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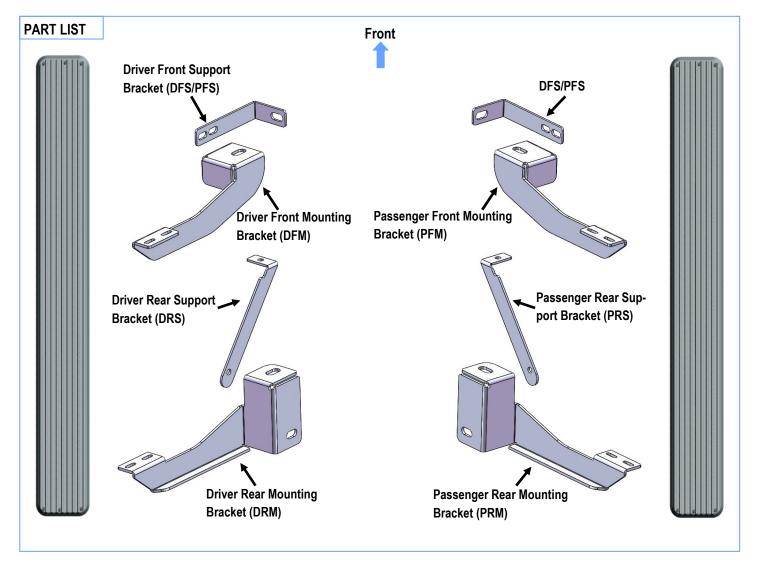
iBoard[®] by APS

PART#: IB-064A-B

READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRE-SENT. ASSISTANCE IS RECOMMENDED.

*BODY FRAME MOUNT
*NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94



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M10X1.5-30mm Hex Bolt

M10 Flat Washer

M10 Lock Washer

M10 Hex Nut

M12X1.75-100mm Hex Bolt

M12 Flat Washer

M12 Nylon Lock Nut















X12



M8X1.25-25mm Hex Bolt



M8 Nvlon Lock

Nut

M6X1-30mm Hex Bolt

M6X1-20mm Square Head Bolt

M6 Large Flat Washer

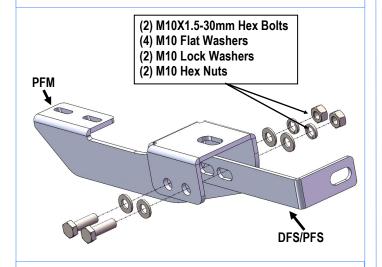
M6X1 Nylon Lock Nut

STEP 1

Start installing from the passenger side front of the vehicle. Remove the passenger front body mount bolt.

STEP 2

Assemble Passenger Front Mounting Bracket **(PFM)** and Passenger Front Support Bracket **(DFS/PFS)** with (2) M10X1.5-30mm Hex Bolts, (4) M10 Flat Washers, (2) M10 Lock Washers and (2) M10 Hex Nuts, **(Fig 1)**. Do not fully tighten hardware at this time.

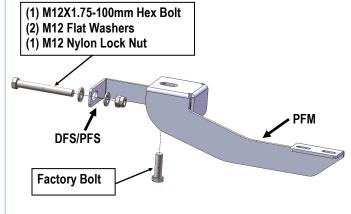


(Fig 1) Passenger Side Front Brackets Assembly

STEP 3

Attach the assembled Passenger Front Mounting Bracket (**PFM**) to the vehicle with factory bolt, (**Fig 2 & 3**).

Attach Passenger Front Support Bracket (**DFS/PFS**) to smaller factory hole in the frame using (1) M12X1.75-100mm Hex Bolt, (1) M12 Nylon Lock Nut, (2) M12 Flat Washers (**Fig 2 & 3**). Do not fully tighten hardware at this time.



(Fig 2) Passenger Side Front Brackets Installation

STEP 4

Move to the passenger side rear mounting location. Remove the passenger rear body mount bolt.

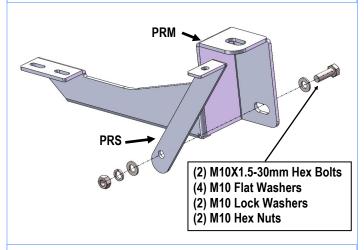
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STEP 5

Assemble Passenger Rear Mounting Bracket **(PRM)** and Passenger Rear Support Bracket **(PRS)** with (1) M10X1.5-30mm Hex Bolt, (2) M10 Flat Washers, (1) M10 Lock Washer and (1) M10 Hex Nut, **(Fig 3)**. Do not fully tighten hardware at this time.



(Fig 3) Passenger Side Rear Brackets Assembly

STEP 6

Attach the assembled Passenger Rear Mounting Bracket (PRM) to the vehicle with factory bolts, (Fig 4 & 5).

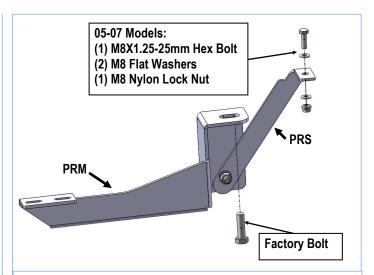
Attach Passenger Rear Support Bracket (PRS) to the factory hole on the inner side of body mount cavity and closer to the frame using:

05-07 Models:

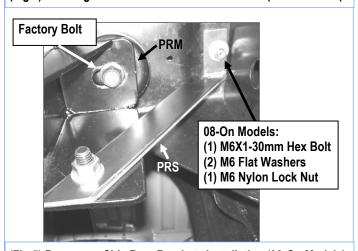
(1) M8X1.25-25mm Hex Bolt, (1) M8 Nylon Lock Nut, (2) M8 Flat Washers (Fig 4). Do not fully tighten hardware at this time.

08-On Models:

(1) M6X1-30mm Hex Bolt, (1) M6 Nylon Lock Nut, (2) M6 Flat Washers (Fig 5). Do not fully tighten hardware at this time.



(Fig 4) Passenger Side Rear Brackets Installation (05-07 Models)



(Fig 5) Passenger Side Rear Brackets Installation (08-On Models)

STEP 7

Select a Running Board. Slip (2) M6X1-20mm Square Head Bolts into each bottom channel (**Fig 6**). Carefully position the Running Board onto the (2) Mounting Brackets.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to each Mounting Brackets with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 X1 Nylon Lock Nuts (**Fig 7**). Do not fully tighten at this time.

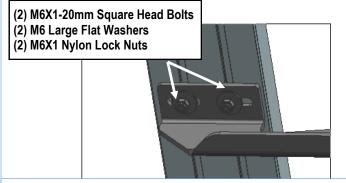
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(Fig 6) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(Fig 7) Running Board Installed Onto the Mounting Bracket

STEP 8

Level and adjust the Running Board and fully tighten all hardware.

STEP 9

Repeat **Steps 1-8** for the other side Running Board installation. The installation is completed, **(Fig 8)**.



(Fig 8) Installation Completed

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.

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