



Scan for
Installation Video

PART#: IB-P159Y&H

iBoard® Series

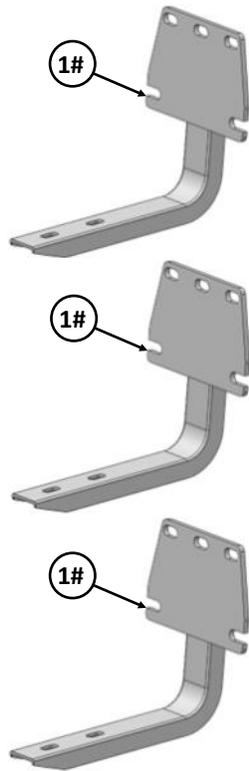
READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X

***ROCKER PANEL MOUNT**
***NO DRILLING REQUIRED**

PART LIST

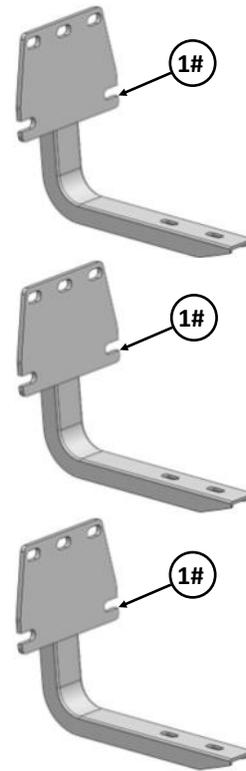
Driver Side Step Bar



Front



Passenger Side Step Bar



NOTE: All Mounting Brackets are universal.



Scan for
Installation Video

Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description
1#	6	Mounting Brackets	3#	18	M8X1.25 Nylon Lock Nuts
2#	18	M8 Large Flat Washers			



2 #



3 #

Hardware Package B (For Step Bar Installation)					
Item	QTY	Description	Item	QTY	Description
1#	12	M8X1.25-35mm Carriage Bolts	3#	12	M8 Nylon Lock Nuts
2#	12	M8 Large Flat Washers	4#	6	Sliders (Packed with Mounting Brackets)



1 #



2 #



3 #



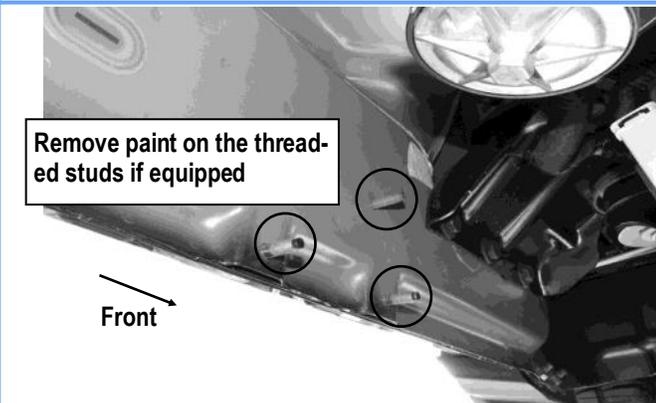
4 #



STEP 1

Start the installation under the driver side of the vehicle. Locate the front (3) factory studs along the inner side of the body panel, (Fig 1).

NOTE: Use a wire brush to remove paint on the threaded studs if equipped.

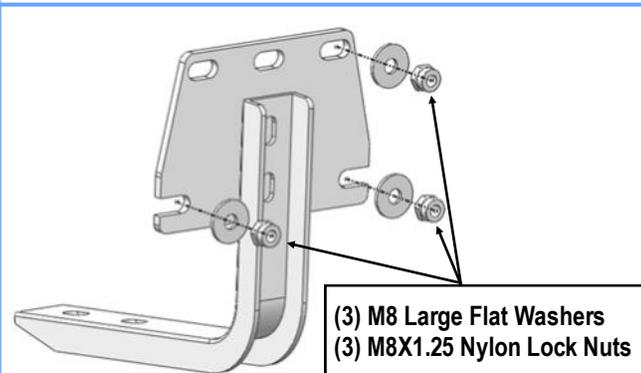


(Fig 1) Driver Side Front Mounting Location

STEP 2

Select (1) Mounting Bracket. Attach the Mounting Bracket to the (3) factory studs on the Driver Side Front Mounting Bracket Location with (3) M8 Large Flat Washers and (3) M8X1.25 Nylon Lock Nuts, (Fig 2). Do not fully tighten the hardware at this time.

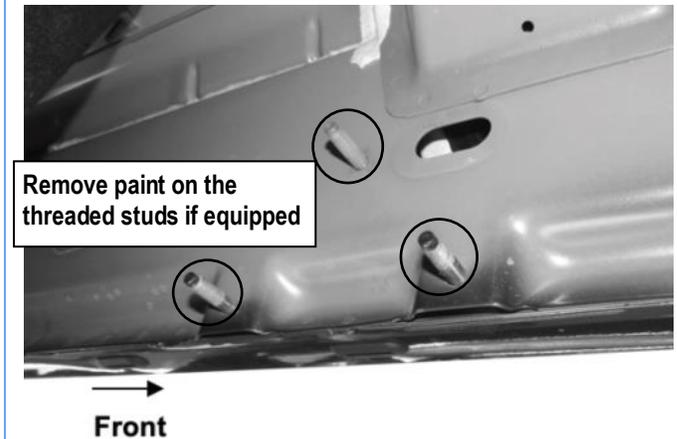
NOTE: All (6) Mounting Brackets are universal.



(Fig 2) Driver Side Front Mounting Bracket Installation

STEP 3

Move to Driver side Center and Rear mounting locations, (Figs 3-4). Repeat **Steps 1-2** to install Driver Center Mounting bracket and Driver Rear Mounting bracket. Do not fully tighten hardware at this time.



(Fig 3) Driver Side Center Mounting Location



(Fig 4) Driver Side Rear Mounting Location



STEP 5

Once all (3) Driver side mounting brackets are installed, then proceed to the Step Bar installation. **(Figs 5 & 6)**

- (1) Select (1) Slider and (2) M8X1.25-35mm Carriage Bolts;
- (2) Install (2) M8X1.25-35mm Carriage Bolts in (1) Slider.
- (3) Slide the Slider (with carriage bolts) to the **Step Bar**.
- (4) Repeat to install the other (2) sliders to the step bar.
- (5) Attach the Step Bar (with the Sliders) onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using (6) M8 Large Flat Washers and (6) M8 Nylon Lock Nuts and (3) Sliders, **(Fig 6)**. Do not fully tighten hardware at this time.

Note: The Sliders are packed with the Mounting Bracket.

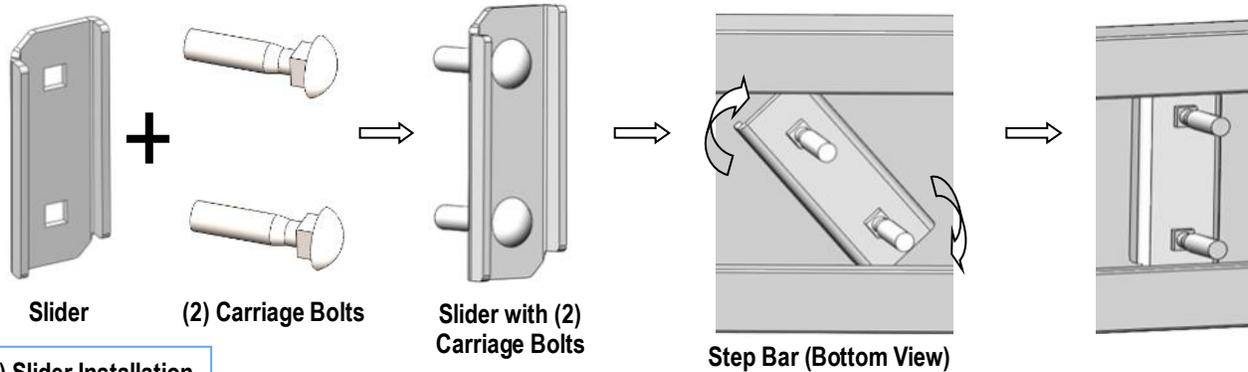
Level and adjust the Step Bar and fully tighten all hardware.

Repeat **Steps 1-5** for the other side Step Bar installation. **The installation is completed!!!**

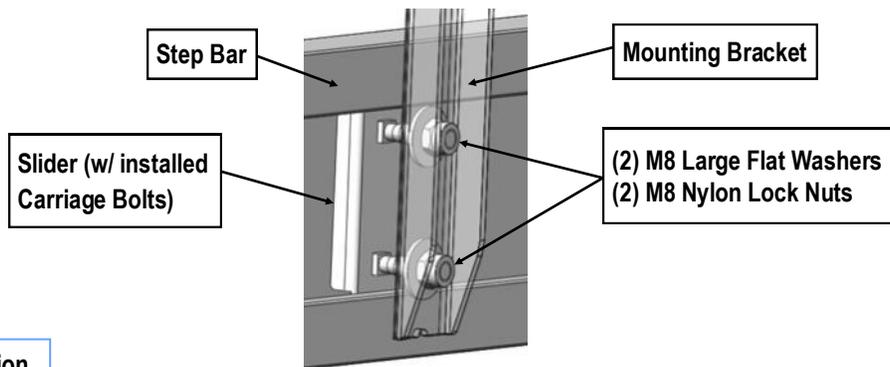
Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.



(Fig 5) Slider Installation



(Fig 6) Step Bar Installation