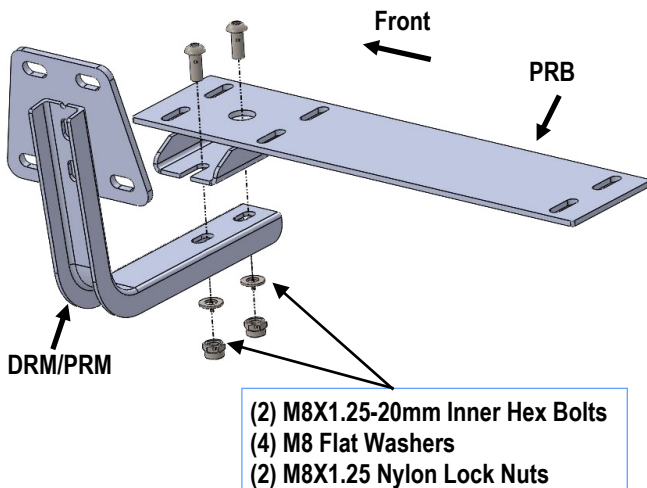Customer Support: info@iboardauto.com

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(2) M8 Flat Washers
(2) M8 X1.25 Nylon Lock Nuts

Front

(Fig 4) Passenger Rear Mounting Bracket (DRM/PRM) Installed

STEP 4

Attach the Passenger Rear Bar Bracket **(PRB)** to the installed Passenger Rear Mounting Bracket **(DRM/PRM)** with (2) M8X1.25-20mm Inner Hex Bolts, (4) M8 Flat Washers, (2) M8X1.25 Nylon Lock Nuts, **(Fig 5).** Do not fully tighten hardware at this time.

Front

PRB

DRM/PRM

(2) M8X1.25-20mm Inner Hex Bolts
(4) M8 Flat Washers
(2) M8X1.25 Nylon Lock Nuts

(Fig 5) Passenger Rear Bar Bracket (PRB) and Passenger Rear Mounting Bracket (DRM/PRM) Assembly

STEP 5

Select a Running Board. Slip (5) M6X1-20mm Square Head Bolts into each bottom channel **(Fig 6)**. Carefully position the Running Board onto the (3) Mounting Brackets. **IMPORTANT**: Do not slide (front to back) the Running Board on the Brackets or the bottom surface of the running board might be damaged.

Attach the Running Board to Front & Center Mounting Brackets with (2) M6X1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6X1 Nylon Lock Nuts **(Fig 7)**.
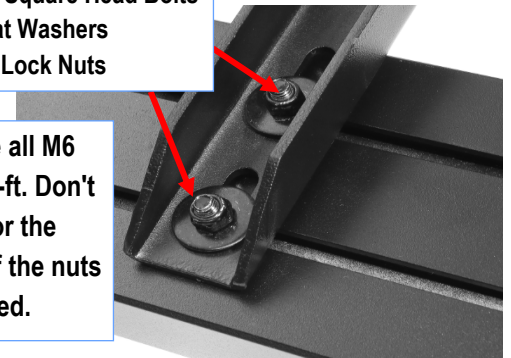
Attach the Running Board to Rear Bar Bracket with (6) M6X1-20mm Square Head Bolts,(6) M6 Large Flat Washers and (6) M6X1 Nylon Lock Nuts **(Fig 8).** Do not fully tighten hardware at this time.

(Fig 6) Slip M6X1-20mm Square Head Bolts into the bottom channel

(2) M6X1-20mm Square Head Bolts
(2) M6 Large Flat Washers
(2) M6X1 Nylon Lock Nuts

<u>**NOTE:**</u> **Torque all M6 Nuts to 6~7 lb-ft. Don't over tighten, or the thread form of the nuts will be damaged.**

(Fig 7) Running Board Installed onto Front & Center Mounting Brackets

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(6) M6X1-20mm Square Head Bolts
(6) M6 Large Flat Washers
(6) M6X1 Nylon Lock Nuts

NOTE: Torque all M6 Nuts to 6~7 lb-ft. Don't over tighten, or the thread form of the nuts will be damaged.

(Fig 8) Running Board Installed onto Rear Bar Bracket

STEP 6

Level and adjust the Running Board as necessary and fully tighten all hardware.

STEP 7

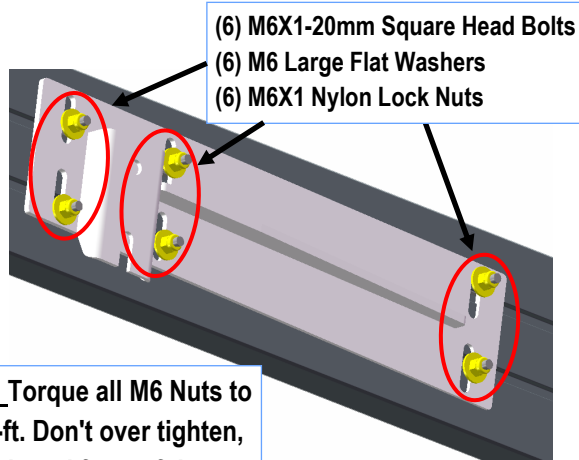Repeat **Steps 1-6** for the driver side Running Board installation. The installation is completed (**Fig 9**).

(Fig 9) Installation Completed

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.