

# iArmor® by APS

PART#: IA-S056

#### **BEFORE INSTALLATION**

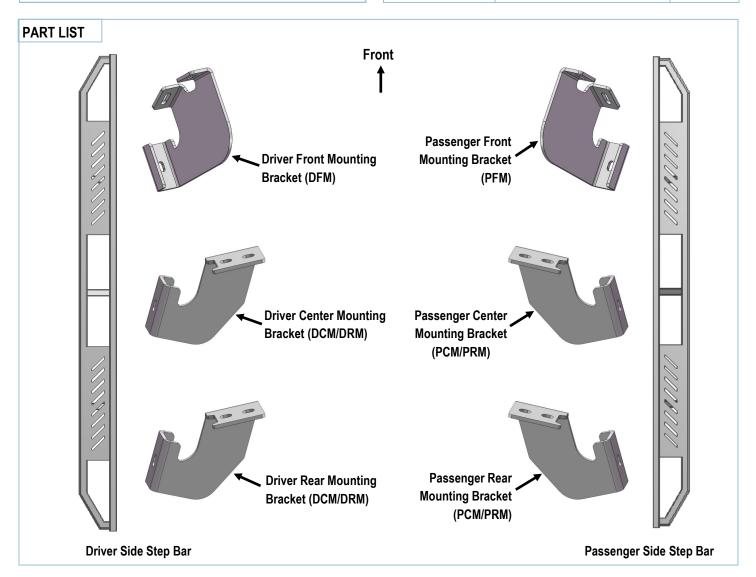
REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

#### \*ROCKER PANEL MOUNT

\*NO DRILLING / TRIMMING REQUIRED

#### Torque Value

| Fastener Size | Tightening Torque (ft-lbs) | Required  |
|---------------|----------------------------|-----------|
| 6mm           | 6-7                        | Χ         |
| 8mm           | 16-18                      | $\sqrt{}$ |
| 10mm          | 31-32                      | Χ         |
| 12mm          | 56-58                      | Χ         |
| 14mm          | 92-94                      | X         |



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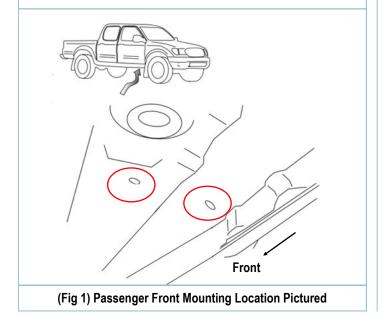
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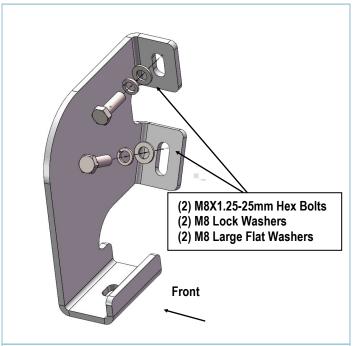


The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

### STEP 1

Starting on the passenger side of the vehicle. Attach Passenger Front Mounting Bracket (**PFM**) as shown. Hand tighten (**Fig 1-2**).





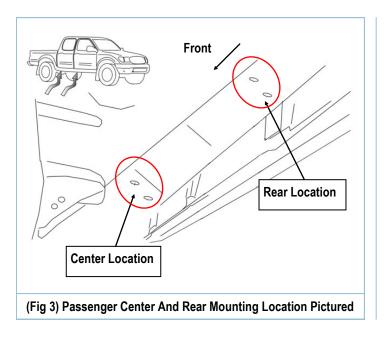
(Fig 2) Passenger Front Mounting Bracket (PFM) Installation Pictured

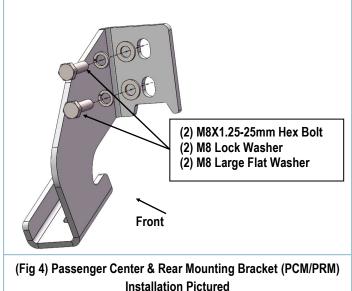
### STEP 2

Attach Passenger Center & Rear Mounting Bracket (PCM/PRM) as shown. Hand tighten (See Fig 3-4).

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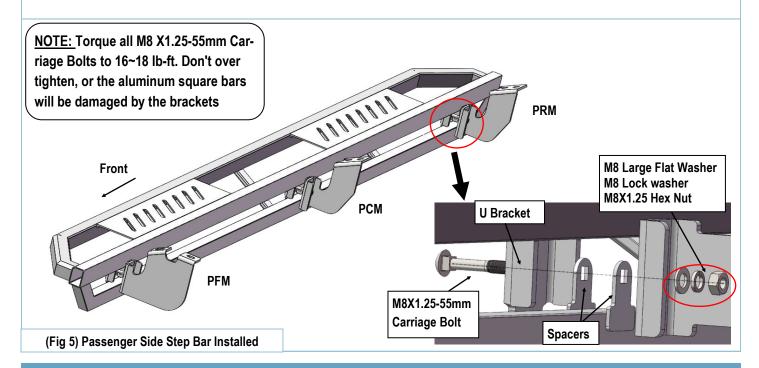
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#### STEP 3

Once all (3) passenger side mounting brackets are installed, select and attach the Passenger Side Step Bar onto the Mounting Brackets with (3) U Brackets, (6) Spacers, (3) M8X1.25-55mm Carriage Bolts, (3) M8 Large Flat Washers, (3) M8 Lock Washers and (3) M8X1.25 Hex Nuts (Fig 5). Do not fully tighten hardware at this time.



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# STEP 4

Properly level and adjust the Step Bar and fully tighten all hardware.

## STEP 5

Move to the driver side of the vehicle. Repeat **Steps 1-4** to install driver side step bar.

Installation completed.

#### Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.