



iBoard® Series

INSTALLATION INSTRUCTIONS

PART#: IB-P007C&H

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for any damage caused during installation.

***BODY FRAME MOUNT**

***NO DRILLING REQUIRED**

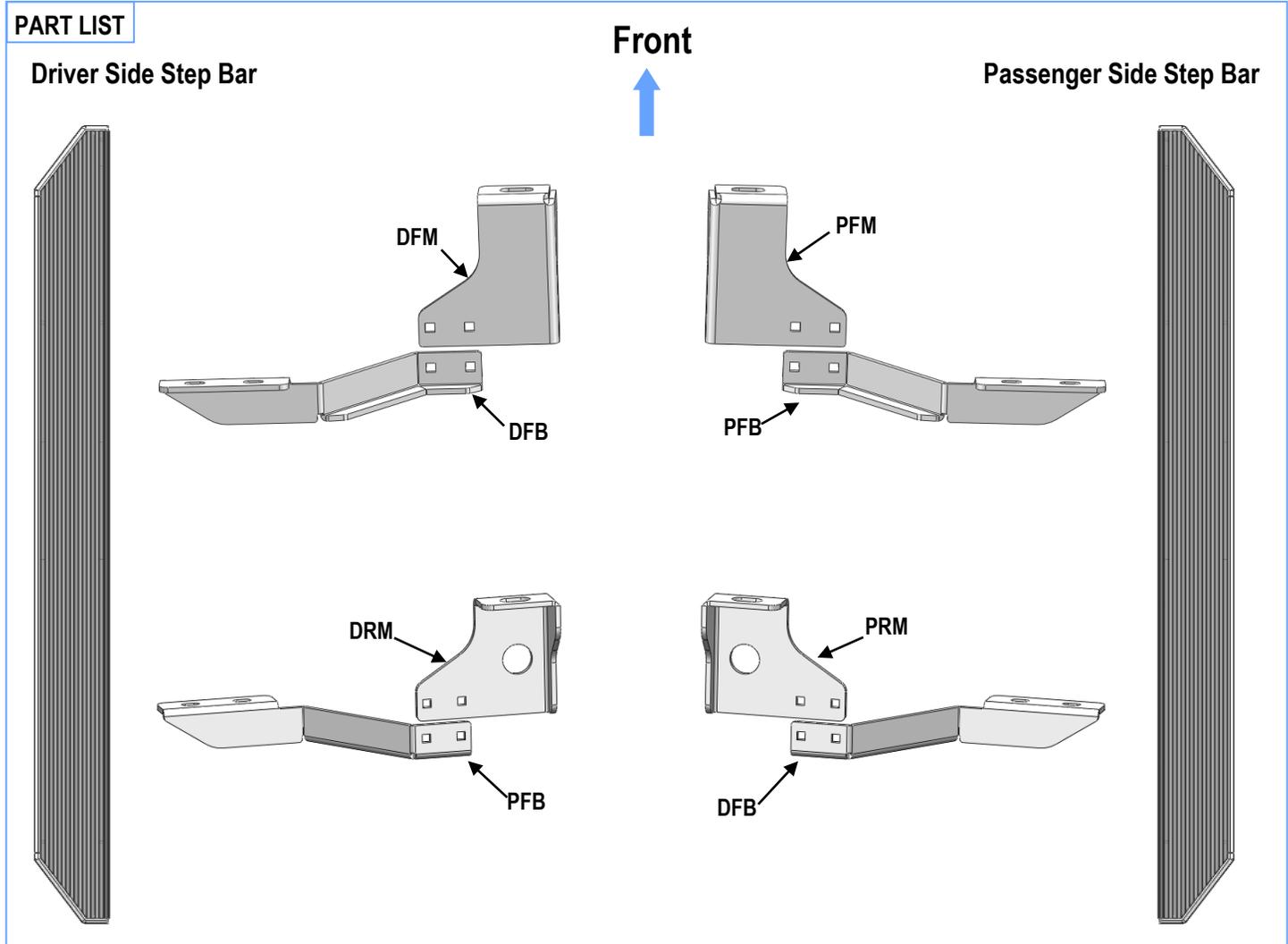
Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	X
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X



Scan for
Installation Video

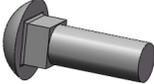
Mounting Bracket List							
Item	QTY	Bracket Label	Description	Item	QTY	Bracket Label	Description
1#	1	DFM	Mounting Bracket for Driver Front	4#	1	PFM	Mounting Bracket for Passenger Front
2#	2	DFB	Bar Bracket for Driver Front/ Passenger Rear	5#	2	PFB	Bar Bracket for Passenger Front/ Driver Rear
3#	1	DRM	Mounting Bracket for Driver Rear	6#	1	PRM	Mounting Bracket for Passenger Rear





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Installation Video

Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description
A1	8	M8X1.25-25 Carriage Bolts	A3	8	M8X1.25 Nylon Lock Nuts
A2	8	M8 Flat Washers			



A1



A2



A3

Hardware Package B (For Step Bar Installation)					
Item	QTY	Description	Item	QTY	Description
B1	8	M8X1.25-35mm Carriage Bolts	B3	8	M8 Nylon Lock Nuts
B2	8	M8 Large Flat Washers	B4	4	Sliders (Packed with Mounting Brackets)



B1



B2



B3



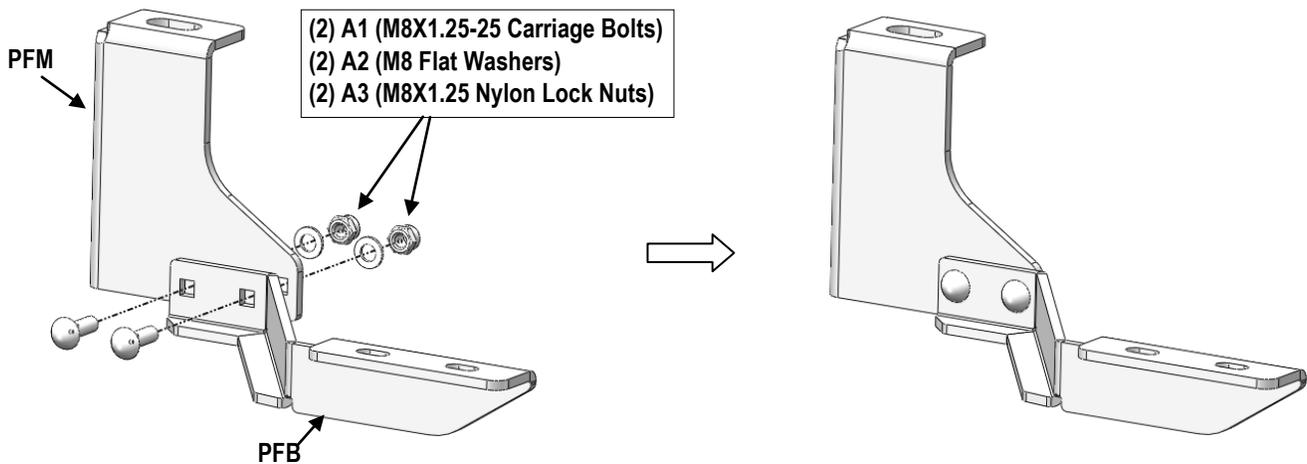
B4



STEP 1: Assemble Passenger Front Mounting Brackets

Assemble (1) Mounting Bracket (**PFM+PFB**) for Passenger Side Front (**Fig 1**) with:

- (2) A1 (M8X1.25-25 Carriage Bolts)
- (2) A2 (M8 Flat Washers)
- (2) A3 (M8X1.25 Nylon Lock Nuts)

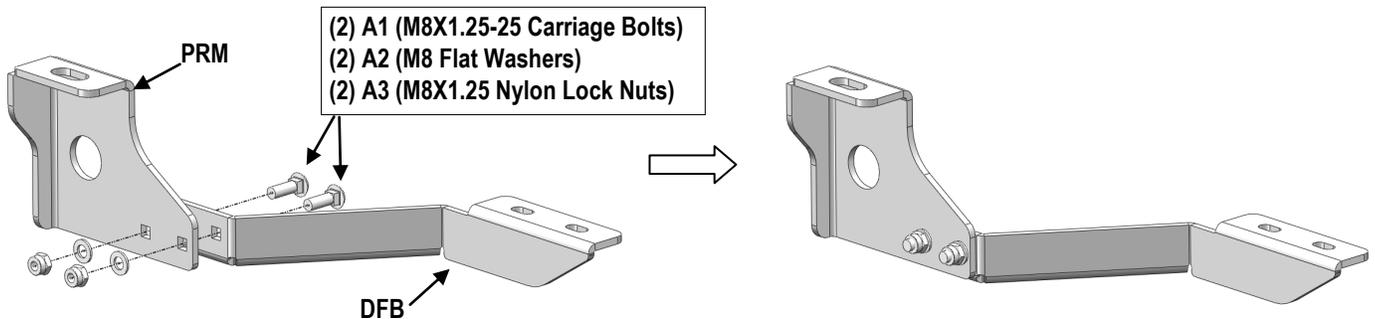


(Fig1):Passenger Front Mounting Bracket Assembly (PFM +PFB)

STEP 2: Assemble Passenger Rear Mounting Brackets

Assemble (1) Mounting Bracket (**PRM+DFB**) for Passenger Side Front (**Fig 2**) with:

- (2) A1 (M8X1.25-25 Carriage Bolts)
- (2) A2 (M8 Flat Washers)
- (2) A3 (M8X1.25 Nylon Lock Nuts)

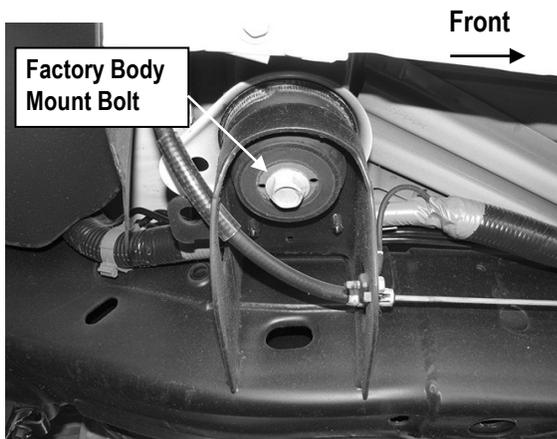


(Fig2):Passenger Rear Mounting Bracket Assembly (PRM +DFB)

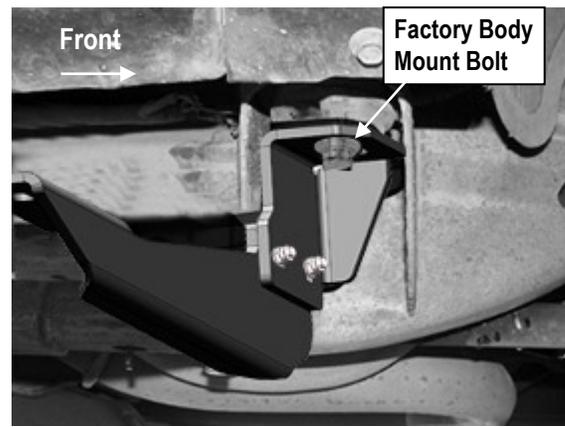


STEP 3: Install Passenger Front Mounting Brackets

- Start the installation under the Passenger side of the vehicle. Remove the front body mount bolt. **(Fig 3).**
NOTE: Do not remove rubber bushings.
- Attach the Assembled Passenger Front Mounting Bracket (**PFM+PFB**) to the body mount reusing the factory hex bolt. **(Fig 4).**
NOTE: Do not tighten hardware at this time.



(Fig 3) Passenger Side Front Mounting Location



(Fig 4) Passenger Front Mounting Bracket Installed

STEP 4: Install The Passenger Rear Mounting Brackets

Repeat **Step 3** to install the Assembled Passenger Rear Mounting Bracket (**PRM+DFB**) to the rear body mounts.

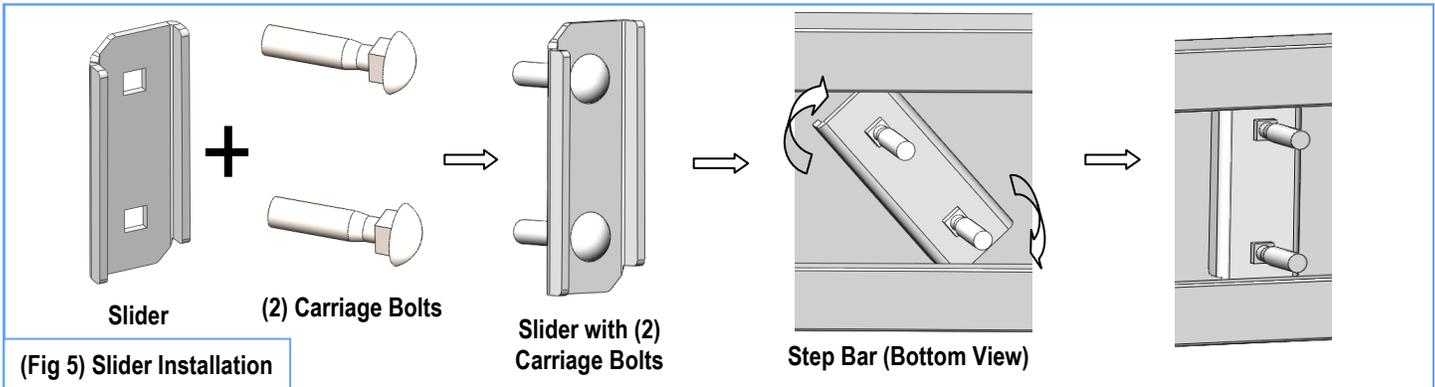
STEP 5: Passenger Side Step Bar Installation

Once all (2) Passenger side mounting brackets are installed, then proceed to the Step Bar installation. **(Figs 5& 6)**

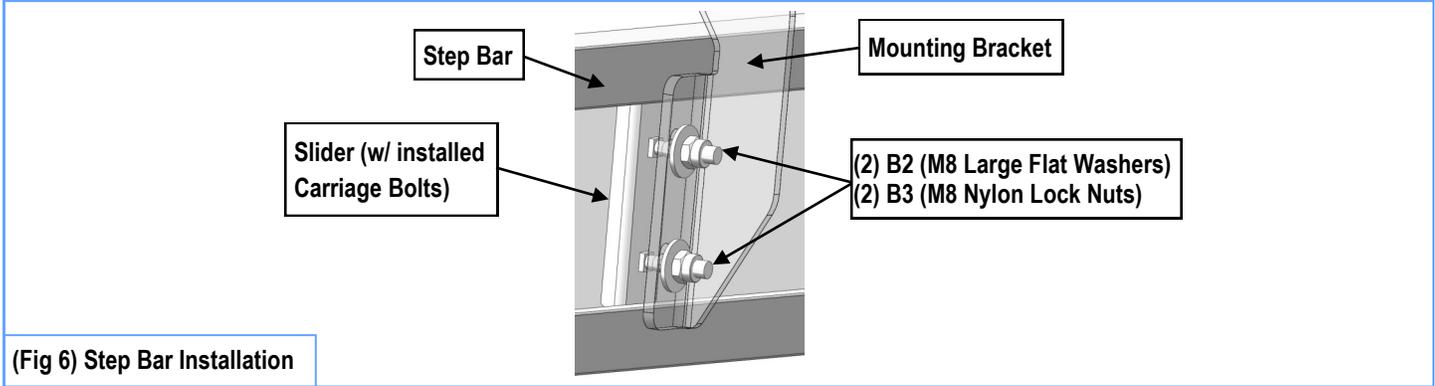
- Select (1) B4 (Slider) and (2) B1 (M8X1.25-35mm Carriage Bolts);
- Install (2) B1 (M8X1.25-35mm Carriage Bolts) in (1) B4 (Slider).
- Slide the Slider (with carriage bolts) to the Step Bar.
- Repeat to install the other (1) slider to the step bar.
- Attach the Step Bar (with the Sliders) onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using (4) B2 (M8 Large Flat Washers) and (4) B3 (M8 Nylon Lock Nuts) and (2) B4 (Sliders), **(Fig 6)**. Do not fully tighten hardware at this time.

Note: The Sliders are packed with the Mounting Brackets.

Level and adjust the Step Bar and fully tighten all hardware.



(Fig 5) Slider Installation



(Fig 6) Step Bar Installation

STEP 6: The Other Side Step Bar Installation

Repeat Steps 1-5 for the Other Side Step Bar Installation.
And then installation is completed!!!

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.
In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.