

IARMOR EDGE™

PART#: IA-N056

BEFORE INSTALLATION

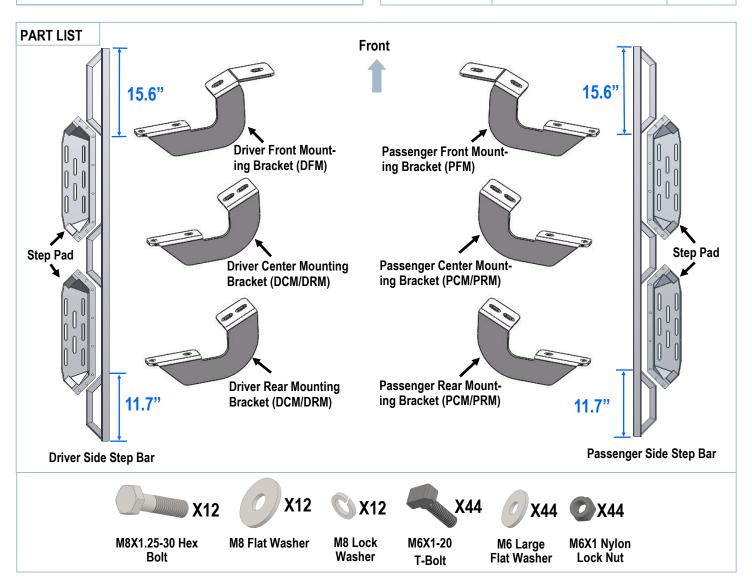
REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

*DRILLING NOT REQUIRED

*TRIMMING NOT REQUIRED

Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	V
8mm	16-18	√
10mm	31-32	Χ
12mm	56-58	X
14mm	92-94	Х



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The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

STEP 1

Install the Step Pads onto the step bars with (32) M6X1-20mm T-Bolts, (32) M6 Large Flat Washers and (32) M6X1 Nylon Lock Nuts.

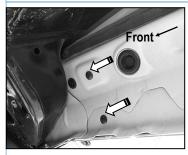
IMPORTANT: Don't hit the step pad by any metal hummer within step pad installation, or the step pad will be damaged.

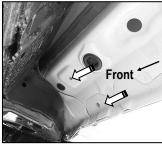




STEP 2

Starting from the Passenger Side Front of the vehicle, remove the plastic plugs or bolts covering the threaded holes in the rocker panel, (Fig 1).

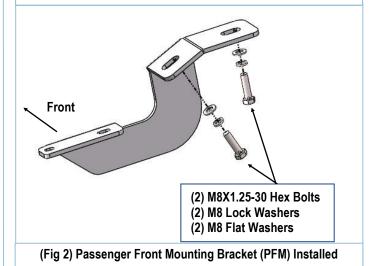




(Fig 1) Remove plastic plugs or factory hex bolts (If equipped)
(Passenger Side Front Mounting Location)

STEP 3

Attach the Passenger Front Mounting Bracket (**PFM**) to the vehicle with (2) M8X1.25-30 Hex Bolts, (2) M8 Lock Washers and (2) M8 Flat Washers, (**Fig 2**). Do not fully tighten hardware at this time.



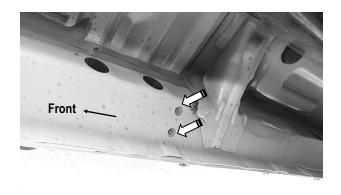
2

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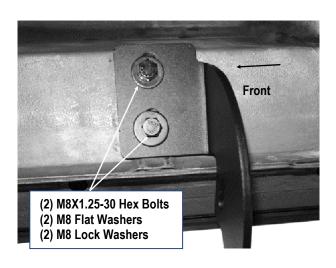
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STEP 4

Move to the Passenger Side Center Mounting location .Attach the Passenger Center Mounting Bracket (PCM/PRM) to the rocker panel with (2) M8X1.25-30 Hex Bolts, (2) M8 Lock Washers and (2) M8 Flat Washers, (Fig 3 & 4). Do not fully tighten hardware at this time.



(Fig 3) Passenger Side Center Mounting Location



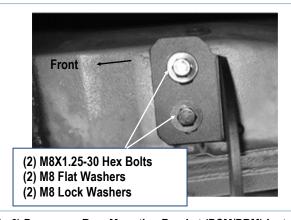
(Fig 4) Passenger Center Mounting Bracket (PCM/PRM) Installed

STEP 5

Move to the Passenger Side Rear Mounting location. Repeat **Step 4** to install Passenger Rear Mounting Bracket **(PCM/PRM)**, **(Fig 5 & 6)**.Do not fully tighten hardware at this time.



(Fig 5) Passenger Side Rear Mounting Location



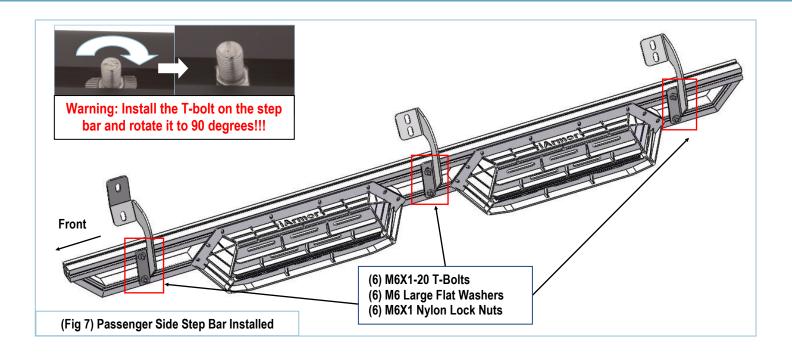
(Fig 6) Passenger Rear Mounting Bracket (PCM/PRM) Installed

STEP 6

Once (3) passenger side mounting brackets are installed, attach the Assembled Passenger Side Step Bar onto the mounting brackets with (6) M6X1-20 T-Bolts, (6) M6 Large Flat Washers and (6) M6X1 Nylon Lock Nuts, (Fig 7). Do not fully tighten hardware.

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STEP 7

Level and adjust the step bar properly and tighten all hardware.

STEP 8

Mover to the driver side of the vehicle. Repeat **steps 2-7** to install the driver side step bar.

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.