



iBoard® by APS

PART#: IB-024C&H

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

*BODY FRAME MOUNT
*NO DRILLING REQUIRED

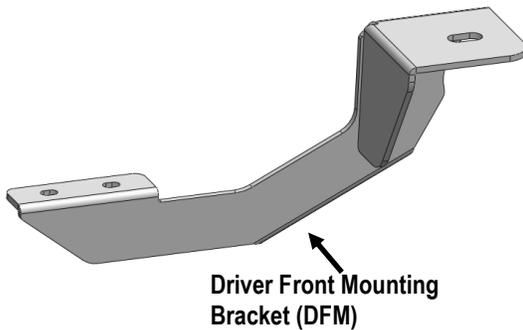
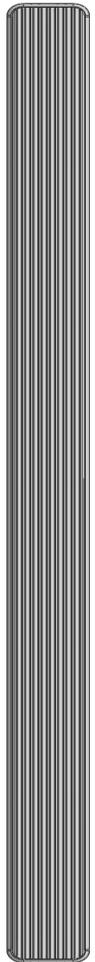
Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	X
8mm	16-18	√
10mm	31-32	X
12mm	56-58	√
14mm	92-94	X

PART LIST

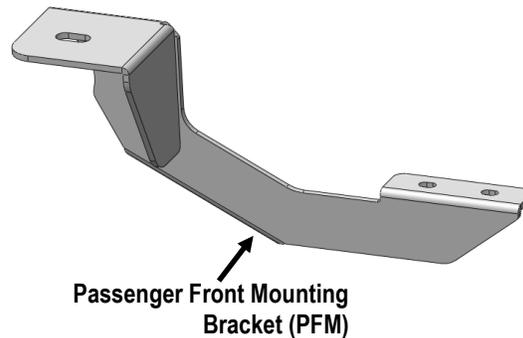
Driver Side Step Bar

Front

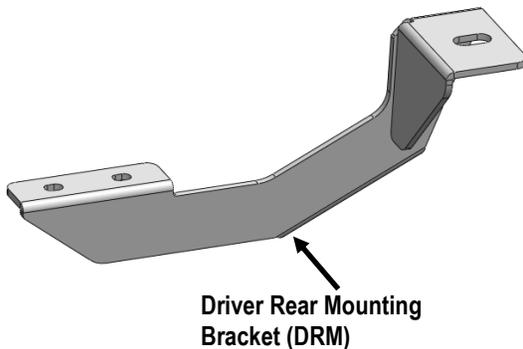
Passenger Side Step Bar



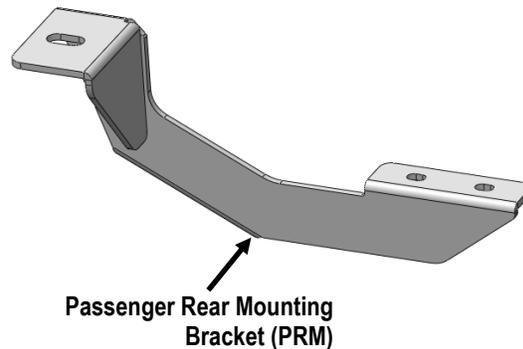
Driver Front Mounting Bracket (DFM)



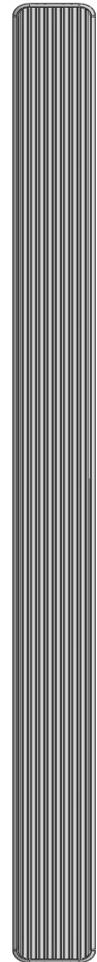
Passenger Front Mounting Bracket (PFM)



Driver Rear Mounting Bracket (DRM)



Passenger Rear Mounting Bracket (PRM)





Hardware Package A (For Bracket Installation)

Item	QTY	Description	Item	QTY	Description
1#	4	M12X1.75-120mm Hex Bolts	3#	4	M12 Lock Washers
2#	4	M12 Large Flat Washers			



1 #



2 #



3 #

Hardware Package B (For Stainless Steel Step Bar Installation)

Item	QTY	Description	Item	QTY	Description
1#	8	M8X1.25-35mm Carriage Bolts	3#	8	M8 Nylon Lock Nuts
2#	8	M8 Large Flat Washers	4#	4	Sliders (Packed with Step Bars)



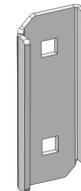
1 #



2 #



3 #



4 #



STEP 1

Start installation from the driver side of the vehicle. Remove the factory front body mount bolt.

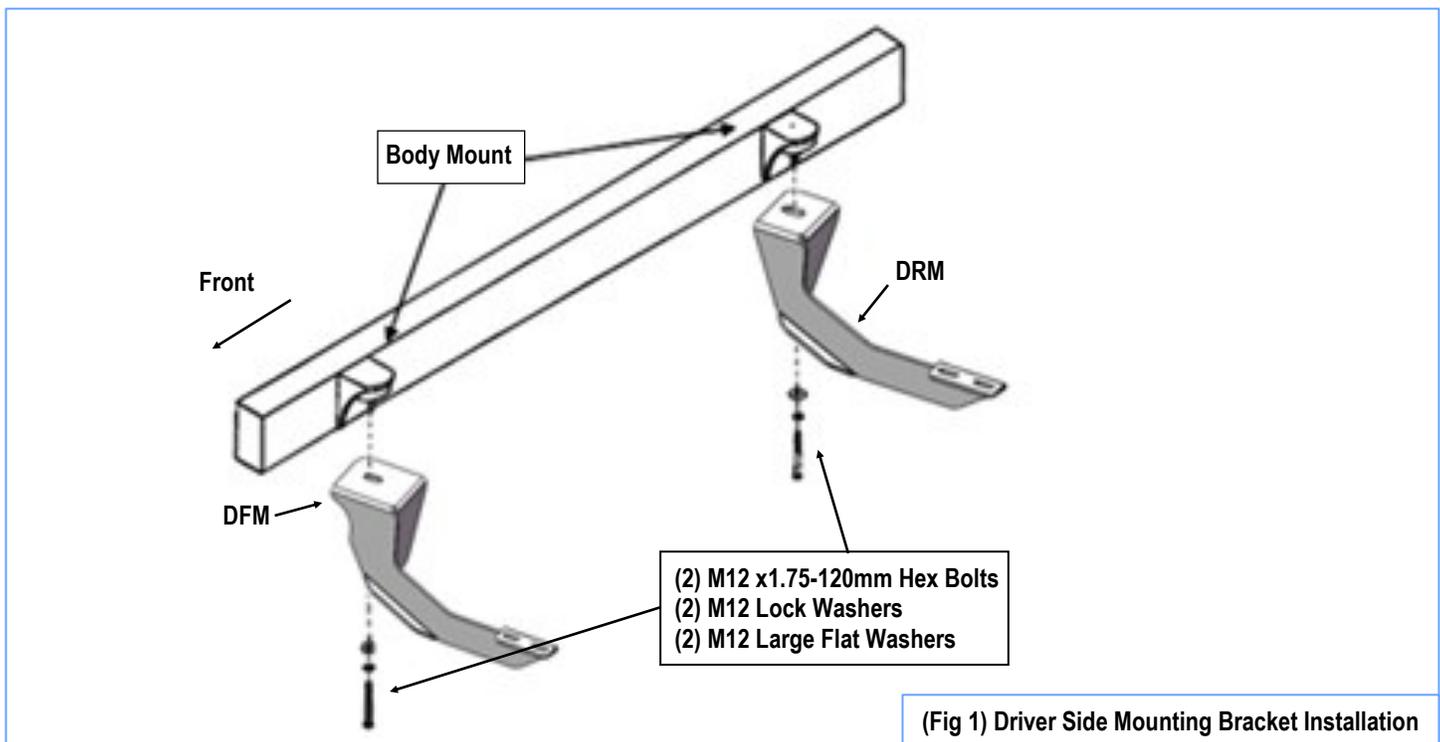
STEP 2

Select the Driver Front Mounting Bracket (**DFM**). Use the included (1) M12X1.75-120mm Hex Bolt, (1) M12 Lock Washer and (1) M12 Large Flat Washer to attach the Bracket to the body mount, (**Fig 1**). Do not fully tighten hardware at this time.

IMPORTANT: To prevent unnecessary noise, adjust the position of all Mounting Brackets. Before tightening the Hex bolts, make sure the Mounting Brackets out of reach the factory steel body.

STEP 3

Move toward the rear of the vehicle. Repeat **Steps 1-2** for Driver Rear Mounting Bracket (**DRM**) installation, (**Fig 1**). Do not fully tighten hardware at this time.





STEP 4

Once all (2) Driver side mounting brackets are installed, then proceed to the Step Bar installation. (Figs 2 & 3)

- (1) Select (1) Slider and (2) M8X1.25-35mm Carriage Bolts;
- (2) Install (2) M8X1.25-35mm Carriage Bolts in (1) Slider.
- (3) Slide the Slider (with carriage bolts) to the **Step Bar**.
- (4) Repeat to install the other (1) slider to the step bar.
- (5) Attach the Step Bar (with the Sliders) onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using (4) M8 Large Flat Washers and (4) M8 Nylon Lock Nuts and (2) Sliders, (Fig 3). Do not fully tighten hardware at this time.

Note: The Sliders are packed with the Step Bars.

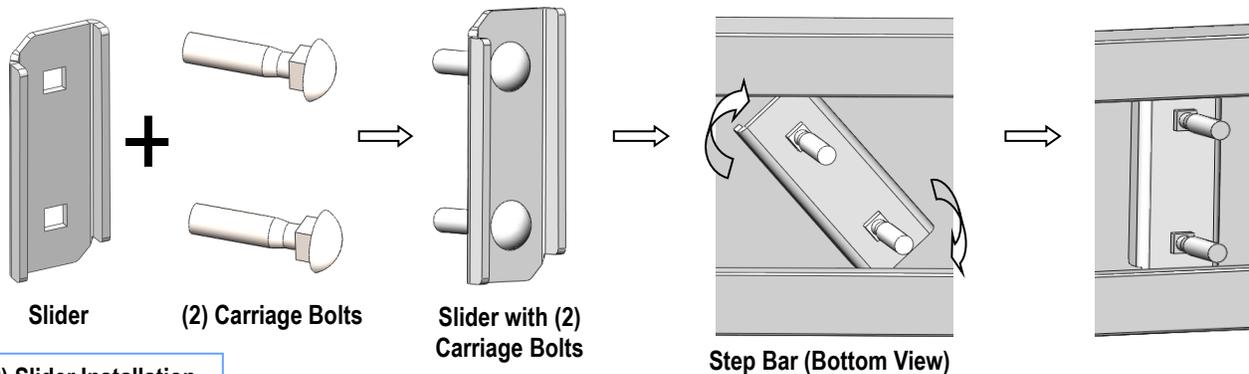
Level and adjust the Step Bar and fully tighten all hardware.

Repeat **Steps 1-4** for the other side Step Bar installation. **The installation is completed!!!**

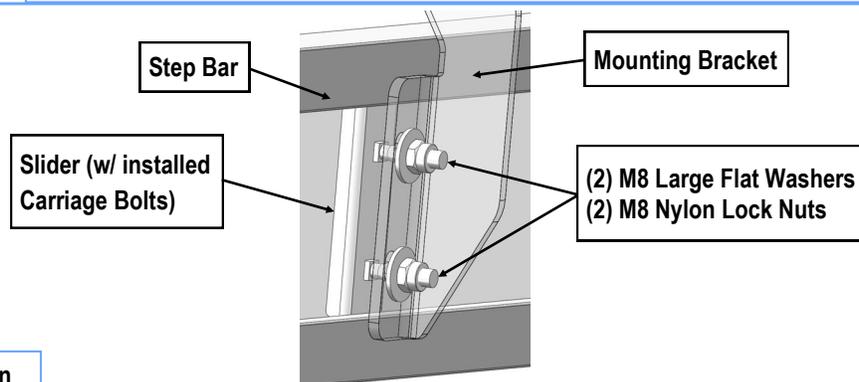
Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.



(Fig 2) Slider Installation



(Fig 3) Step Bar Installation