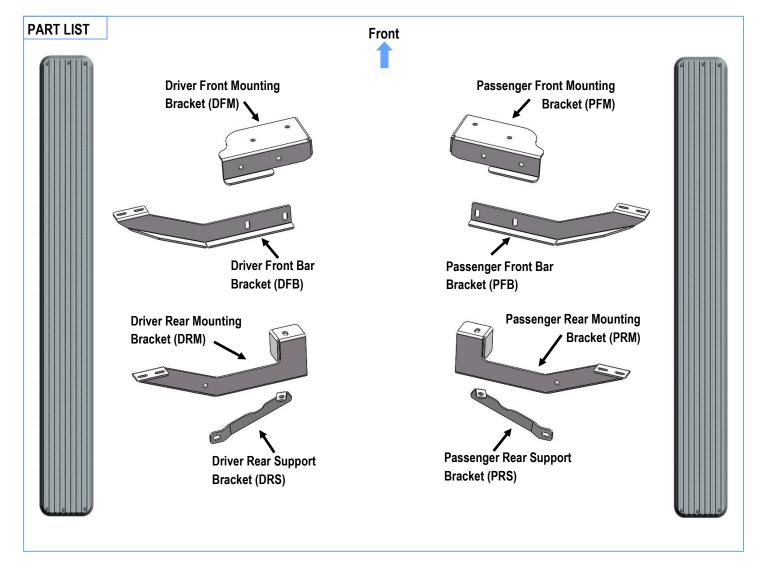
iBoard[®] by APS

PART#: IB-202A-B

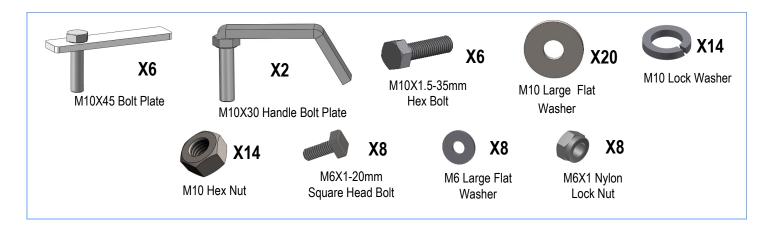
READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRE-SENT. ASSISTANCE IS RECOMMENDED.

*BODY FRAME MOUNT
*NO DRILLING REQUIRED

Tightening Torque (ft-lbs)
6-7
16-18
31-32
56-58
92-94



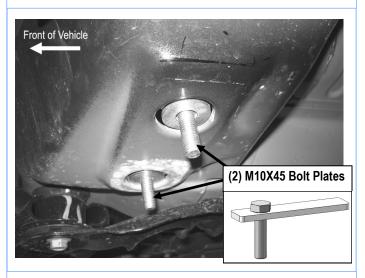
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STEP 1

Start installation from the driver side front of the vehicle, locate the (2) factory holes in the lateral floor panel support by the front tires. Insert (1) M10X45 Bolt Plate into each of the factory holes.

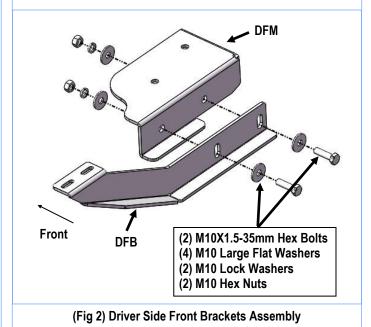
IMPORTANT! Once you have inserted the Bolt Plates, make sure that the welded washer on each Bolt Plate is in the center of the factory hole, **(Fig 1)**.



(Fig 1) M10X45 Bolt Plate Installation (Driver Side Front)

STEP 2

Assemble the Driver Front Mounting Bracket (**DFM**) and Driver Front Bar Bracket (**DFB**) with (2) M10X1.5-35 Hex Bolts, (4) M10 Large Flat Washers, (2) M10 Lock Washers and (2) M10 Hex Nuts, (**Fig 2**). Do not fully tighten hardware at this time.



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STEP 3

Locate the Driver Front Mounting Bracket (**DFM**) and hang it from already inserted M10X45 Bolt Plates using the included (2) M10 Large Flat Washers, (2) M10 Lock Washers and (2) M10 Hex Nuts, (**Fig 3**). Do not fully tighten hardware at this time

NOTE: When tightening the Bolt Plates, make sure that they are fully engage at all times.

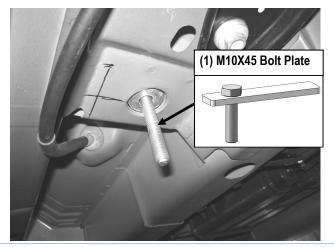


(Fig 3) Driver Front Mounting Bracket Installation

STEP 4

Move to the driver side rear of the vehicle. There are (2) large factory holes by the rear of the floor panel, one in the lateral floor panel support and one in the horizontal floor panel support. Insert (1) M10X45 Bolt Plate into factory hole in the lateral floor panel support, (**Fig 4**).

IMPORTANT! Once you have inserted the Bolt Plate, make sure that the welded washer on the Bolt Plate is in the center of the factory hole.



(Fig 4) M10X45 Bolt Plate Installation (Driver Side Rear)

STEP 5

Attach Driver Rear Mounting Bracket (**DRM**) to already inserted M10X45 Bolt Plate using the included (1) M10 Large Flat Washer, (1) M10 Lock Washer and (1) M10 Hex Nut, (**Fig 7**). Do not fully tighten hardware at this time.

NOTE: When tightening the Bolt Plate, make sure is fully engage at all times.

STEP 6

To the right side of the Driver Rear Mounting Bracket, there is one oval factory hole and one round factory hole in the floor panel. Insert (1) M10X30 Handle Bolt Plate through inside oval factory hole so Bolt drops through outside round hole, **(Figs 5 & 6)**.

Attach Driver Rear Support Bracket (**DRS**) to already inserted M10X30 Handle Bolt Plate using the included (1) M10 Large Flat Washer, (1) M10 Lock Washer and (1) M10 Hex Nut, (**Fig 7**). Do not fully tighten hardware at this time.

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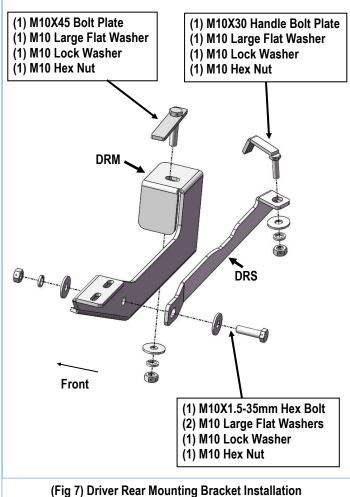
(Fig 5) M10X30 Handle Bolt Plate Installation



(Fig 6) M10X30 Handle Bolt Plate Installation

STEP 7

Attach opposite side of Support Bracket to Driver Rear Mounting Bracket using the included (1) M10X1.5-35 Hex Bolt, (2) M10 Large Flat Washers, (1) M10 Lock Washer and (1) M10 Hex Nut, (Fig 7). Do not fully tighten hardware at this time.



STEP 8

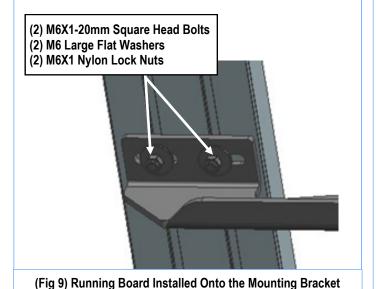
Select a Running Board. Slip (2) M6X1-20mm Square Head Bolts into each bottom channel (Fig 8). Carefully position the Running Board onto the (2) Mounting Brackets.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to each Mounting Bracket with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 X1 Nylon Lock Nuts (Fig 9). Do not fully tighten at this time.

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(Fig 8) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



STEP 9

Level and adjust the Running Board and fully tighten all hardware.

STEP 10

Repeat **Steps 1-9** for other side Running Board installation. The installation is completed (**Fig 10**).



(Fig 10) Installation Completed

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.