



iBoard® Series

INSTALLATION INSTRUCTIONS

PART#: IB-P296Y&H

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for any damage caused during installation.

***ROCKER PANEL MOUNT**

***NO DRILLING REQUIRED**

Torque Value

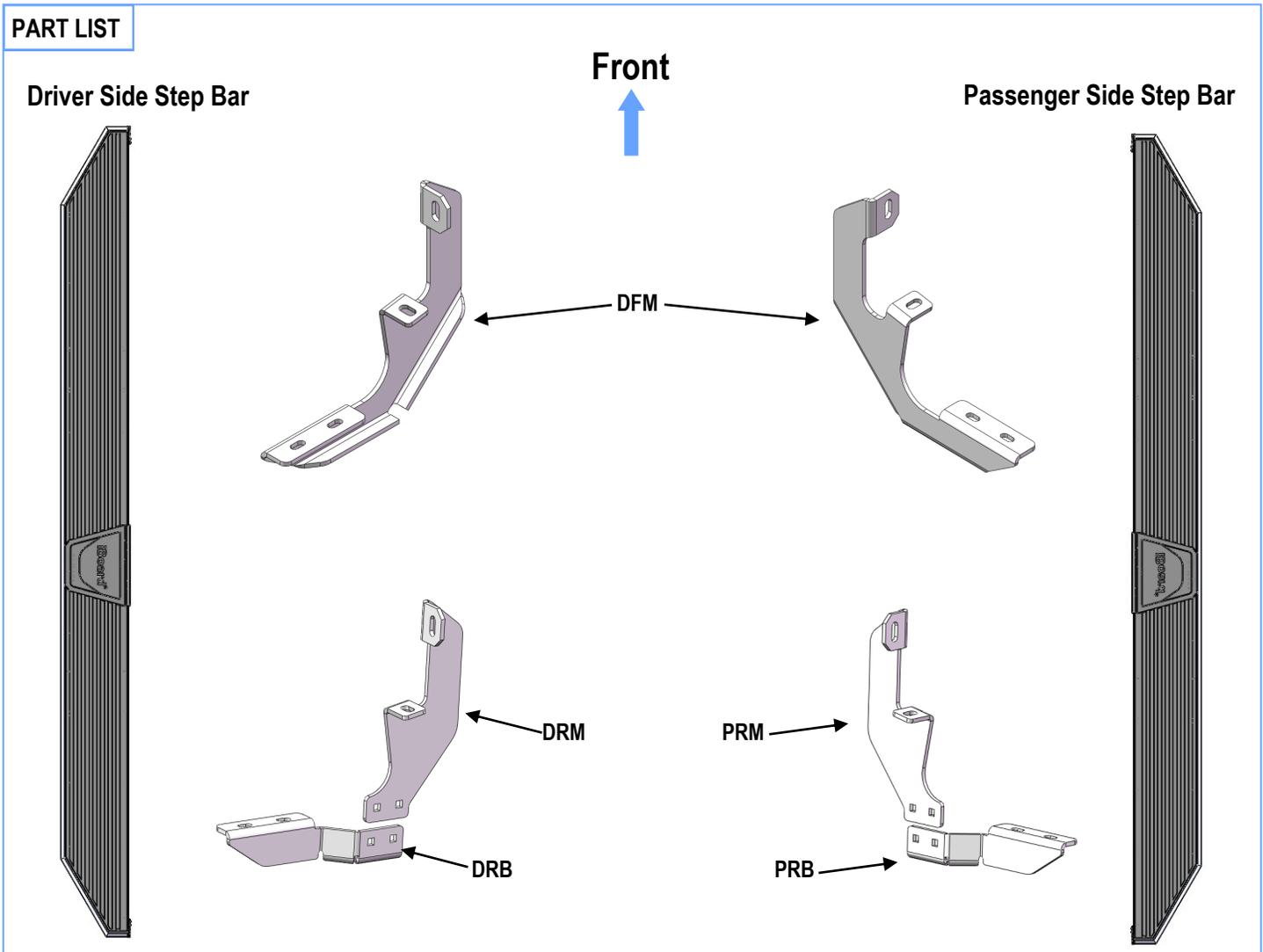
Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	X
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X



Scan for
Installation Video

Mounting Bracket List			
Item	QTY	Bracket Label	Description
1#	2	DFM	Mounting Brackets for Driver /Passenger Front
2#	1	DRM	Mounting Bracket for Driver Rear
3#	1	PRM	Mounting Bracket for Passenger Rear
4#	1	DRB	Bar Bracket for Driver Rear
5#	1	PRB	Bar Bracket for Passenger Rear

PART LIST





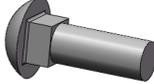
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Installation Video

Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description
A1	8	M8X1.25-30mm Hex Bolts	A4	4	M8X1.25-25mm Carriage Bolts
A2	8	M8 Large Flat Washers	A5	4	M8 Flat Washers
A3	8	M8 Lock Washers	A6	4	M8 Nylon Lock Nuts


A1


A2


A3


A4


A5

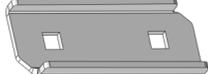

A6

Hardware Package B (For Step Bar Installation)					
Item	QTY	Description	Item	QTY	Description
B1	8	M8X1.25-35mm Carriage Bolts	B3	8	M8 Nylon Lock Nuts
B2	8	M8 Large Flat Washers	B4	4	Sliders (Packed with Mounting Brackets)


B1


B2


B3


B4



STEP 1: Assemble Driver Rear Mounting Bracket

Assemble the Driver Rear Mounting Bracket (**DRM**) and Driver Rear Bar Bracket (**DRB**) **Fig1&2**.with:

- (2) A4 (M8X1.25-25mm Carriage Bolts)
- (2) A5 (M8 Flat Washers)
- (2) A6 (M8 Nylon Lock Nuts)

NOTE: DO not fully tighten hardware at this time.

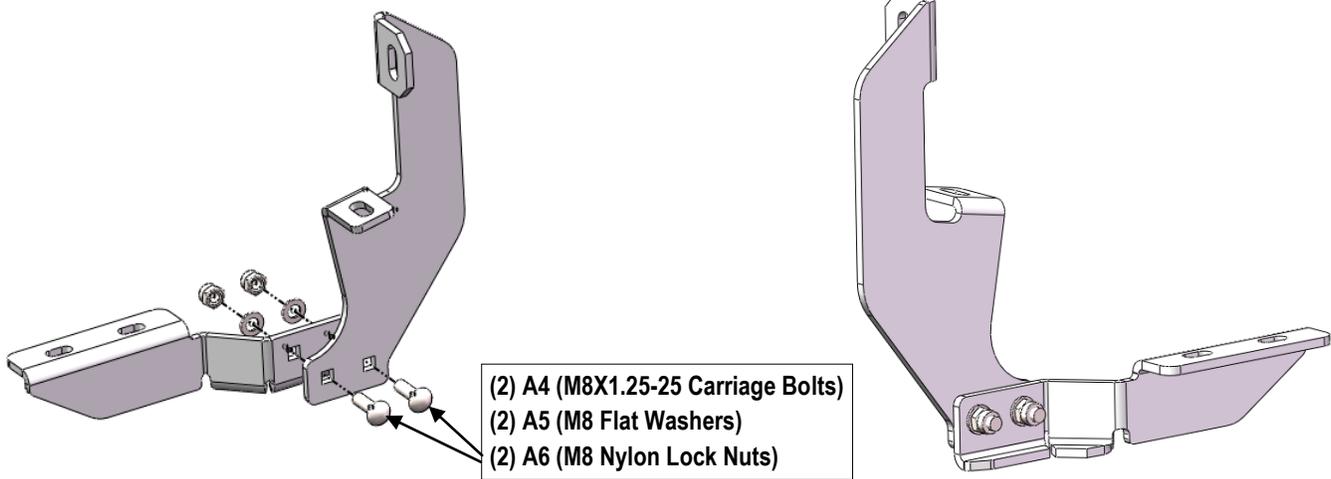


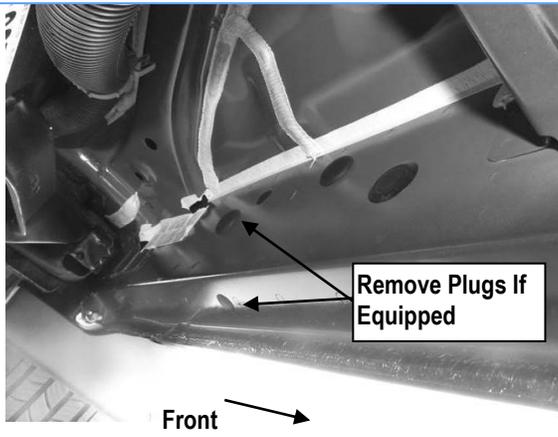
Fig1:Driver Rear Mounting Bracket Installation

Fig2:Driver Rear Mounting Bracket Installed

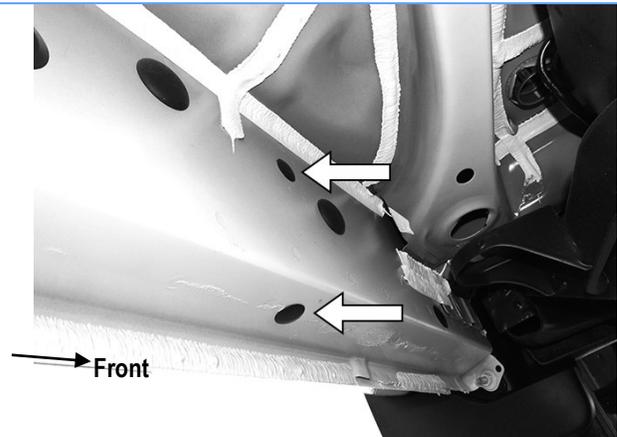
STEP 2: Locate Driver Side Mounting Positions

- Locate the plastic plugs along the bottom edge of driver side body panel (**Fig 3**).
- Remove the plastic plugs from the front mounting location. Directly above each threaded insert is a top mounting location on the side of the body panel.
- Hold a Bracket up in place to help determine the correct mounting holes to use along the body.

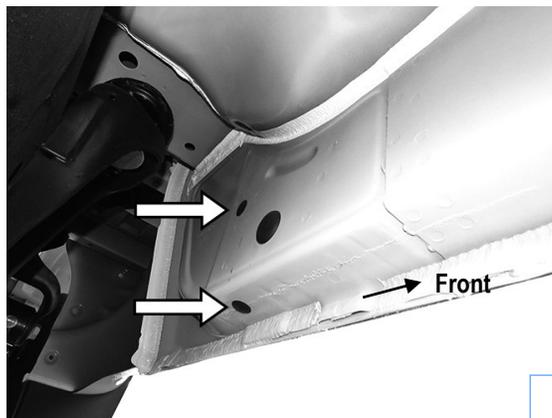
NOTE: Thread an 8mm Hex Bolt into the threaded inserts to clear paint as required.



(Fig 3) Driver Side Front Mounting Position



(Fig 4) Driver Front Mounting Location

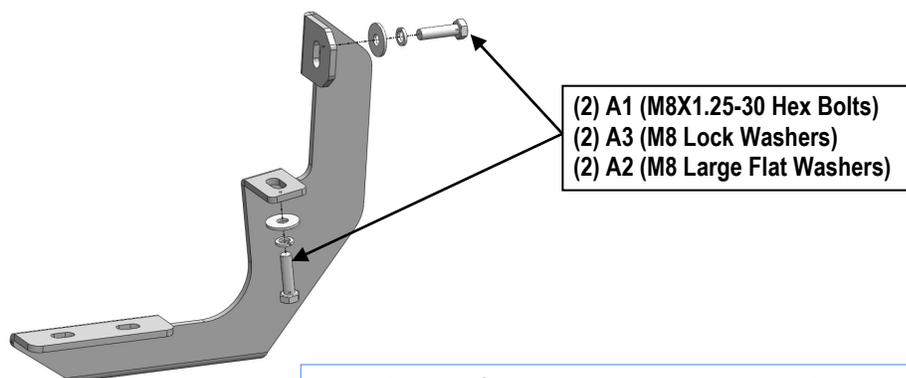


(Fig 5) Driver Side Rear Mounting Location

STEP 3: Install The driver front mounting

Attach the Assembled Driver Front Mounting Bracket to the Driver Side Front Mounting Position (Fig 4&6). with :

- (2) A1 (M8X1.25-30mm Hex Bolts)
- (2) A3 (M8 Lock Washers)
- (2) A2 (M8 Large Flat Washers)



(Fig 6) Driver Side Front Mounting Bracket Installation



STEP 4: Install The Driver Rear Mounting

Attach the driver side rear of the vehicle (Fig 5) , Repeat **Steps 1– 3** to install the remaining driver side Bracket in the rear location.

Note: Driver Front Mounting Bracket and Passenger Front Mounting Bracket are universal.

STEP 5: Install T-Bolts to the Driver Step Bar

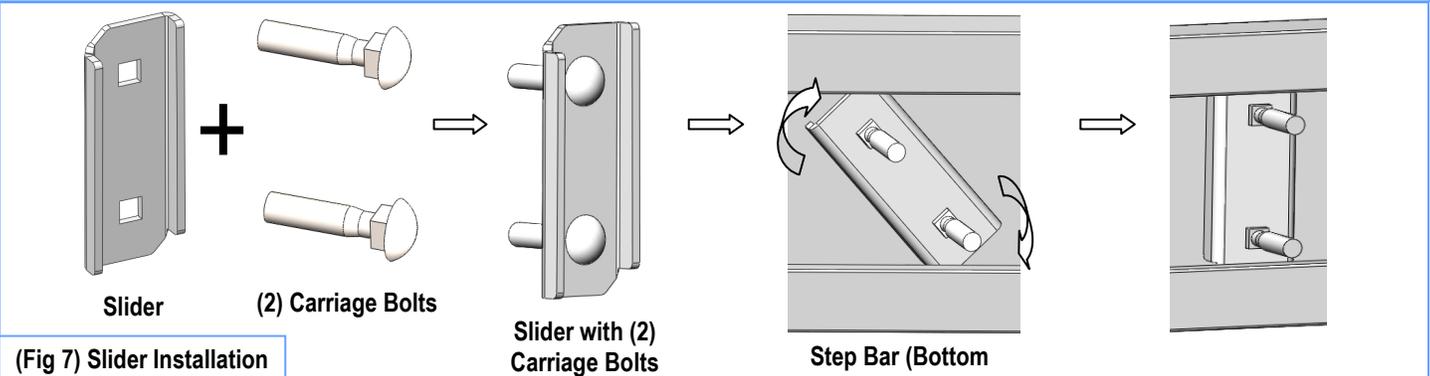
Once all (2) Driver side mounting brackets are installed, then proceed to the Step Bar installation. (**Figs 7 & 8**)

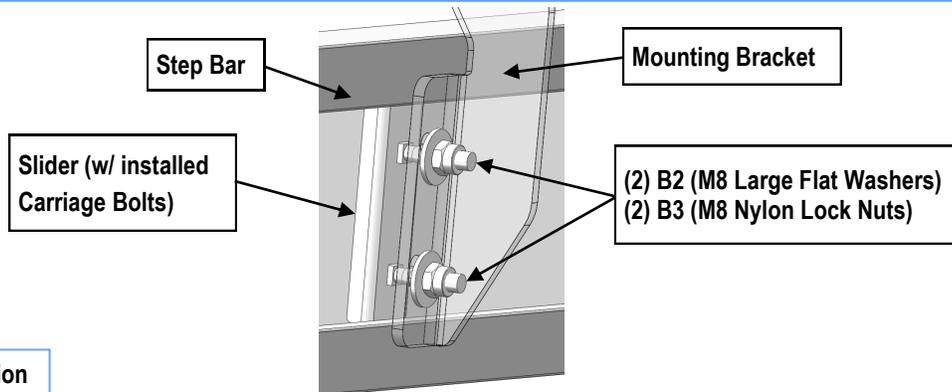
- (1) Select (1) B4 (Slider) and (2) B1 (M8X1.25-35mm Carriage Bolts)
- (2) Install (2) B1 (M8X1.25-35mm Carriage Bolts) in (1) B4 (Slider).
- (3) Slide the Slider (with carriage bolts) to the **Step Bar**.
- (4) Repeat to install the other (1) B4 (slider) to the step bar.
- (5) Attach the Step Bar (with the Sliders) onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using (4) M8 (Large Flat Washers) and (4) B3 9M8 Nylon Lock Nuts) and (2) B4 (Sliders), (**Fig 8**). **Do not fully tighten hardware at this time.**

Note: The Sliders are packed with the Mounting Brackets.

Level and adjust the Step Bar and fully tighten all hardware.

Repeat Steps 2-5 for the other side Step Bar installation. The installation is completed!!!





(Fig 8) Step Bar Installation

STEP 6: The Other Side Step Bar Installation

Move to the other side of the vehicle. Repeat Steps 1-5 for the other side Step Bar installation.

The installation is completed!!!

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.
In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.