i Board®

iBoard[®] by APS

PART#: IB-197[S]&198[S,L]-A B

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRE-SENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT *No DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94



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X12



X



X12





X12

M8X1.25-25mm Hex Bolt

M8 Flat Washer

her M8 Lock Washer

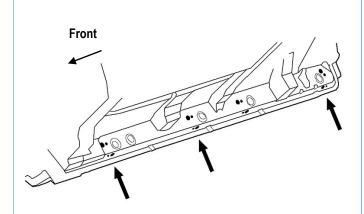
M8 Clip Nut

M6X1-20mm Square Head Bolt M6 Large Flat Washer

M6X1 Nylon Lock Nut

STEP 1

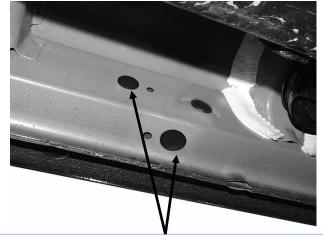
Start the installation under the passenger side of the vehicle. Locate the 4 factory running board mounting locations along the bottom and inner side of the body, **(Fig 1).** Mounting Brackets will bolt to the 1st, 2nd and 4th mounting locations.



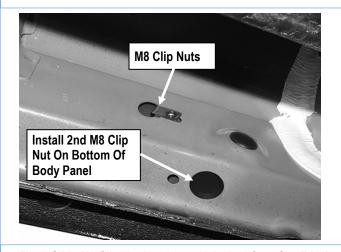
(Fig 1) Passenger Side Mounting Locations Along Bottom And Back Of Body Panel Illustrated

STEP 2

Remove rubber plugs as necessary from the holes in the side and bottom of the inner body panel, (Fig 2). Select (1) M8 Clip Nut. Slide the M8 Clip Nut into the large hole and over the smaller hole next to it in the side of the body panel. Line up threaded nut on the M8 Clip Nut with smaller hole in body panel, (Fig 3). Repeat to install a M8 Clip Nut in the bottom mounting location.



(Fig 2) Remove Plugs From Mounting Locations As Necessary



(Fig 3) Slide M8 Clip Nut Into Large Hole And Over Small Hole

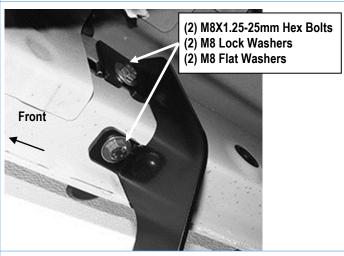
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STEP 3

Select (1) Passenger Front Mounting Bracket.. Bolt the Passenger Front Mounting Bracket to the (2) M8 Clip Nuts (which were installed on step 2) with (2) M8X1.25-25mm Hex Bolts, (2) M8 Lock Washers and (2) M8 Flat Washers, (Fig 4). Do not fully tighten hardware at this time.

Note: All Passenger Side Mounting Brackets are universal.



(Fig 4) Passenger Front Mounting Bracket Installed

STEP 4

Repeat **Steps 1—3** to install Passenger Center and Rear Mounting Brackets.

STEP 5

Select a Running Board. Slip (3) M6x1-20mm Square Head Bolts into each bottom channel (Fig 5). Carefully position the Running Board onto the (3) Mounting Brackets.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to each Mounting Bracket with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 X1 Nylon Lock Nuts **(Fig 6)**. Do not fully tighten hardware at this time.



(Fig 5) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels

(2) M6X1-20mm Square Head Bolts
(2) M6 Large Flat Washers
(2) M6X1 Nylon Lock Nuts

(Fig 6) Running Board Installed Onto Mounting Bracket

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STEP 6

Level and adjust the Running Board as necessary and fully tighten all hardware.

STEP 7

Repeat **Steps 1-6** for the Driver side Running Board installation. The installation is completed (**Fig 7**).



(Fig 7) Installation Completed

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.