



# iBoard® Series

## INSTALLATION INSTRUCTIONS

**PART#: IB-024C&H**

### BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

**\*BODY FRAME MOUNT**

**\*NO DRILLING REQUIRED**

### Torque Value

| Fastener Size | Tightening Torque (ft-lbs) | Required |
|---------------|----------------------------|----------|
| 6mm           | 6-7                        | X        |
| 8mm           | 16-18                      | √        |
| 10mm          | 31-32                      | X        |
| 12mm          | 56-58                      | √        |
| 14mm          | 92-94                      | X        |



Scan for  
Installation Video

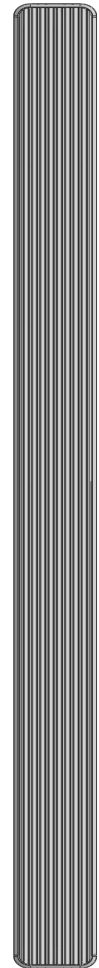
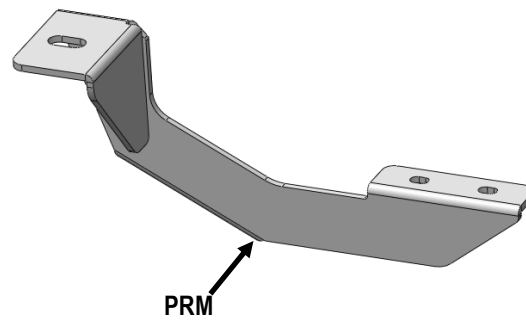
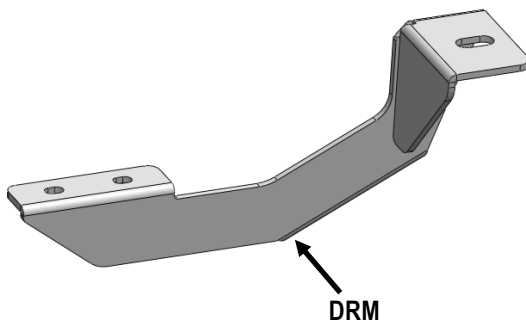
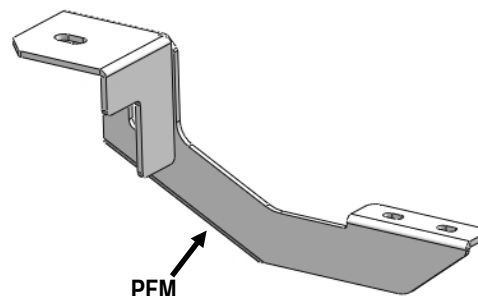
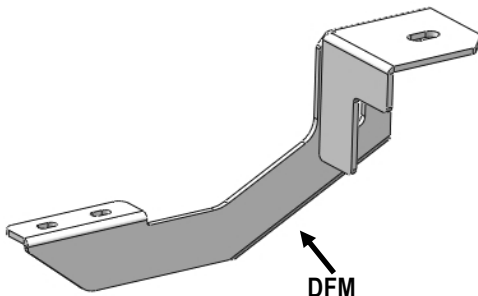
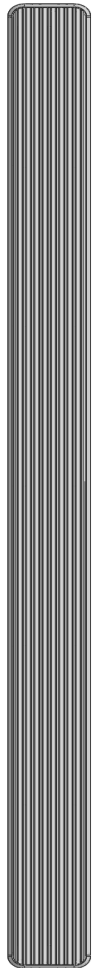
| Mounting Bracket List |     |               |                                      |
|-----------------------|-----|---------------|--------------------------------------|
| Item                  | QTY | Bracket Label | Description                          |
| 1#                    | 1   | DFM           | Mounting Bracket for Driver Front    |
| 2#                    | 1   | DRM           | Mounting Bracket for Driver Rear     |
| 3#                    | 1   | PFM           | Mounting Bracket for Passenger Front |
| 4#                    | 1   | PRM           | Mounting Bracket for Passenger Rear  |

#### PART LIST

Driver Side Step Bar

Front

Passenger Side Step Bar

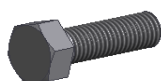




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### Hardware Package A (For Bracket Installation)

| Item | QTY | Description              | Item | QTY | Description      |
|------|-----|--------------------------|------|-----|------------------|
| A1   | 4   | M12X1.75-120mm Hex Bolts | A3   | 4   | M12 Lock Washers |
| A2   | 4   | M12 Large Flat Washers   |      |     |                  |



A1



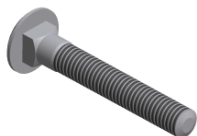
A2



A3

### Hardware Package B (For Stainless Steel Step Bar Installation)

| Item | QTY | Description                 | Item | QTY | Description                     |
|------|-----|-----------------------------|------|-----|---------------------------------|
| B1   | 8   | M8X1.25-35mm Carriage Bolts | B3   | 8   | M8 Nylon Lock Nuts              |
| B2   | 8   | M8 Large Flat Washers       | B4   | 4   | Sliders (Packed with Step Bars) |



B1



B2



B3



B4



## STEP 1

Start installation from the driver side of the vehicle. Remove the factory front body mount bolt.

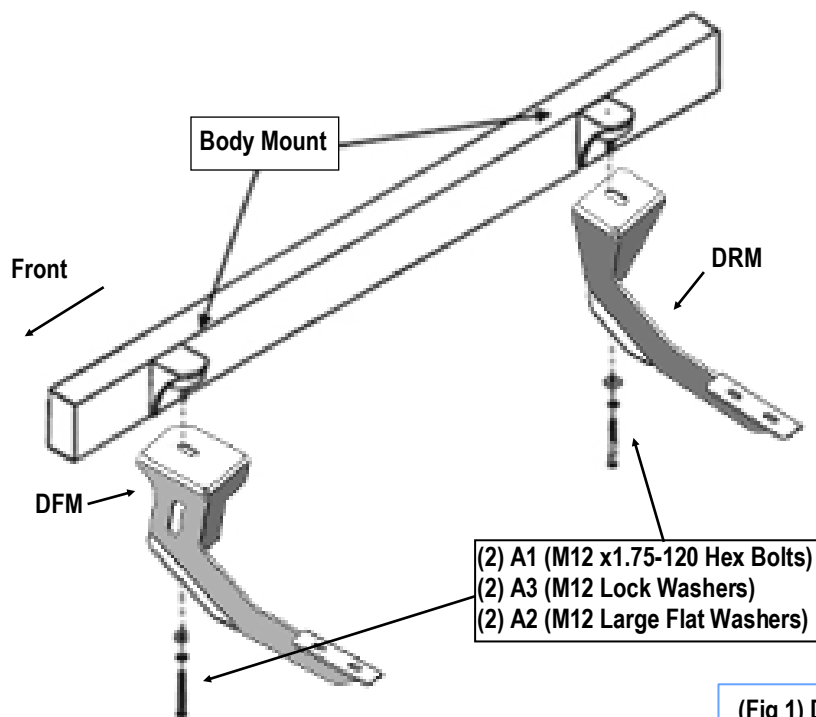
## STEP 2

Select the Driver Front Mounting Bracket (**DFM**). Use the included (1) A1 (M12X1.75-120mm Hex Bolt), (1) A3 (M12 Lock Washer) and (1) A2 (M12 Large Flat Washer) to attach the Bracket to the body mount, (**Fig 1**). Do not fully tighten hardware at this time.

**IMPORTANT:** To prevent unnecessary noise, adjust the position of all Mounting Brackets. Before tightening the Hex bolts, make sure the Mounting Brackets out of reach the factory steel body.

## STEP 3

Move toward the rear of the vehicle. Repeat **Steps 1-2** for Driver Rear Mounting Bracket (**DRM**) installation, (**Fig 1**). Do not fully tighten hardware at this time.



(Fig 1) Driver Side Mounting Bracket Installation



## STEP 4

Once all (2) Driver side mounting brackets are installed, then proceed to the Step Bar installation. (**Figs 2 & 3**)

- (1) Select (1) B4 (Slider) and (2) B1 (M8X1.25-35mm Carriage Bolts);
- (2) Install (2) B1 (M8X1.25-35mm Carriage Bolts) in (1) B4 (Slider).
- (3) Slide the Slider (with carriage bolts) to the **Step Bar**.
- (4) Repeat to install the other (1) B4 (slider) to the step bar.
- (5) Attach the Step Bar (with the Sliders) onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using (4) B2 (M8 Large Flat Washers) and (4) B3 (M8 Nylon Lock Nuts) and (2) B4 (Sliders), (**Fig 3**). Do not fully tighten hardware at this time.

**Note:** The Sliders are packed with the Step Bars.

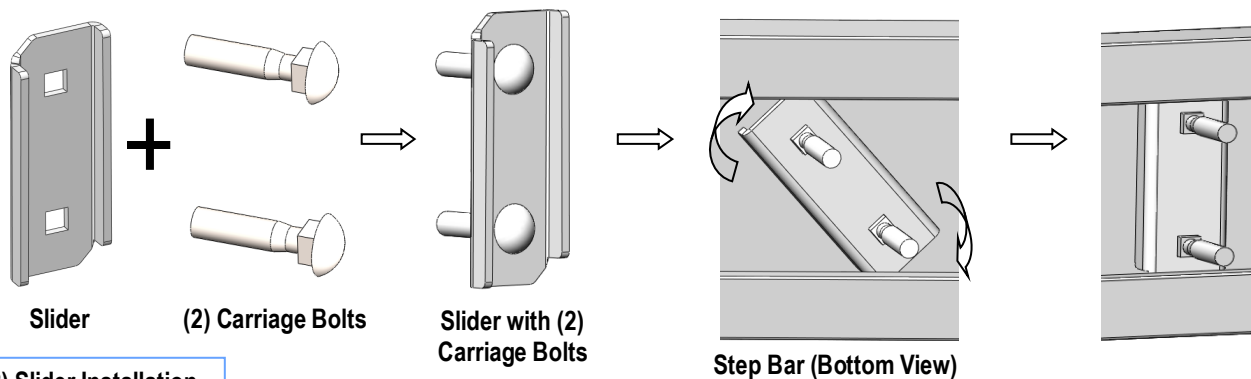
Level and adjust the Step Bar and fully tighten all hardware.

Repeat **Steps 1-4** for the other side Step Bar installation. **The installation is completed!!!**

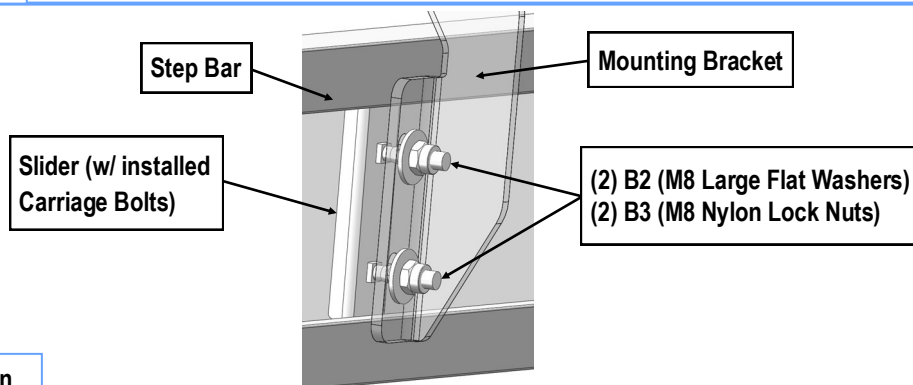
### Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.



(Fig 2) Slider Installation



(Fig 3) Step Bar Installation