iBoard®

iBoard® by APS
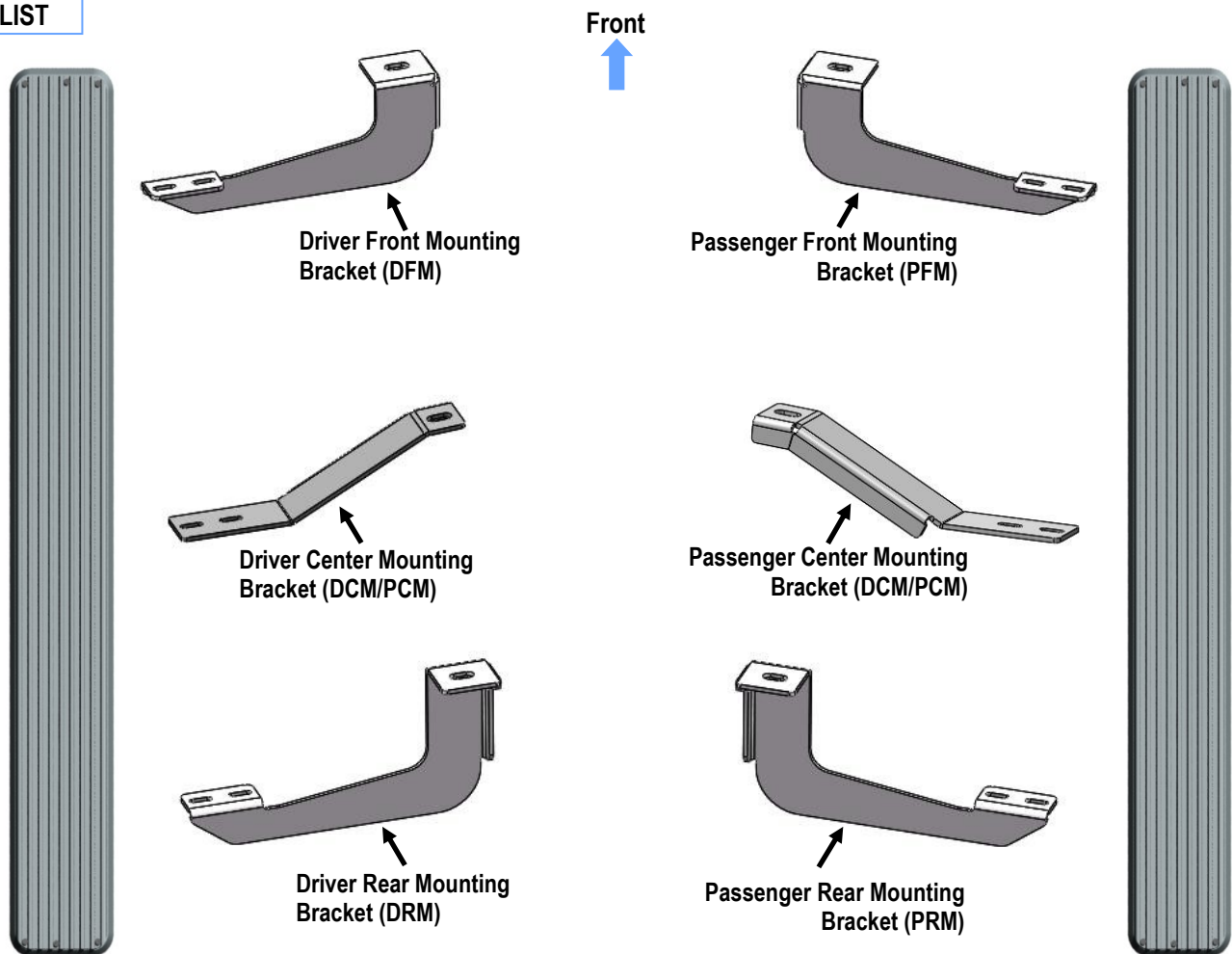
READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT
*NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	X
10mm	31-32	X
12mm	56-58	√
14mm	92-94	X

PART LIST

Front

Driver Front Mounting Bracket (DFM)

Passenger Front Mounting Bracket (PFM)

Driver Center Mounting Bracket (DCM/PCM)

Passenger Center Mounting Bracket (DCM/PCM)

Driver Rear Mounting Bracket (DRM)

Passenger Rear Mounting Bracket (PRM)

Note: Driver Center Mounting Bracket & Passenger Center Mounting Bracket Are Universal

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## Hardware Package A (For Bracket Installation)

X6	**X6**	**X6**
M12X1.75-120mm Hex Bolt	M12 Large Flat Washer	M12 Lock Washer

Hardware Package B (For Aluminum Step Bar Installation Only, Not Supply to Stainless Steel Step Bar)

X12	**X12**	**X12**
M6X1-20mm Square Head Bolt	M6 Large Flat Washer	M6X1 Nylon Lock Nut
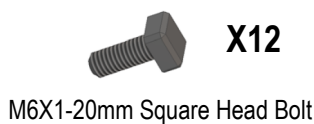
Hardware Package C (For Stainless Steel Step Bar Installation Only, Not Supply to Aluminum Step Bar)

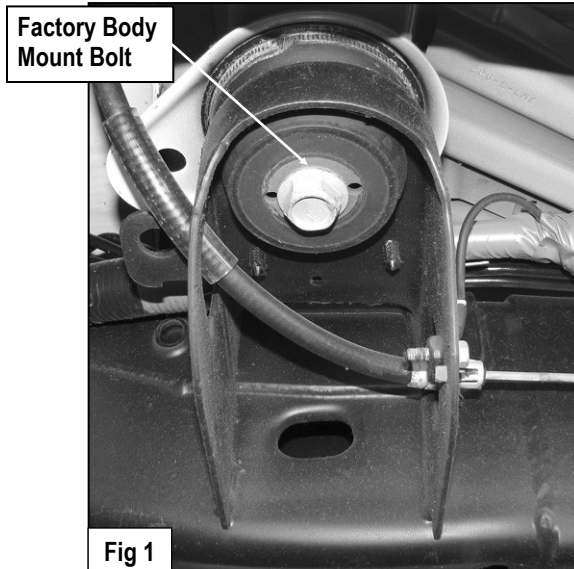|		
X12	**X12**	**X12**
M6X1-20mm Hex Bolt	M6 Lock Washer	M6 Flat Washer
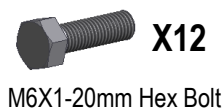
STEP 1

Start the installation under the Driver side of the vehicle. Remove the front and rear body mount hex bolts. Do not remove the rubber bushings, **(Fig 1).**

STEP 2

Hang the driver side front / center and rear Mounting Brackets to the body mounts using the factory hex bolts.
NOTE: On some model years, the factory bolt and flat washer can not be reinstalled due to Bracket interference. Replace the factory hex bolts and washers with the included M12X1.75-120mm Hex Bolts, ,M12 Lock Washers and M12 Large Flat Washers, **(Fig 2).** Do not tighten hardware at this time.

Factory Body Mount Bolt

Fig 1

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(Fig 2) Driver Side Mounting Brackets Installation

DFM

DCM/PCM

Front

Factory Hex Bolts

For Some models:
(3) M12X1.75-120mm Hex Bolts
(3) M12 Lock Washers
(3) M12 Large Flat Washers

DRM
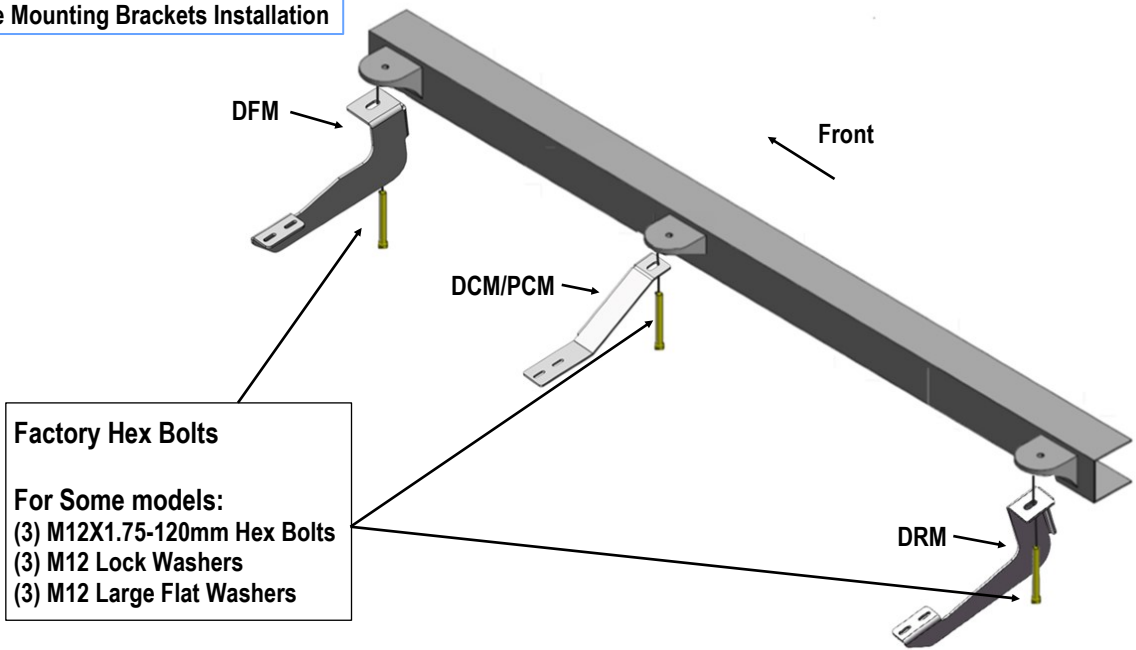
STEP 3

Once all (3) mounting brackets are installed, then proceed to the Step Bar installation. According to the style of Step Bar proceed to the correct installation STEPS.
Note: Aluminum Step Bar refer to STEP 4; Stainless Steel Step Bar skip to STEP 5.
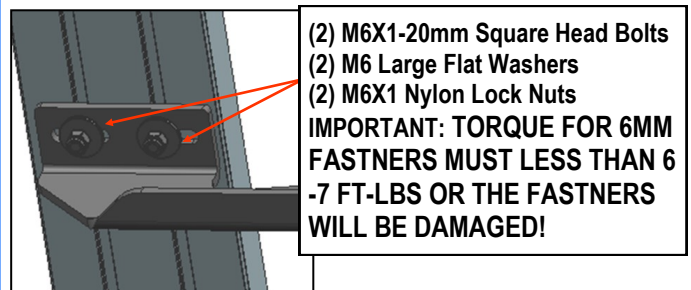
STEP 4

Aluminum Step Bar Installation:
Select a **Aluminum Step Bar**. Slip (3) M6x1-20mm Square Head Bolts into each bottom channel **(Fig 3)**. Carefully position the Step Bar onto the (3) Mounting Brackets.
IMPORTANT: Do not slide the Step Bar on the Brackets or the bottom surface of the board will be damaged. Attach the Step Bar to each Mounting Brackets with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6X1 Nylon Lock Nuts, **(Fig 4)**. Do not fully tighten at this time.
Level and adjust the Step Bar and fully tighten all hardware.
Repeat **Steps 1-4** for the other side Step Bar installation. **The installation is completed!!!**

(Fig 3) Slip M6X1-20 Square Head Bolts Into The Bottom Channels

(2) M6X1-20mm Square Head Bolts
(2) M6 Large Flat Washers
(2) M6X1 Nylon Lock Nuts
IMPORTANT: TORQUE FOR 6MM FASTNERS MUST LESS THAN 6 -7 FT-LBS OR THE FASTNERS WILL BE DAMAGED!

(Fig 4) Running Board Installed Onto Mounting Bracket

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STEP 5

Stainless Steel Step Bar Installation:
Select a **Stainless Steel Step Bar** (with the U-Sliders installed on the Bar). Loose the U-Sliders, reposition the U-Sliders onto the board according to the (3) Installed Mounting Brackets location, **(Fig 5)**. Re-secure the U-Sliders on the Step Bar. Attach the Step Bar to the installed Mounting Brackets with (6) M6X1-20mm Hex Bolts, (6) M6 Large Flat Washers & (6) M6 Lock Washers, **(Fig 6)**. Do not fully tighten hardware at this time. Level and adjust the Step Bar and fully tighten all hardware. Repeat **Steps 1-3 and 5** for the other side Step Bar installation. **The installation is completed!!!**

(Fig 5) Slide & line up the U-Slider with the installed mounting brackets along bottom channel

(2) M6X1-20mm Hex Bolts
(2) M6 Large Flat Washers
(2) M6 Lock Washers
IMPORTANT: TORQUE FOR 6MM FASTNERS MUST LESS THAN 6-7 FT-LBS OR THE FASTNERS WILL BE DAMAGED!
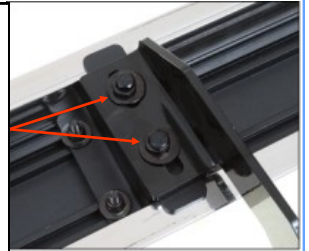
(Fig 6) Step Bar Installed on Bracket Installed (Example)

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.