

# iArmor<sup>®</sup>

## iArmor<sup>®</sup> by APS

PART#: IA-S111H

### BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

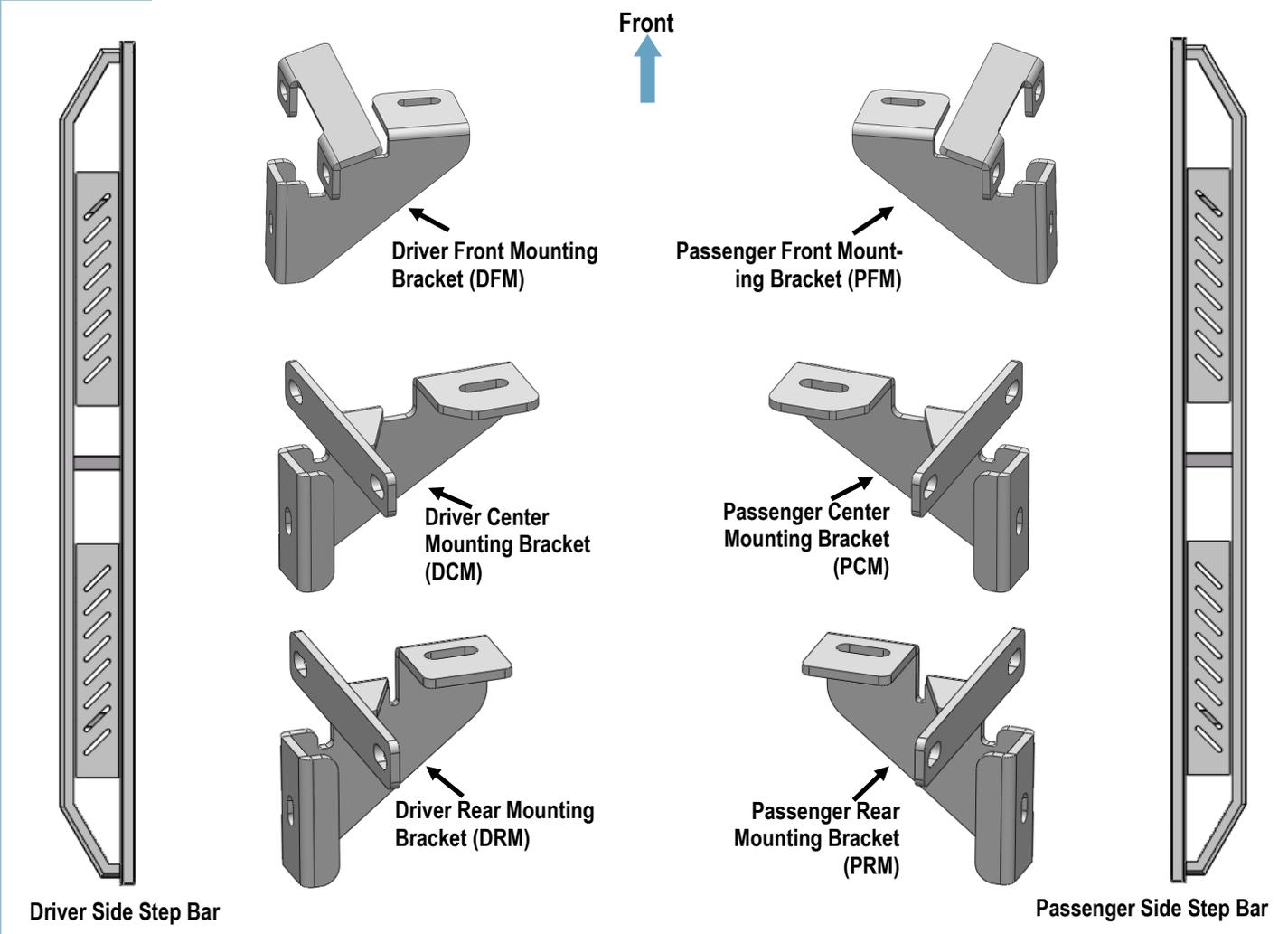
**\*ROCKER PANEL MOUNT**

**\*NO DRILLING / TRIMMING REQUIRED**

### Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X

### PART LIST

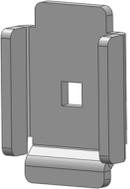


Customer Support: [info@iarmorauto.com](mailto:info@iarmorauto.com)

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Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description
1#	6	U Brackets	5#	12	M6X1-25 Hex Bolts
2#	6	M8X1.25-35 Hex Bolts	6#	24	M6 Large Flat Washers
3#	6	M8 Large Flat Washers	7#	12	M6 Nylon Lock Nuts
4#	6	M8 Lock Washers			

						
1 #	2 #	3 #	4 #	5 #	6 #	7 #

Hardware Package B (For Step Bar Installation)					
Item	QTY	Description	Item	QTY	Description
1#	6	M8X1.25-55mm Carriage Bolts	3#	6	M8 Lock Washers
2#	6	M8 Large Flat Washers	4#	6	M8 Hex Nuts

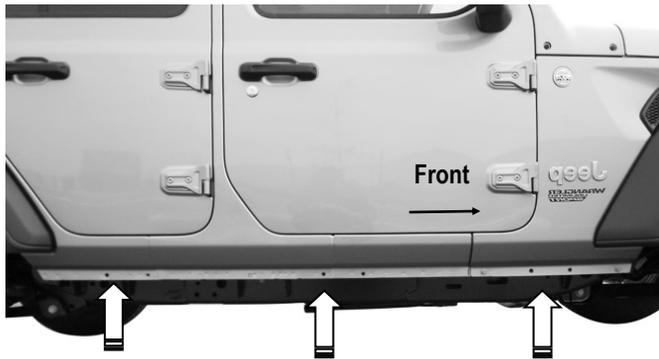
			
1 #	2 #	3 #	4 #

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The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

## STEP 1

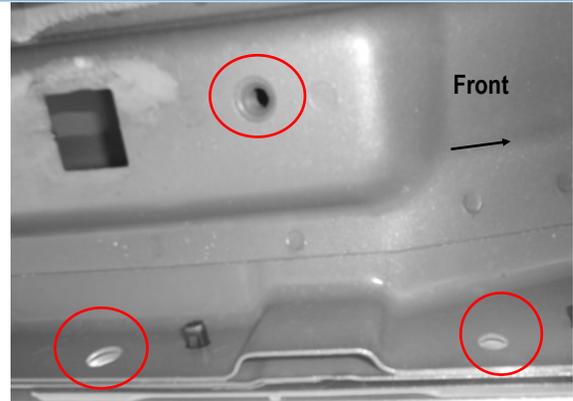
Start installation from the Passenger side of the vehicle. Locate the (3) pairs of factory mounting holes along the pinch weld (**Fig 1**).



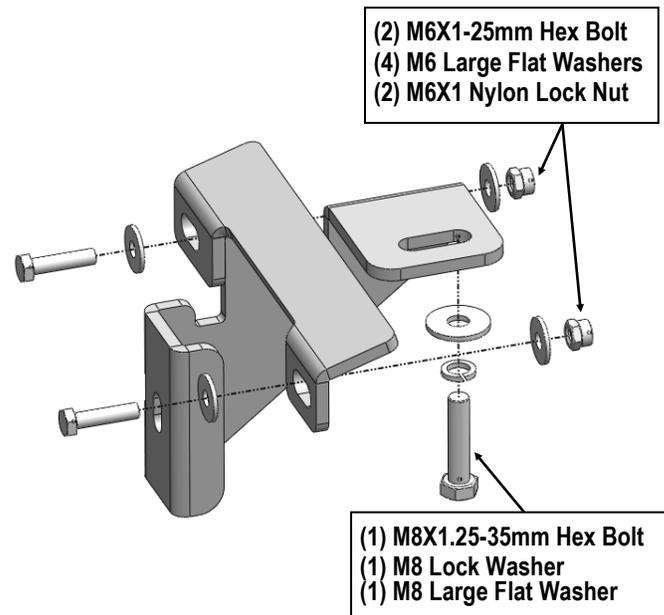
(Fig 1) Locate The (3) Factory Pair Of Holes Along The Pinch Weld

## STEP 2

Start installation from the passenger side front of the vehicle (**Fig 2**). Install the Passenger Front Bracket (**PFM**) to the pinch weld with (2) M6X1-25mm Hex Bolt, (4) M6 Large Flat Washers (2) M6X1 Nylon Lock Nut, to the floor panel with (1) M8X1.25-35mm, (1) M8 Lock Washer, (1) M8 Large Flat Washer, (**Fig 3**). Don't fully tighten the hardware at this time.



(Fig 2) Passenger Side Front Mounting Location

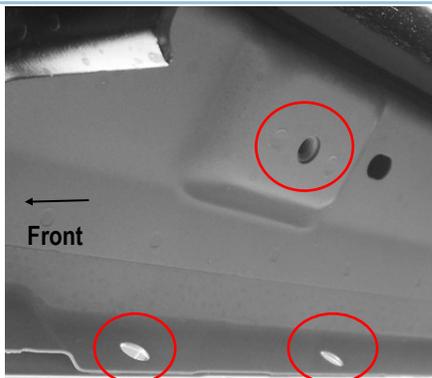


(Fig 3) Passenger Front Brackets Installation

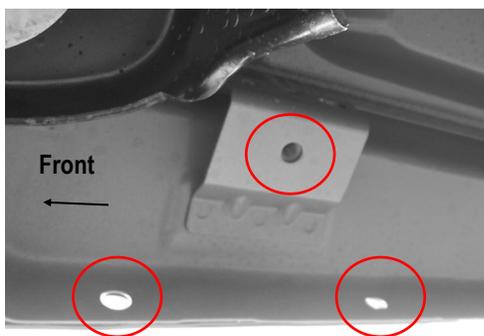
## STEP 3

Move to Passenger Side Center & Rear Mounting Locations, (**Figs 4 & 5**). Repeat **step 2** to install Passenger Center and Rear Brackets, (**Figs 6-7**). Don't fully tighten the hardware at this time.

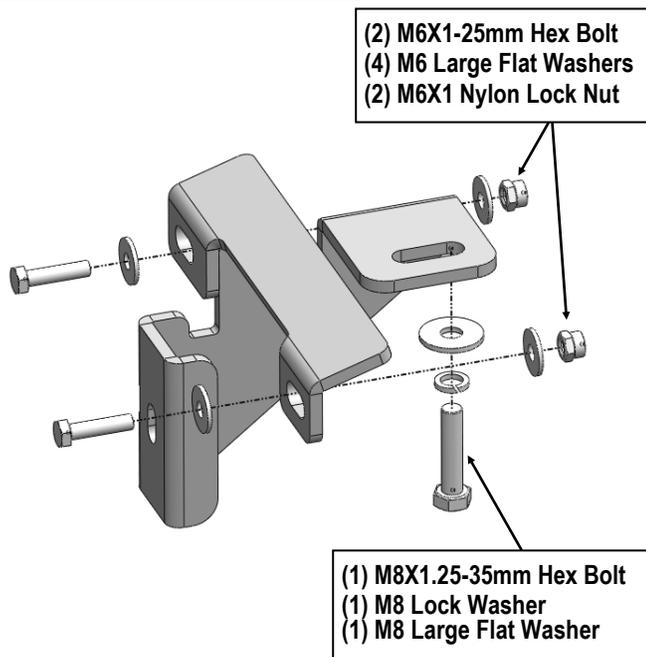
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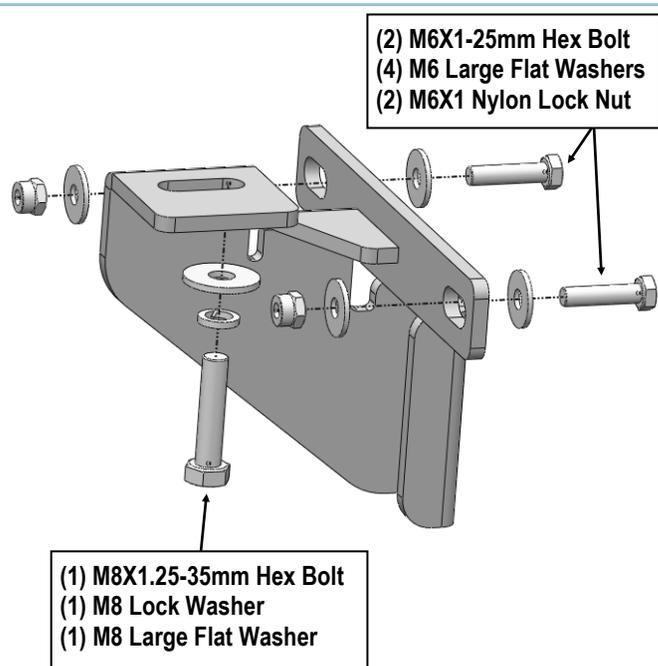
(Fig 4) Passenger Side Center Mounting Location



(Fig 5) Passenger Side Rear Mounting Location



(Fig 6) Passenger Side Center Brackets Installation



(Fig 7) Passenger Side Rear Brackets Installation

## STEP 4

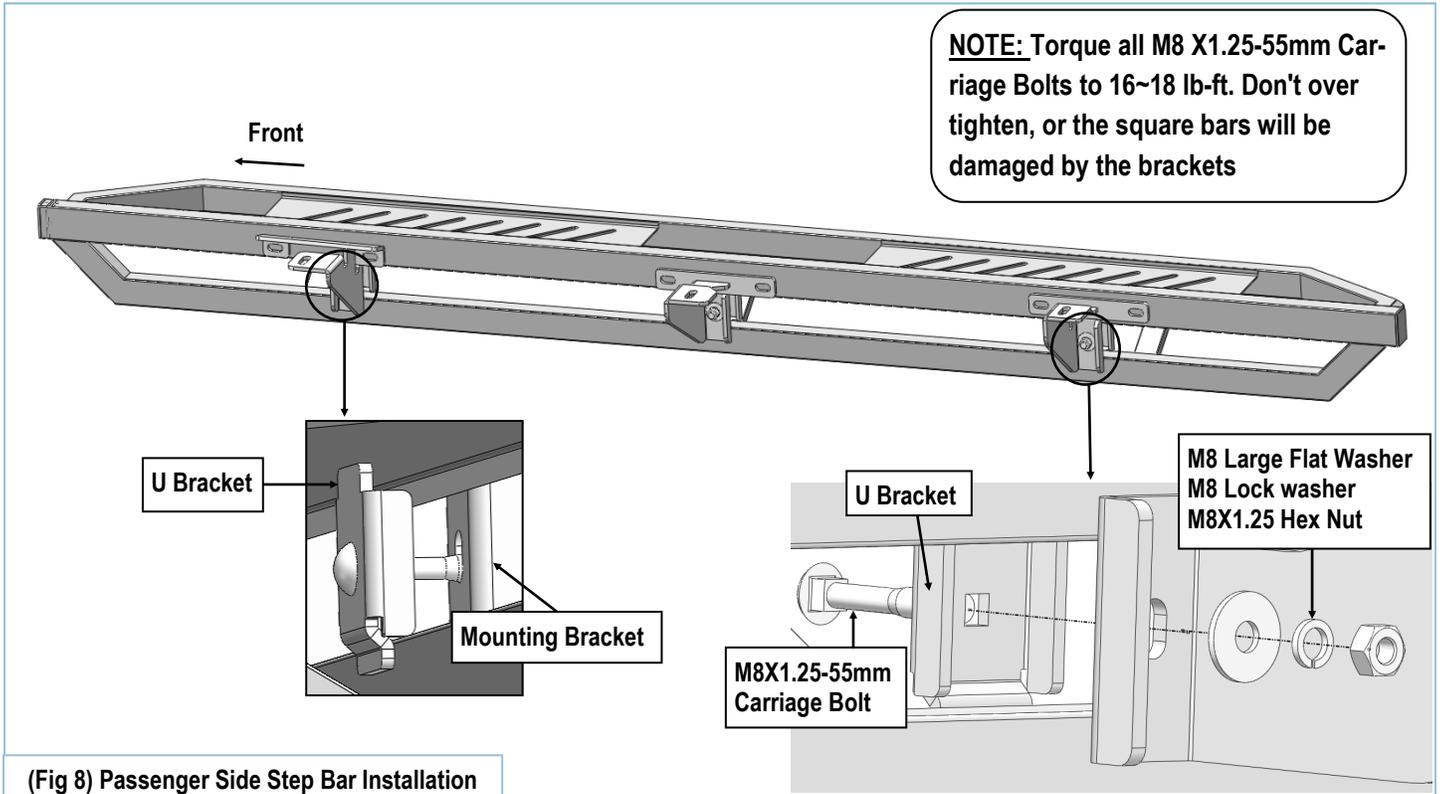
Once all (3) passenger side mounting brackets are installed, select and attach the Passenger Side Step Bar onto the Mounting Brackets with (3) U Brackets, (3) M8X1.25-55mm Carriage Bolts, (3) M8 Large Flat Washers, (3) M8 Lock Washers and (3) M8X1.25 Hex Nuts, **(Fig 8)**. Do not fully tighten hardware at this time. Properly level and adjust the Step Bar and fully tighten all hardware.

## STEP 5

Move to the driver side of the vehicle. Repeat **Steps 1-4** for the Driver Side Bar installation.

Installation completed.

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(Fig 8) Passenger Side Step Bar Installation

## Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.  
In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.