



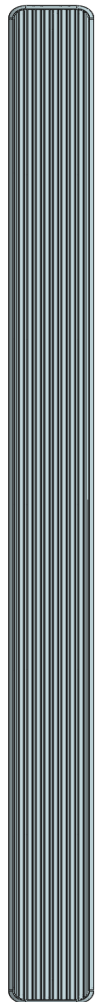
## iBoard® by APS

PART#: IB-159/258

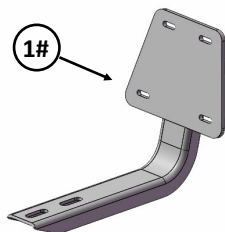
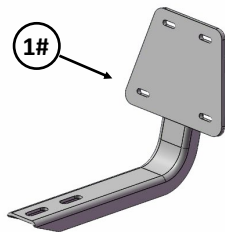
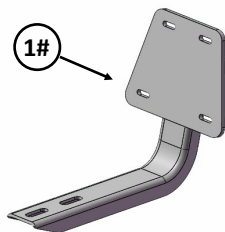
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

\*ROCKER PANEL MOUNT  
\*NO DRILLING REQUIRED

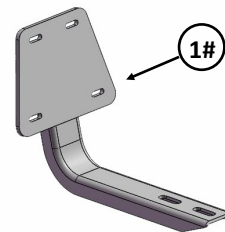
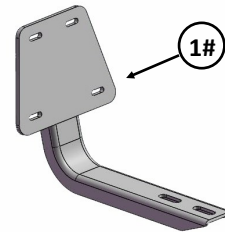
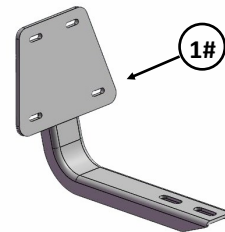
Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X



Driver Side Step Bar





Front  
↑

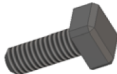







Passenger Side Step Bar



Mounting Bracket List					
Item	QTY	Description	Item	QTY	Description
1#	6	Mounting Brackets			

Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description
1#	12	M8 Large Flat Washers	2#	12	M8X1.25 Nylon Lock Nuts
 1 #  2 #					

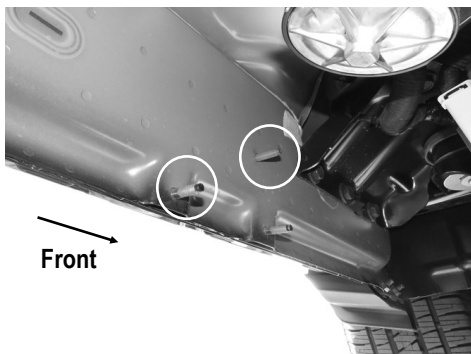
Hardware Package B (For Aluminum Step Bar Installation Only, Not Supply to SS. Step Bar)					
Item	QTY	Description	Item	QTY	Description
1#	12	M6X1-20mm Square Head Bolts	3#	12	M6X1 Nylon Lock Nuts
2#	12	M6 Large Flat Washers			
 1 #  2 #  3#					

Hardware Package C (For Stainless Steel Step Bar Installation Only, Not Supply to Aluminum Step Bar)					
Item	QTY	Description	Item	QTY	Description
1#	12	M6X1-20mm Hex Bolts	3#	12	M6 Flat Washers
2#	12	M6 Lock Washers			
 1 #  2 #  3 #					

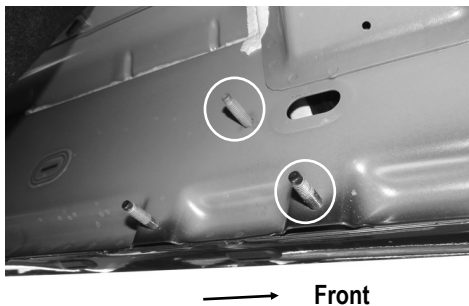


## STEP 1

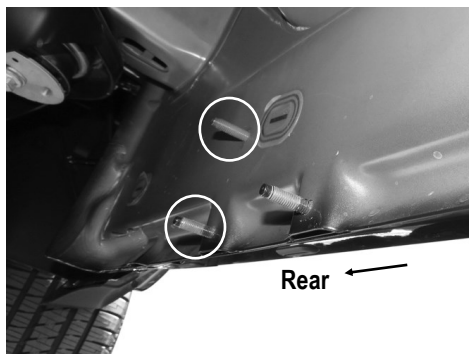
Start the installation under the driver side of the vehicle. Locate the front (3) factory studs along the inner side of the body panel, (Fig 1-3). **NOTE:** Chase threads on the studs first before installing Brackets to remove paint buildup. **Only two studs could be used on each mounting location.**



(Fig 1) Driver Front Mounting Bracket Location



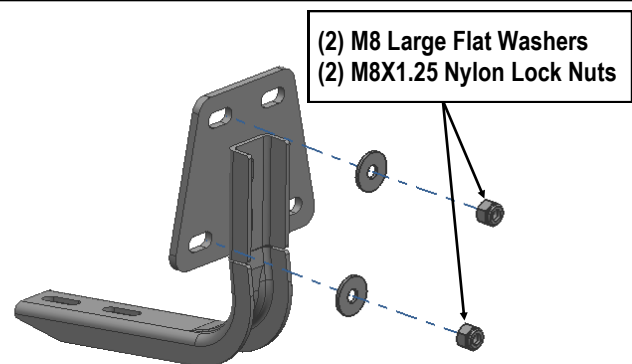
(Fig 2) Driver Center Mounting Bracket Location



(Fig 3) Driver Rear Mounting Bracket Location

## STEP 2

Select (1) Mounting Bracket. **NOTE: All (6) Mounting Brackets are universal and will fit driver or passenger side.** Attach the Mounting Bracket to the (2) factory studs on the Driver Side Front Mounting Bracket Location with (2) M8 Large Flat Washers and (2) M8X1.25 Nylon Lock Nuts, (Fig 4). Leave bracket loose at this time.



(Fig 4) Driver Front Mounting Bracket Installed

## STEP 3

Repeat **Steps 1—2** to install the (2) remaining Driver Center and Rear Mounting Brackets.

## STEP 4

Once all (3) mounting brackets are installed, then proceed to the Step Bar installation. According to the style of Step Bar proceed to the correct installation STEPS.

**Note:** Aluminum Step Bar refer to 5; Stainless Steel Step Bar skip to STEP 6.



## STEP 5

### Aluminum Step Bar Installation:

Select a **Aluminum Step Bar**. Slip (3) M6X1-20mm Square Head Bolts into each bottom channel (**Fig 5**). Carefully position the Step Bar onto the (3) Mounting Brackets.

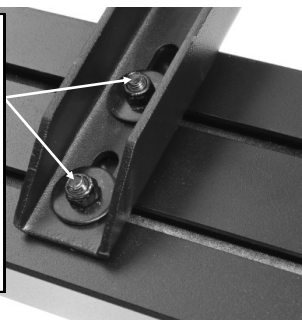
**IMPORTANT:** Do not slide the Step Bar on the Brackets or the bottom surface of the board will be damaged. Attach the Step Bar to each Mounting Brackets with (2) M6X1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6X1 Nylon Lock Nuts, (**Fig 6**). Do not fully tighten at this time.

Level and adjust the Step Bar and fully tighten all hardware. Repeat **Steps 1-5** for the other side Step Bar installation. **The installation is completed!!!**



(Fig 5) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels

(2) M6X1-20mm Square Head Bolts  
(2) M6 Large Flat Washers  
(2) M6X1 Nylon Lock Nuts  
**IMPORTANT: TORQUE FOR 6MM FASTNERS MUST LESS THAN 6-7 FT-LBS OR THE FASTNERS WILL BE DAMAGED!**

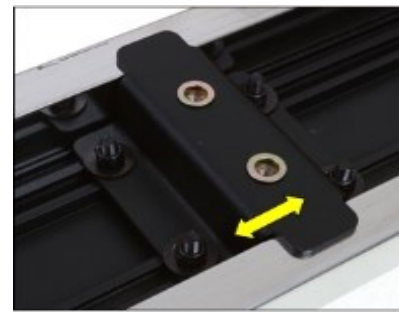


(Fig 6) Running Board Installed Onto Mounting Bracket

## STEP 6

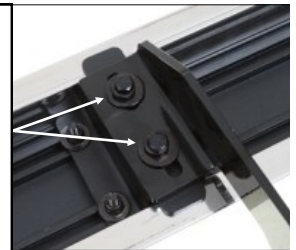
### Stainless Steel Step Bar Installation:

Select a **Stainless Steel Step Bar** (with the U-Sliders installed on the Bar). Loose the U-Sliders, reposition the U-Sliders onto the board according to the (3) Installed Mounting Brackets location, (**Fig 7**). Re-secure the U-Sliders on the Step Bar. Attach the Step Bar to the installed Mounting Brackets with (6) M6X1-20mm Hex Bolts, (6) M6 Large Flat Washers & (6) M6 Lock Washers, (**Fig 8**). Do not fully tighten hardware at this time. Level and adjust the Step Bar and fully tighten all hardware. Repeat **Steps 1-4 and 6** for the other side Step Bar installation. **The installation is completed!!!**



(Fig 7) Slide & line up the U-Slider with the installed mounting brackets along bottom channel

(2) M6X1-20mm Hex Bolts  
(2) M6 Large Flat Washers  
(2) M6 Lock Washers  
**IMPORTANT: TORQUE FOR 6MM FASTNERS MUST LESS THAN 6-7 FT-LBS OR THE FASTNERS WILL BE DAMAGED!**



(Fig 8) Step Bar Installed on Bracket Installed (Example)

### Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight. In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.