

iBoard[®] by APS

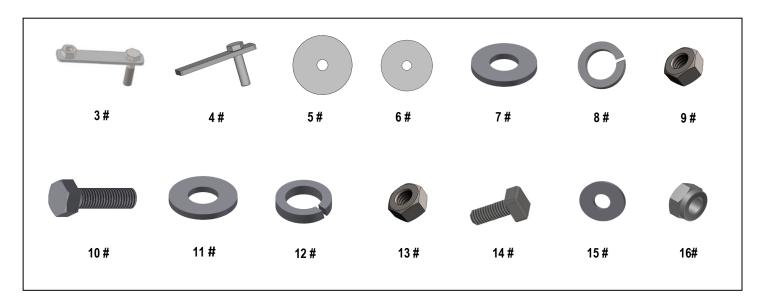
READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT *NO DRILLING REQUIRED

PART#: IB-179/208/209A&B

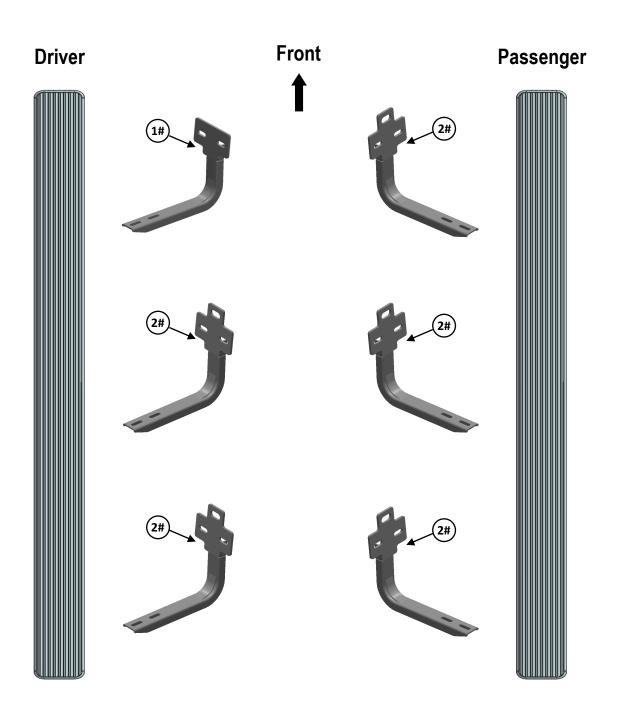
Fastener Size	Tightening Torque (ft-lbs)		
6mm	6-7		
8mm	16-18		
10mm	31-32		
12mm	56-58		
14mm	92-94		

Item	QTY	Description	Item	QTY	Description
1#	1	Driver Front Mounting Bracket	9#	5	M10X1.5 Hex Nuts
2#	5	Mounting Brackets	10#	12	M8X1.25-30 Hex Bolts
3#	6	M8 Bolt Plates	11#	12	M8 Large Flat Washers
4#	5	M10 Bolt Plates	12#	12	M8 Lock Washers
5#	6	M8 Plastic Washers	13#	6	M8X1.25 Hex Nuts
6#	5	M10 Plastic Washers	14#	12	M6X1-20 Square Head Bolts
7#	5	M10 Large Flat Washers	15#	12	M6 Large Flat Washers
8#	5	M10 Lock Washers	16#	12	M6X1 Nylon Lock Nuts



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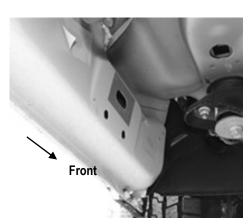
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STEP 1

Starting at the driver side-front of the vehicle, remove the sealing tape covering the factory holes in the side of the inner panel, (Fig 1).



(Fig 1) Example: 09 — mid 15 Driver Side Front Mounting Location

STEP 2

Determine the correct procedure to attach (1) Driver Front Mounting Bracket for your model/year:

Models without factory threaded inserts in body panel:

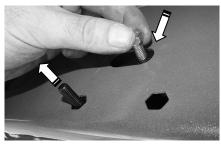
a. Partially thread (1) M8X1.25-30 Hex Bolt into the threaded end of an M8 Bolt Plate (Fig 2). Thread the hex bolt in until it is flush with the welded nut, (Fig 3). Use the hex bolt as a handle and insert the Bolt/Nut Plate into the oval hole, (Fig 4). Feed the threaded bolt on the plate through one of the hex shaped factory holes. Thread (1) M8 Plastic Washer onto the threaded end and down tight against the body panel, (Fig 5). NOTE: The Plastic washer is designed to keep the Bolt Plate from falling into the body panel and to aid in bracket installation.



(Fig 2) M8 Bolt Plate (<u>NOTE:</u> M8 Bolt Plate is not required on models with threaded inserts)



(Fig 3) Thread (1) M8X1.25-30 Hex Bolt into the nut on the plate. (Stop when bolt reaches end of nut as pictured)



(Fig 4) Use the loose Hex Bolt as a handle. Insert the Bolt Plate into the oval hole and feed the threaded end out either factory hex shaped hole. IMPORTANT: Do not let go of the hex bolt until after Plastic Washer has been threaded onto bolt (Fig 5).



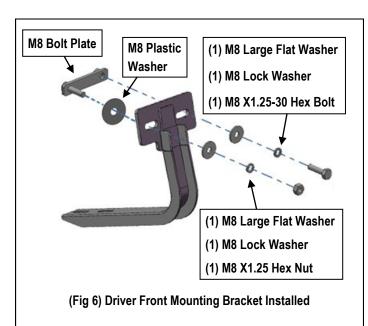
(Fig 5) Thread Plastic Washer onto Bolt Plate to hold Bolt Plate in position

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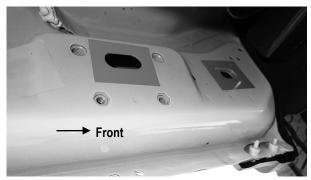
b. Attach (1) Driver Front Mounting Bracket to the threaded end of the M8 Bolt Plate on the driver side front location with (1) M8 Large Flat Washer, (1) M8 Lock Washer and (1) M8X1.25 Hex Nut, (**Fig 6**). Remove the M8X1.25-30 Hex Bolt from the nut on the Bolt Plate. Rotate the Bolt on the Bolt Plate until the threaded nut lines up with the remaining hole in the Mounting Bracket and body panel. Do not fully tighten hardware at this time.

C. Attach the Driver Front Mounting Bracket to the threaded nut on the M8 Bolt Plate with (1) M8x1.25-30 Hex Bolt, (1) M8 Lock Washer and (1) M8 Large Flat Washer (**Fig 6**). Do not fully tighten hardware at this time.

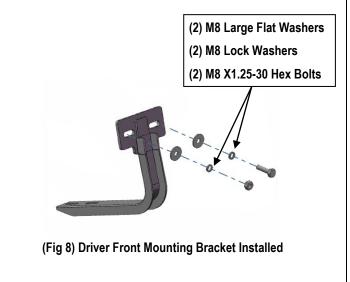


Models with factory threaded inserts:

Attach Driver Front Mounting Bracket to the threaded inserts with (2) M8x1.25-30 Hex Bolts, (2) M8 Lock Washers and (2) M8 Large Flat Washers, (Fig 7 & 8). Leave hardware loose.



(Fig 7) Driver Side Front Mounting Location mid 15-on (Example of models with factory installed threaded inserts)



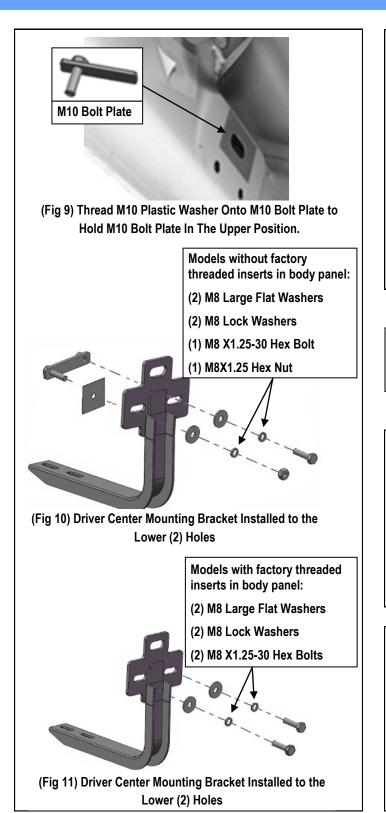
STEP 3

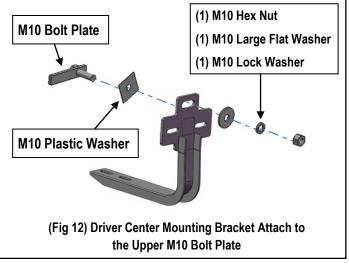
Move along the side of the body panel to the Driver Side Center Mounting Location. Insert (1) M10 Bolt Plate into the upper oval slot (**Fig 9**). Repeat the **Step 2** to attach the Driver Center Mounting Bracket to the lower (2) holes (**Fig 10 & 11**). And then secure the bracket to the upper M10 Bolt Plate (**Fig 12**).Do not fully tighten hardware at this time.

IMPORTANT: Other (5) Mounting Brackets are universal.

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STEP 4

Move to the Driver Side Rear Mounting Location. Repeat **step 3** to install the Driver Rear Mounting Bracket.

STEP 5

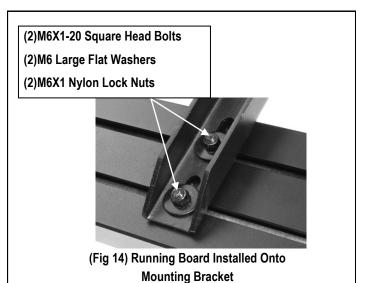
Select a Running Board. Slip (3) M6x1-20 Square Head Bolts into each bottom channel **(Fig 13)**. Carefully position the Running Board onto the (3) Mounting Brackets.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to **each** Mounting Brackets with (2) M6x1-20 Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 X1 Nylon Lock Nuts **(Fig 14)**. Do not fully tighten.



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STEP 6

Level and adjust the Running Board and fully tighten all hardware.

STEP 7

Repeat **Steps 1-6** for the other side Running Board installation. The installation is completed (**Fig 15**).



Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.