

iArmor[®]

IARMOR EDGE™

PART#: IA-N098

BEFORE INSTALLATION

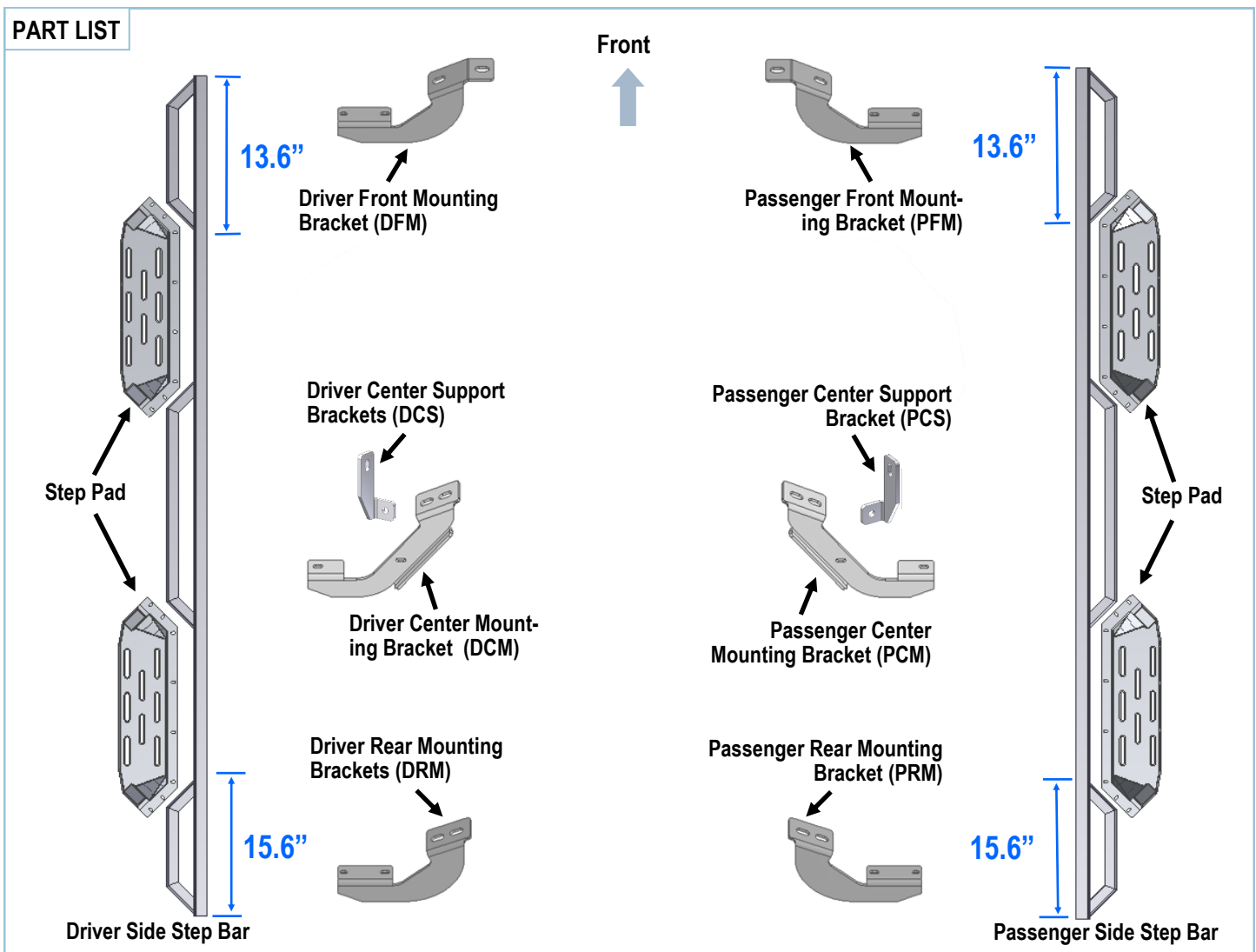
REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

- *DRILLING NOT REQUIRED
- *TRIMMING NOT REQUIRED

Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X

PART LIST



Customer Support: info@iarmorauto.com

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X14

M8X1.25-30
Hex Bolt



X16

M8 Flat Washer



X12

M8 Lock Washer



X2

M8 Nylon Lock
Nut



X4

M6X1-20 Square
Head Bolt



X40

M6X1-20 T-
Bolt



X44

M6 Large Flat
Washer



X44

M6 Nylon
Lock Nut

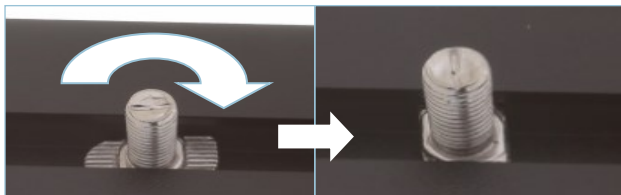
The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

STEP 1

Install the Step Pads onto the step bars with (32) M6X1-20mm T-Bolts, (32) M6 Large Flat Washers and (32) M6 Nylon Lock Nuts.

IMPORTANT: Don't hit the step pad by any metal hammer within step pad installation, or the step pad will be damaged.

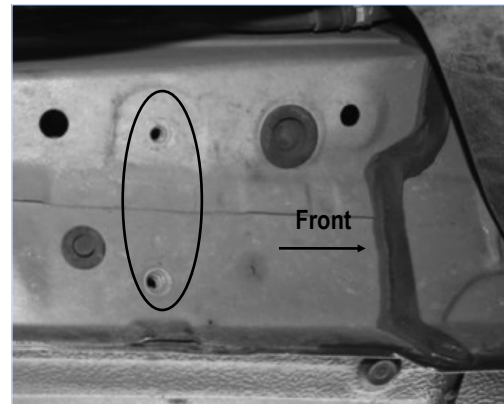
(8) M6X1-20 T-Bolts
(8) M6 Flat Washers
(8) M6 Nylon Lock Nuts



Note: Rotate 90° after inserting the T-Bolts into the Channel!!!

STEP 2

Starting on the driver side front of the vehicle, remove the plastic plugs or hex bolts covering the (2) threaded holes in the body panel, (Fig 1).

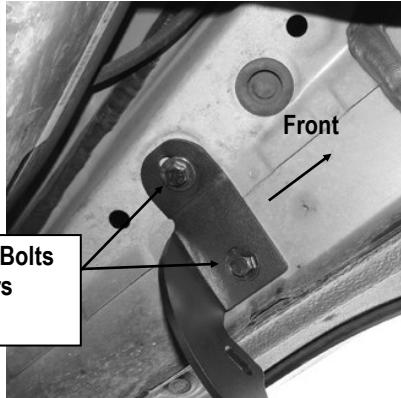
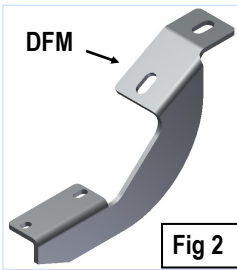


(Fig 1) Driver Side Front Mounting Location

STEP 3

Select the Driver front Mounting Bracket (DFM), (Fig 2). Attach the Bracket to the vehicle using the included (2) M8X1.25-30 Hex Bolts, (2) M8 Lock Washers and (2) M8 Flat Washers, (Fig 3). Do not fully tighten hardware at this time.

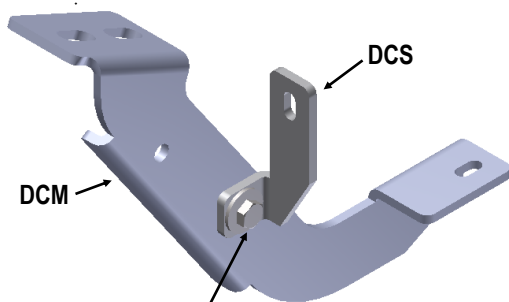
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(Fig 3) Driver Front Bracket Installed

STEP 4

Assemble the Driver Center Mounting Bracket (DCM) and Driver Center Support Bracket (DCS) with (1) M8X1.25-30 Hex Bolt, (2) M8 Flat Washer, (1) M8 Lock Washer and (1)M8X1.25 Hex Nut, (Fig 4).

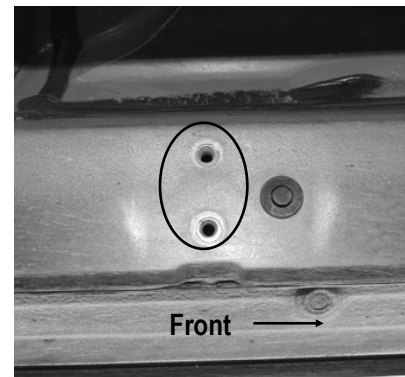


- (1) M8X1.25-30 Hex Bolt
- (2) M8 Flat Washers
- (1) M8 Lock Washer
- (1) M8X1.25 Hex Nut

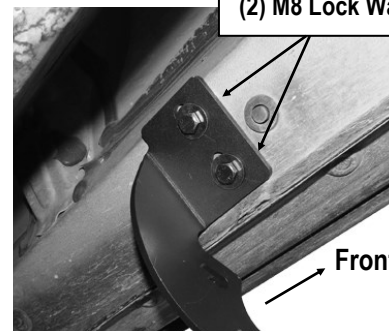
(Fig 4) Driver Center Mounting Bracket Assembly

STEP 5

Move to the next mounting location; Install the assembled Driver Center Mounting Bracket, with (2) M8X1.25-30 Hex Bolt, (2) M8 Flat Washer and (2) M8 Lock Washer, (Figs 5 & 6).



(Fig 5) Driver Side Center Mounting Location

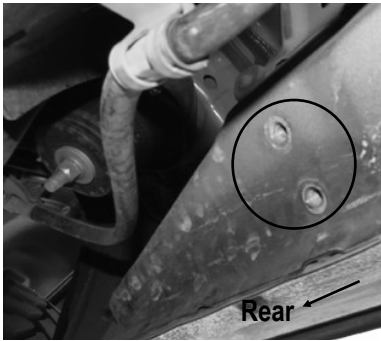


(Fig 6) Driver Center Mounting Bracket Installed

STEP 6

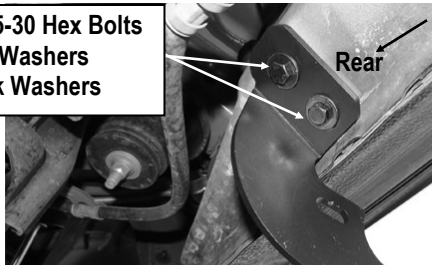
Continue to the last mounting location at the back of the cab, (Fig 7). Repeat Step 5 to install (1) Driver Rear Mounting Bracket (DRM), (Fig 8).

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(Fig 7) Driver Side Rear Mounting Location

- (2) M8X1.25-30 Hex Bolts
- (2) M8 Flat Washers
- (2) M8 Lock Washers



(Fig 8) Driver Rear Mounting Bracket Installed

STEP 7

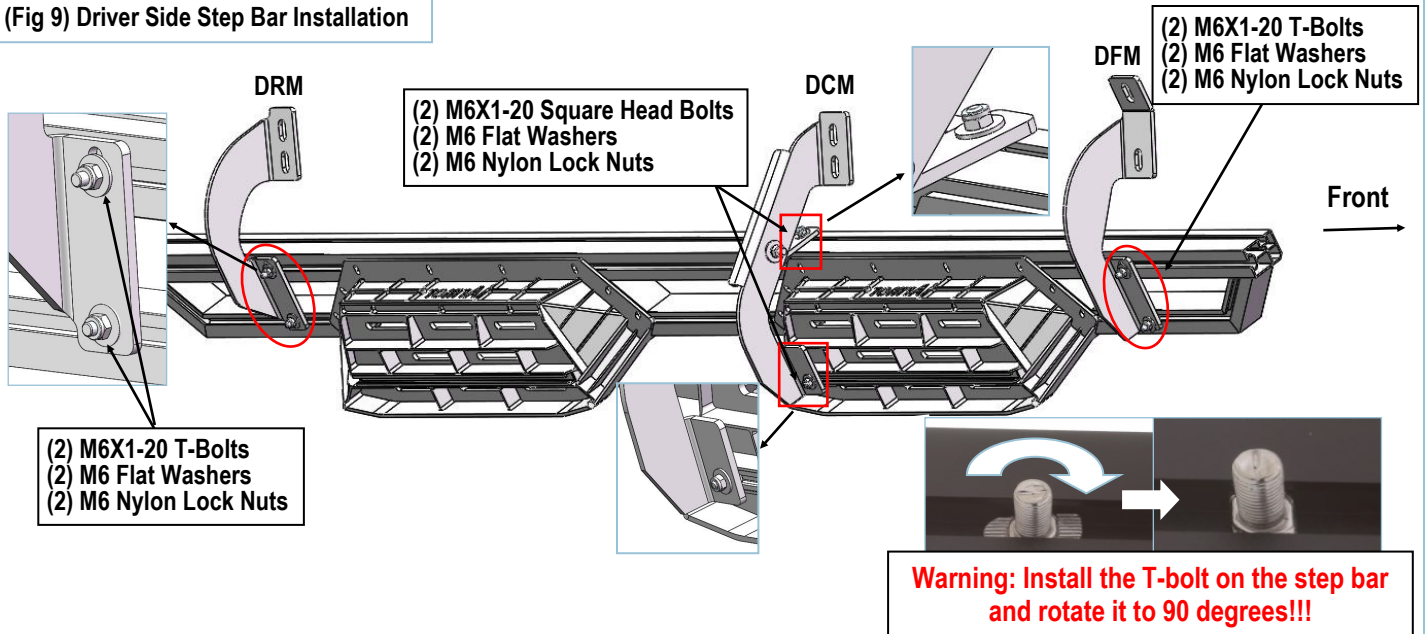
Once all (3) Brackets have been fully installed, attach the Assembled Driver Step Bar onto the brackets with (4) M6X1-20 T-Bolts, (2) M6X1-20 Square Head Bolts, (6) M6 Flat Washers and (6) M6 Nylon Lock Nuts, (Fig 9). Do not tighten hardware at this time.

STEP 8

Properly level and adjust the Step Bar and fully tighten all hardware.

Move to the passenger side of the vehicle. Repeat **Steps 2-7** for the Passenger Side Step Bar installation.

(Fig 9) Driver Side Step Bar Installation



Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight. In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.