

iBoard®

iBoard® by APS

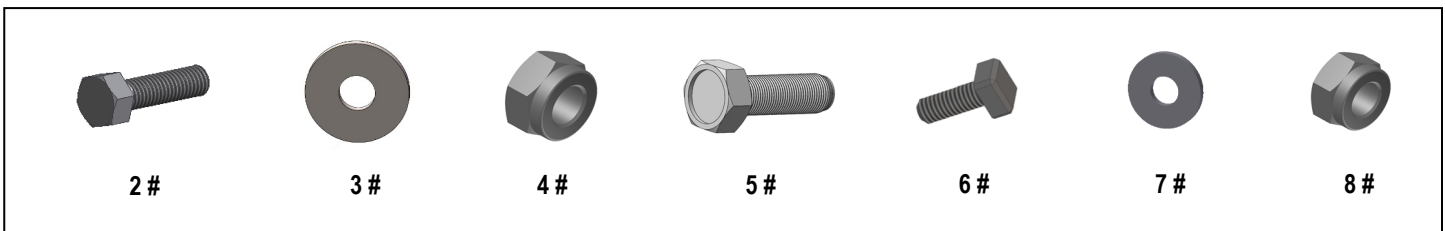
PART#: IB-R001

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT
*DRILLING IS REQUIRED

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X

Item	QTY	Description	Item	QTY	Description
1#	8	Mounting Brackets	5#	8	ST6.3-25mm Hex Self Tapping Screws
2#	12	M8X1.25-20mm Hex Flange Bolts	6#	16	M6X1-20mm Square Head Bolts
3#	20	M8 Flat Washers	7#	16	M6 Large Flat Washers
4#	8	M8 Nylon Lock Nuts	8#	16	M6 Nylon Lock Nuts

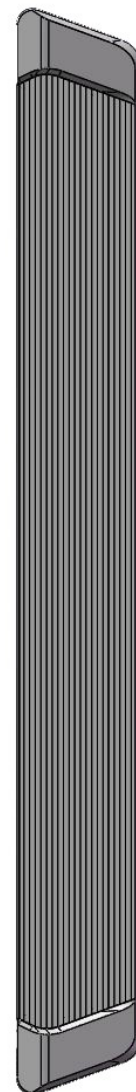
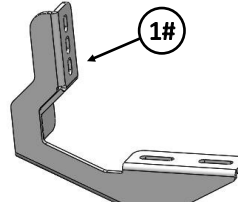
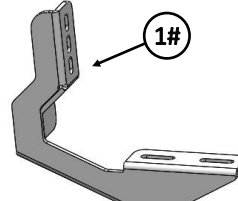
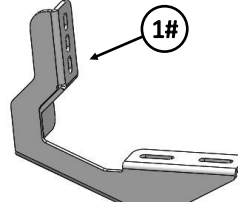
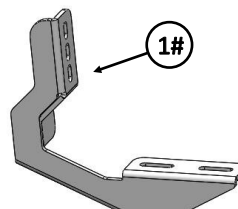
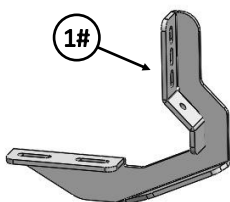
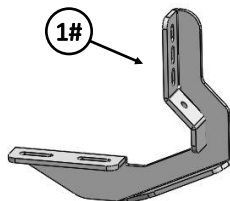
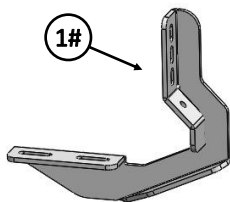
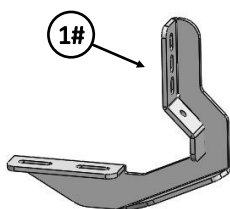


iBoard®

Driver

Front

Passenger

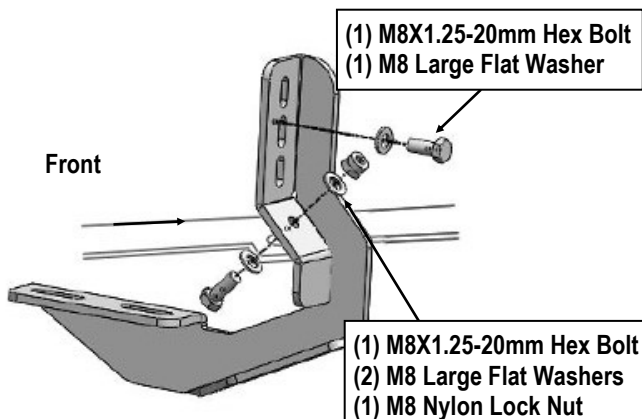


iBoard®

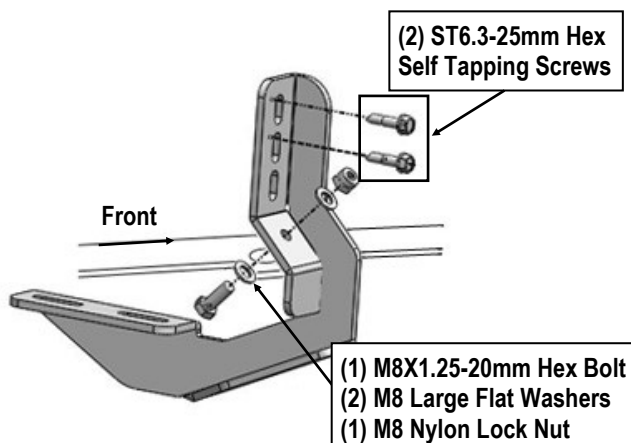
STEP 1

Starting on the Driver side of the vehicle. Select (1) Mounting Bracket, attach to the 1st and 2nd rocker panel with (1) M8X1.25-20mm Hex Bolt and (1) M8 Large Flat Washer, (**Fig 1**); attach to the 3rd and 4th rocker panel with (2) ST6.3-25mm Hex Self Tapping Screws, (**Fig 2**). Don't fully tighten at this time.

Note: (8) Mounting Brackets Are Universal.



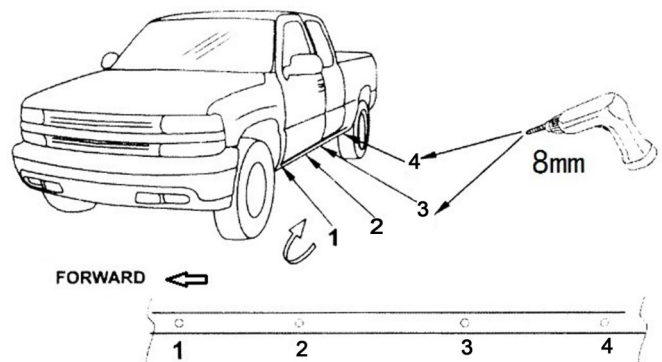
(Fig 1) Driver Side 1st and 2nd Mounting Bracket Installation



(Fig 2) Driver Side 3rd and 4th Mounting Bracket Installation

STEP 2

Use the Mounting Bracket as template, mark and drill (4) 8mm holes in pinch weld. If necessary, remove the brackets from the rocker panel for drilling (**Fig 3**).



(Fig 3) Driver Side Pinch Weld Mounting Holes Drilling

STEP 3

Attach the Mounting Bracket onto the drilled holes on pinch weld with (1) M8X1.25-20mm Hex Bolt, (2) M8 Large Flat Washers and (1) M8 Nylon Lock Nut, (**Figs 1 & 2**). Don't fully tighten at this time.

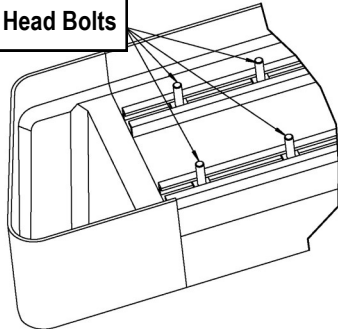
STEP 4

Select a Running Board. Slip (4) M6x1-20mm Square Head Bolts into each bottom channel (**Fig 4**). Carefully position the Running Board onto the (4) Mounting Brackets.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to each Mounting Bracket with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 Nylon Lock Nuts (**Fig 5**). Do not fully tighten at this time.

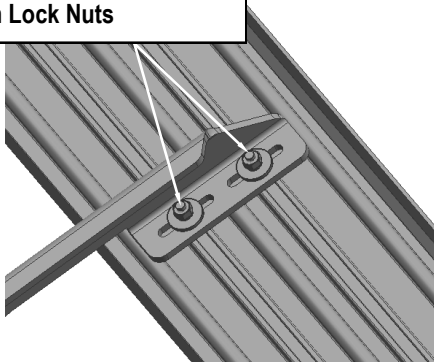
iBoard®

M6X1-20mm Square Head Bolts



(Fig 4) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels

(2) M6X1-20mm Square Head Bolts
(2) M6 Large Flat Washers
(2) M6 Nylon Lock Nuts



(Fig 5) Running Board Installed Onto Mounting Bracket

STEP 5

Level and adjust the Running Board and fully tighten all hardware.

Important: Please follow the recommended Tightening Torques shown in the table on page 1. Don't over tighten, or the nuts/bolts will be damaged.

STEP 6

Repeat **Steps 1-5** for the other side Running Board installation. The installation is completed.

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.