

iBoard® by APS

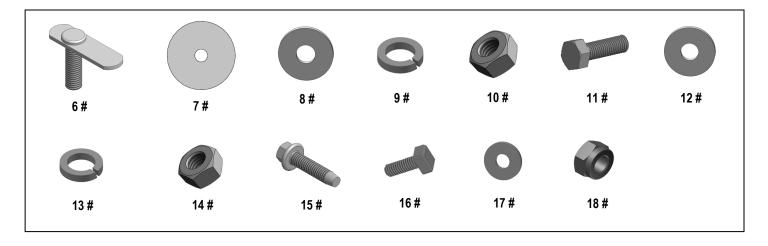
READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT *DRILLING IS REQUIRED

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	$\sqrt{}$
8mm	16-18	Х
10mm	31-32	V
12mm	56-58	Х
14mm	92-94	Х

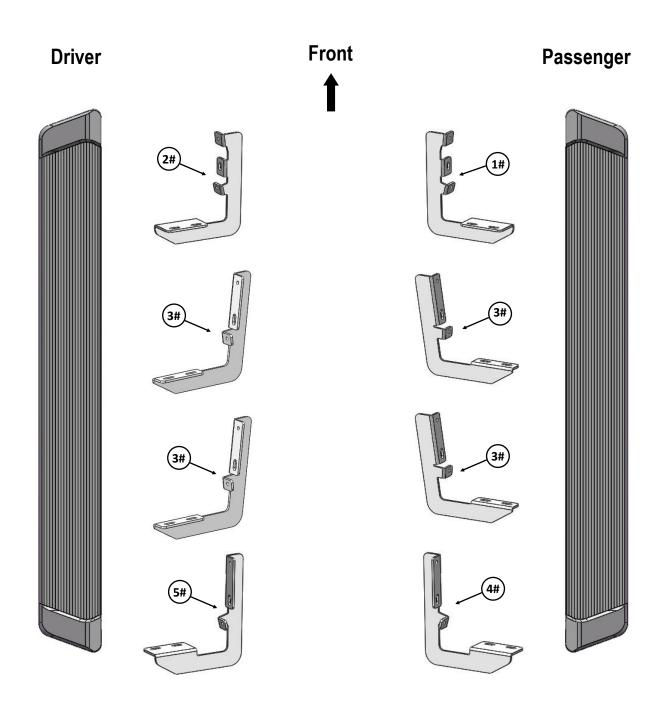
PART#: IB-R002

Item	QTY	Description	Item	QTY	Description
1#	1	Passenger Front Mounting Bracket	10#	8	M10 Hex Nuts
2#	1	Driver Front Mounting Bracket	11#	8	M6X1-25mm Hex Bolts
3#	4	Center Mounting Brackets	12#	16	M6 Flat Washers
4#	1	Passenger Rear Mounting Bracket	13#	8	M6 Lock Washers
5#	1	Driver Rear Mounting Bracket	14#	8	M6 Hex Nuts
6#	8	M10X35 Bolt Plates	15#	8	ST6.3X22mm Self Tapping Screws
7#	8	M10 Plastic Washers	16#	16	M6X1-20mm Square Head Bolts
8#	8	M10 Flat Washers	17#	16	M6 Large Flat Washers
9#	8	M10 Lock Washers	18#	16	M6 Nylon Lock Nuts



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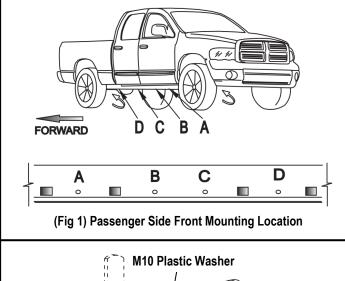
i Board[®]

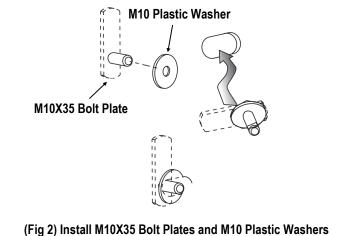


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STEP 1

Start installation from the Passenger side front of the vehicle. Remove tape from locations as shown. Install M10X35 Bolt Plates and M10 Plastic Washers as shown, (Fig 1).

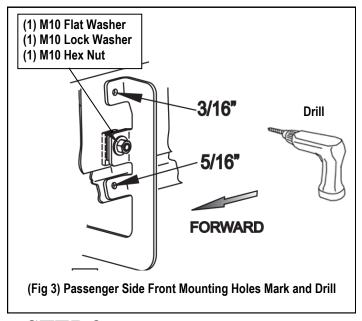




STEP 2

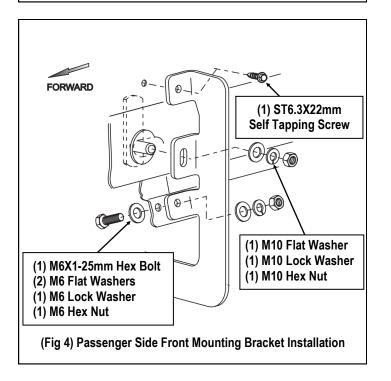
Attach the Passenger Front Mounting Bracket onto the M10X35 Bolt Plate on Mounting Location with (1) M10 Flat Washer, (1) M10 Lock Washer and (1) M10 Hex Nut. Mark holes. Remove the bracket and Drill holes as shown, (Fig 3).

NOTE: Be sure to use the correct drill bit size for each hole.



STEP 3

Attach the Passenger Front Mounting Bracket to the M10X35 Bolt Plate, and secure the mounting bracket as shown on **Fig 4**. Don't fully tighten at this time.

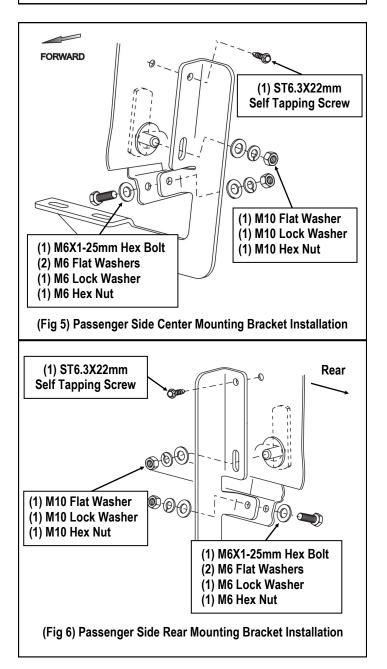


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STEP 4

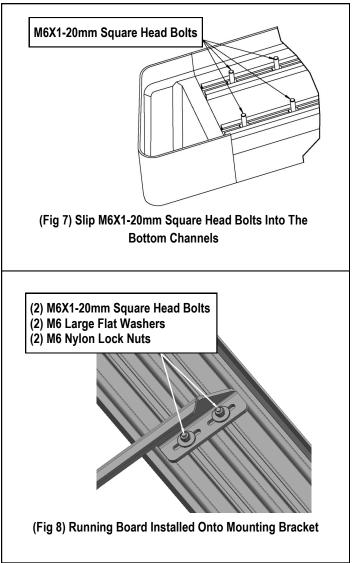
Move to Passenger Side B & C & Rear Mounting Locations, (Fig 1). Repeat Steps 1-3 to install Passenger Center and Rear Mounting Brackets (Figs 5 & 6). Don't fully tighten the hardware at this time.



STEP 5

Select a Running Board. Slip (4) M6x1-20mm Square Head Bolts into each bottom channel (Fig 7). Carefully position the Running Board onto the (4) Mounting Brackets.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to each Mounting Bracket with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 Nylon Lock Nuts (**Fig 8**). Do not fully tighten at this time.



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STEP 6

Level and adjust the Running Board and fully tighten all hardware.

<u>Important</u>: Please follow the recommended Tightening Torques shown in the table on page 1. Don't over tighten, or the nuts/bolts will be damaged.

STEP 7

Repeat **Steps 1-6** for the other side Running Board installation. The installation is completed .

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.