

iBoard®



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Installation Video

iBoard® by APS

PART#: IB-159/258C&H

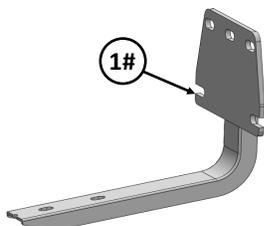
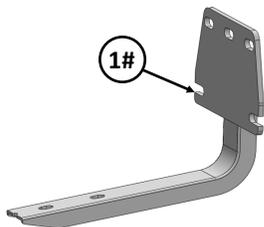
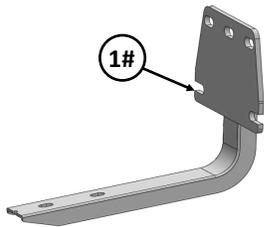
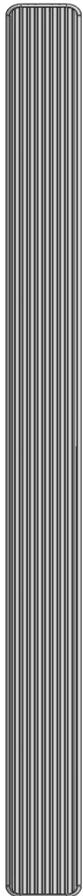
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT
*NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	X
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X

PART LIST

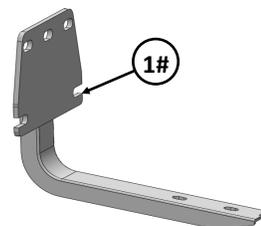
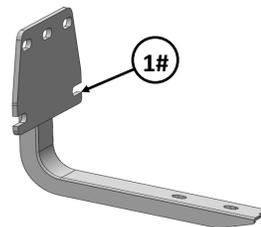
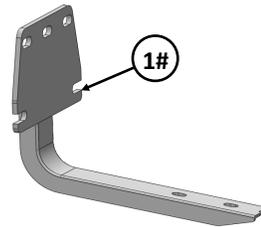
Driver Side Step Bar



Front



Passenger Side Step Bar





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Mounting Bracket List					
Item	QTY	Description	Item	QTY	Description
1#	6	Mounting Brackets			

Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description
1#	18	M8 Large Flat Washers	2#	18	M8X1.25 Nylon Lock Nuts
					
		1 #			2 #

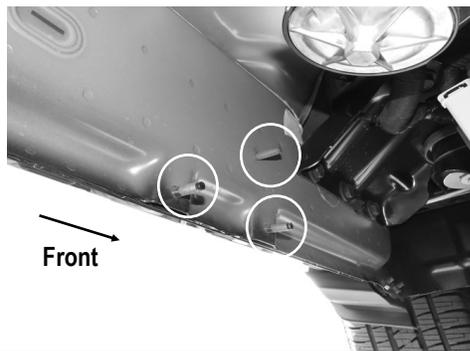
Hardware Package B (For Stainless Steel Step Bar Installation)					
Item	QTY	Description	Item	QTY	Description
1#	12	M8X1.25-35mm Carriage Bolts	3#	12	M8 Nylon Lock Nuts
2#	12	M8 Large Flat Washers	4#	6	Sliders (Packed with Step Bars)
					
		1 #			3 #
					
		2 #			4 #



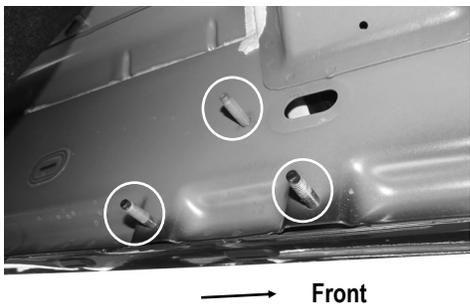
STEP 1

Start the installation under the driver side of the vehicle. Locate the front (3) factory studs along the inner side of the body panel, (Fig 1-3).

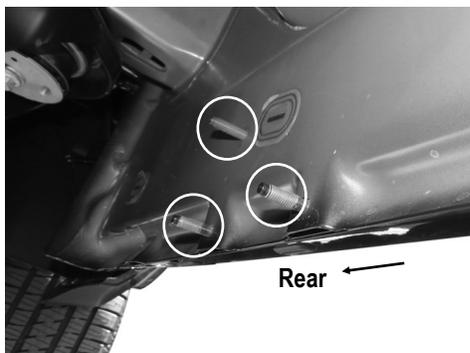
NOTE: Chase threads on the studs to remove the paint or coating before installing Brackets.



(Fig 1) Driver Side Front Mounting Location



(Fig 2) Driver Side Center Mounting Location



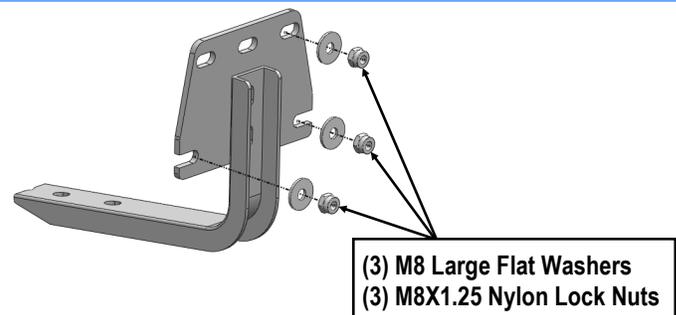
(Fig 3) Driver Side Rear Mounting Location

STEP 2

Select (1) Mounting Bracket. Attach the Mounting Bracket to the (3) factory studs on the Driver Side Front Mounting Location with (3) M8 Large Flat Washers and (3) M8X1.25 Nylon Lock Nuts, (Fig 4). Leave bracket loose at this time.

NOTE: All (6) Mounting Brackets are universal and will fit driver or passenger side.

Repeat to install Driver Center and Rear Mounting Brackets.



(Fig 4) Driver Front Mounting Bracket Installation

STEP 3

Once all (3) Driver side mounting brackets are installed, then proceed to the Step Bar installation. (Figs 5 & 6)

(1) Select (1) Slider and (2) M8X1.25-35mm Carriage Bolts;

(2) Install (2) M8X1.25-35mm Carriage Bolts in (1) Slider.

(3) Slide the Slider (with carriage bolts) to the **Step Bar**.

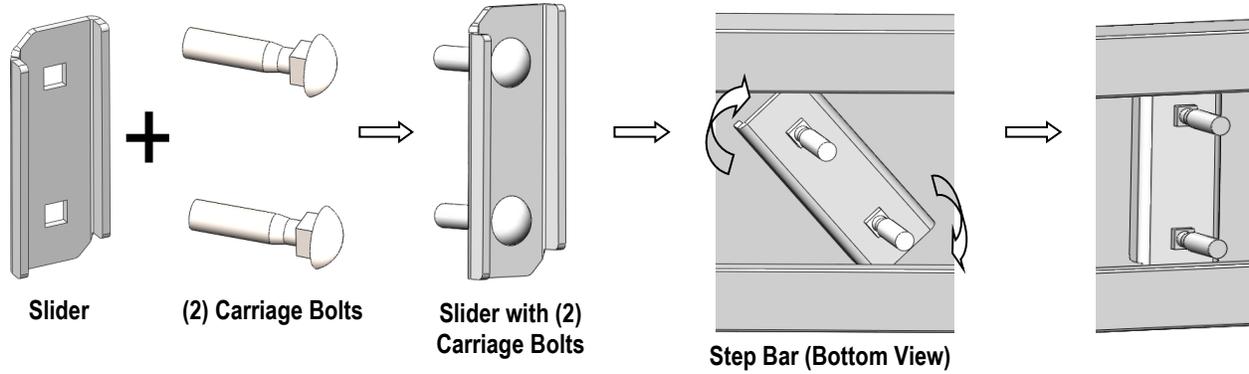
(4) Repeat to install the other (2) sliders to the step bar.

(5) Attach the Step Bar (with the Sliders) onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using (6) M8 Large Flat Washers and (6) M8 Nylon Lock Nuts and (3) Sliders, (Fig 6). Do not fully tighten hardware at this time.

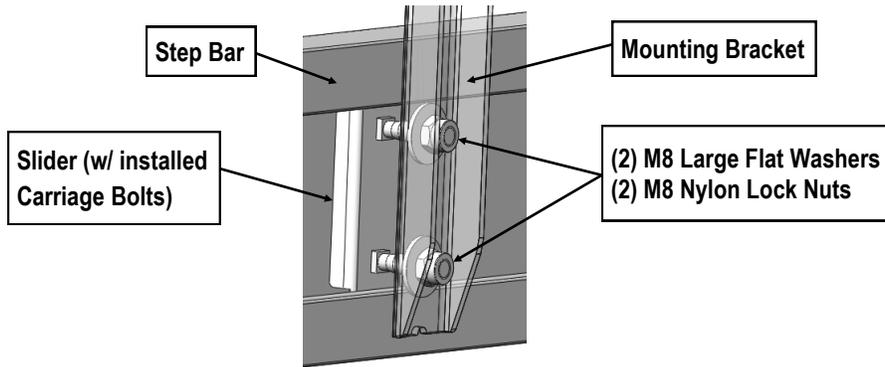
Note: The Sliders are packed with the Step Bars.

Level and adjust the Step Bar and fully tighten all hardware.

Repeat **Steps 1-3** for the other side Step Bar installation. **The installation is completed!!!**



(Fig 5) Slider Installation



(Fig 6) Step Bar Installation

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.
In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.