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IARMOR EDGE™

PART#: IA-N093H

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

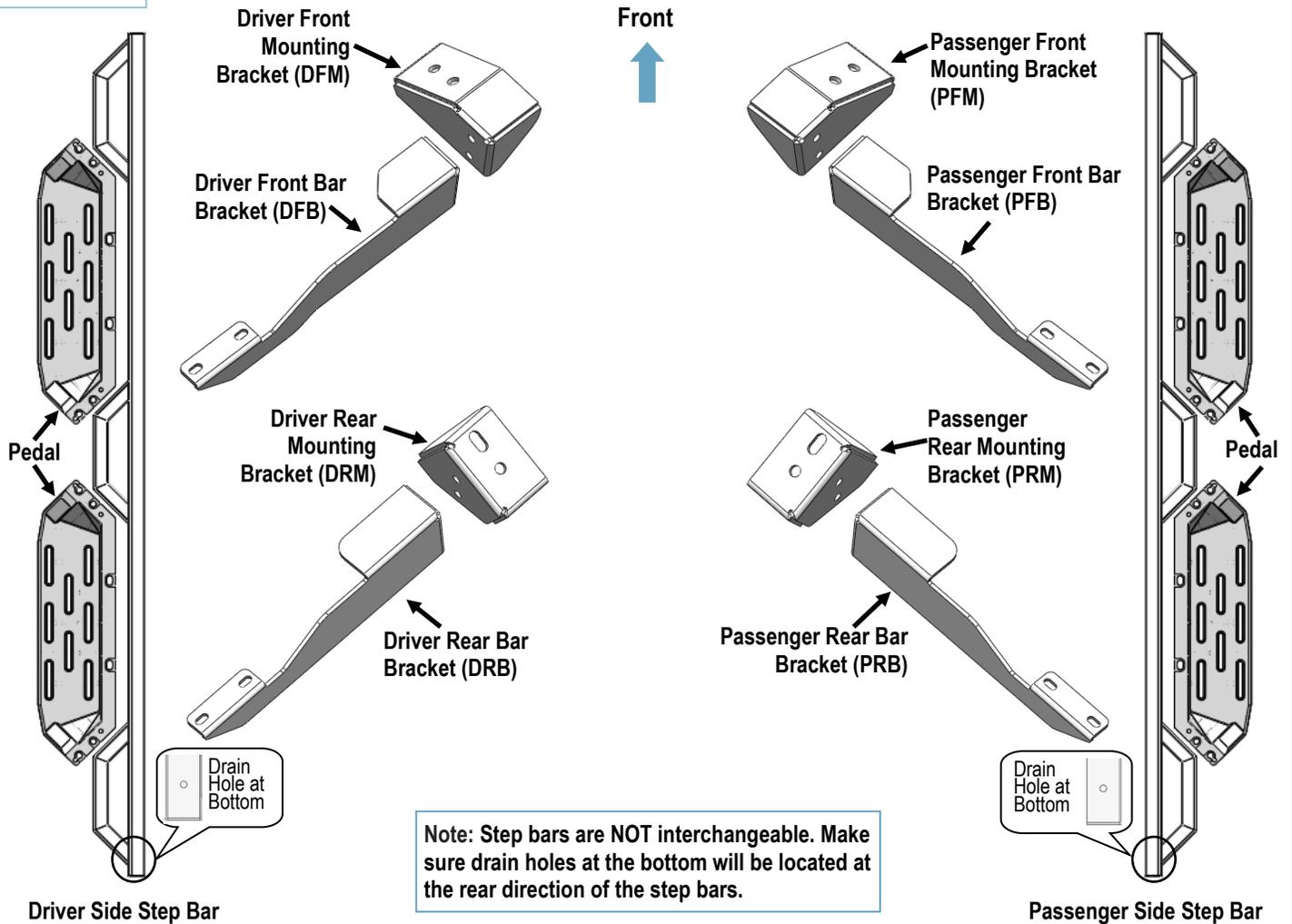
*ROCKER PANEL MOUNT

*DRILLING NOT REQUIRED

Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	X
8mm	16-18	√
10mm	31-32	X
12mm	56-58	√
14mm	92-94	X

PART LIST



Customer Support: info@iarmorauto.com

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Hardware Package A (For Brackets & Bars Installation)					
Item	QTY	Description	Item	QTY	Description
1#	4	Backing Plate	7#	8	M10 Lock Washers
2#	8	M12X1.75-30mm Hex Bolts	8#	8	M10 Hex Nuts
3#	8	M12 Large Flat Washers	9#	8	M8X1.25-20 T-Bolts
4#	8	M12 Lock Washers	10#	8	M8 Plastic Washers
5#	8	M10X1.5-30 Hex Bolts	11#	8	M8 Flat Washers
6#	16	M10 Large Flat Washers	12#	8	M8X1.25 Nylon Lock Nuts

Hardware Package B (For Step Pedals Installation)					
Item	QTY	Description	Item	QTY	Description
1#	24	M8X1.25-25 Hex Bolts	3#	24	M8 Lock Washers
2#	24	M8 Large Flat Washers			

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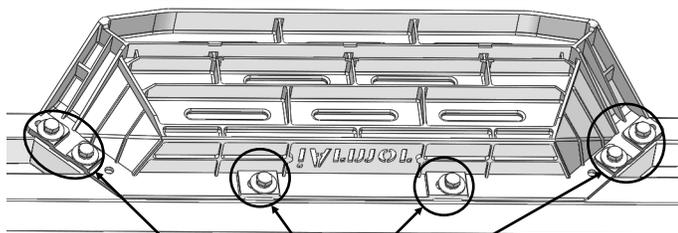
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The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

STEP 1

Install (4) Pedals onto the step bars with (24) M8X1.25-25mm Hex Bolts, (24) M8 Large Flat Washers and (24) M8 Lock Washers.

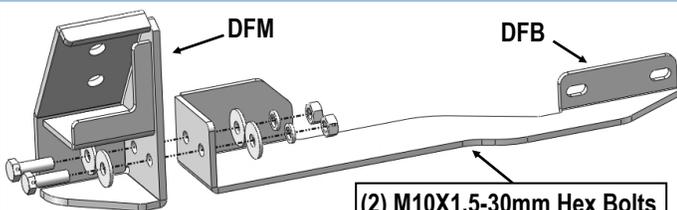
IMPORTANT: Don't punch the pedal with any metal hammer within pedal installation, or the pedal will be damaged.



(6) M8X1.25-25 Hex Bolts
(6) M8 Large Flat Washers
(6) M8 Lock Washers

STEP 2

Start installation on the driver side front of the vehicle. Assemble the Driver Front Mounting Bracket (DFM) and Driver Front Bar Bracket (DFB), with (2) M10X1.5-30mm Hex Bolts, (4) M10 Large Flat Washers, (2) M10 Lock Washers and (2) M10 Hex Nuts, (Fig 1). Do not tighten hardware at this time.

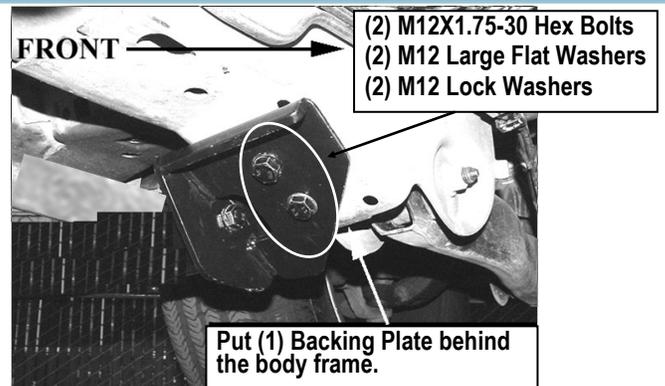


(2) M10X1.5-30mm Hex Bolts
(4) M10 Large Flat Washers
(2) M10 Lock Washers
(2) M10 Hex Nuts

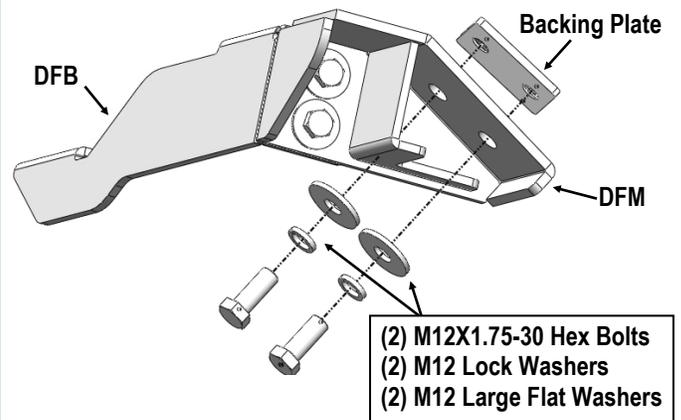
(Fig 1) Driver Side Front Brackets Assembly

STEP 3

Select (1) Backing Plate and put it behind the body frame, line up the holes, attach (1) Driver Front Mounting Bracket (DFM) on the other side using (2) M12X1.75-30 Hex Bolts, (2) M12 Lock Washers and (2) M12 Large Flat Washers. Do not fully tighten hardware at this time, (Fig 2 & 3).



(Fig 2) Assembled Driver Front Mounting Bracket Installed

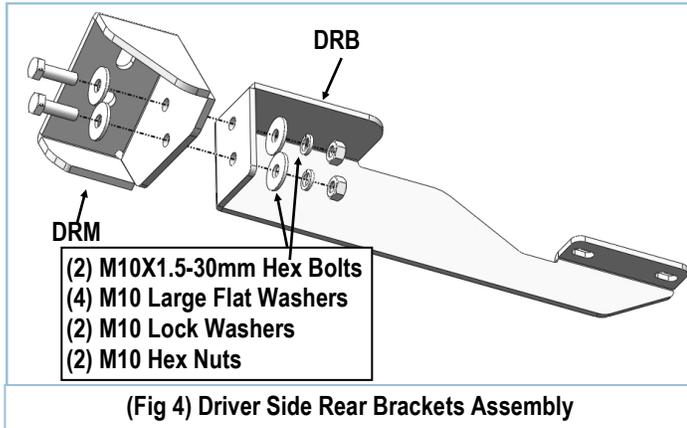


(Fig 3) Assembled Driver Front Mounting Bracket Installation

STEP 4

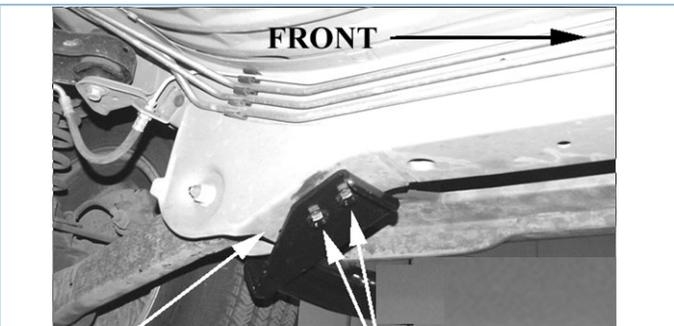
Move to the Driver Side Rear Mounting Location of the vehicle. Assemble the Driver Rear Mounting Bracket (DRM) and Driver Rear Bar Bracket (DRB) with (2) M10X1.5-30mm Hex Bolts, (4) M10 Large Flat Washers, (2) M10 Lock Washers and (2) M10 Hex Nuts, (Fig 4). Do not tighten hardware at this time.

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STEP 5

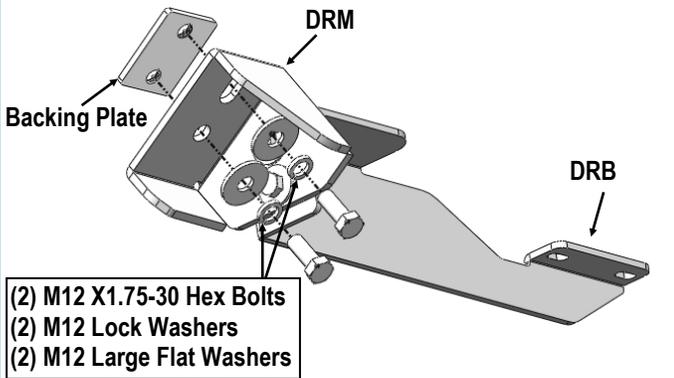
Repeat **Step 2** to install the Assembled Driver Rear Mounting Bracket. Do not fully tighten hardware at this time, (Fig 5-6).



Place (1) Backing Plate behind the frame to attach the mounting bracket.

(2) M12 X1.75-30 Hex Bolts
 (2) M12 Lock Washers
 (2) M12 Large Flat Washers

(Fig 5) The Assembled Driver Rear Mounting Bracket Installed

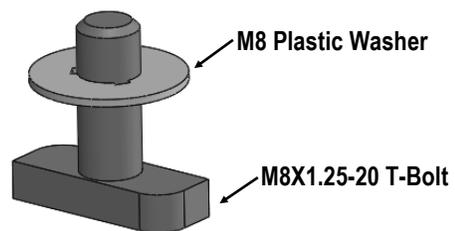


(Fig 6) Driver Rear Mounting Brackets Installation

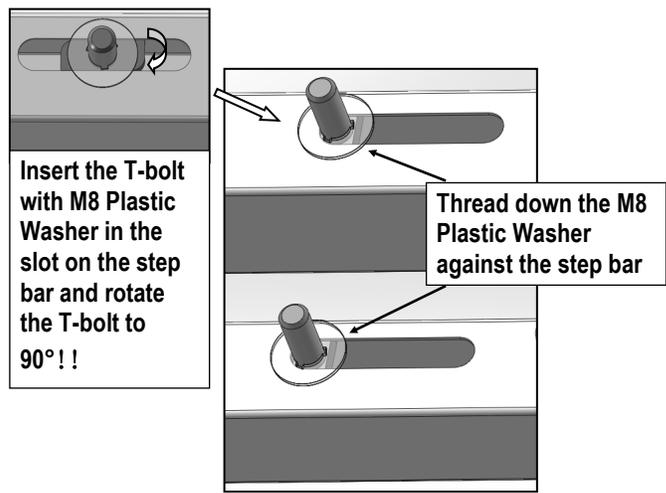
STEP 6

Once all (2) brackets have been installed, select (4) M8X1.25-20mm T-Bolts, thread (1) M8 Plastic Washer on each T-Bolt, (Fig 7). Install the (4) M8X1.25-20mm T-Bolts with plastic washers in the slots on the assembled Driver side step bar. Rotate the T-Bolts to 90 degree, thread down the M8 Plastic Washers against the step bar (Fig 8).

NOTE: The Plastic Washer is designed to keep the T-Bolt in place to avoid falling into the tube during installation.



(Fig 7) Thread (1) M8 Plastic Washer on each T-Bolt Before Inserting into the slot !!!



(Fig 8) T-Bolt with plastic washer in the slot

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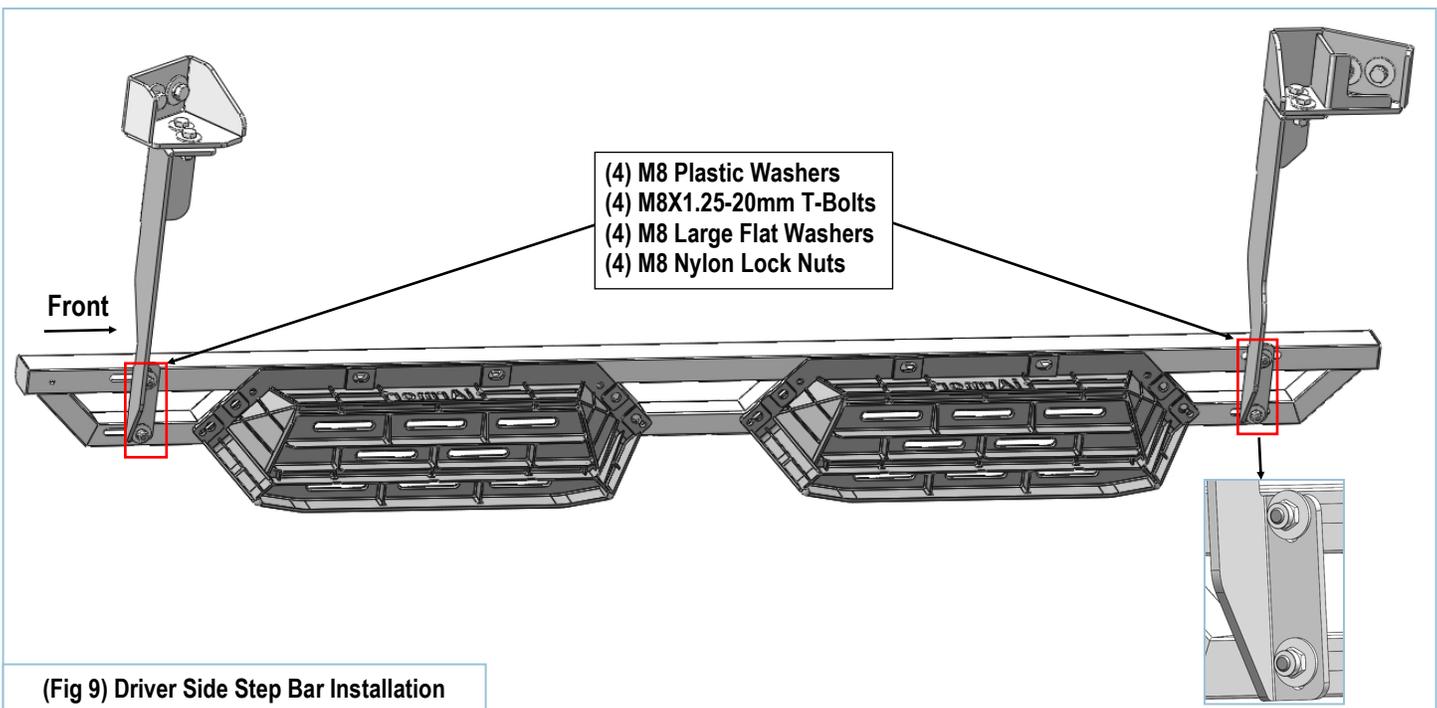
STEP 7

.Attach the Assembled Driver Side Step Bar onto the Mounting Brackets with (4) M8 Plastic Washers, (4) M8X1.25-20mm T-Bolts, (4) M8 Large Flat Washers, (4) M8 Nylon Lock Nuts, (Fig 9). Do not fully tighten hardware at this time.

STEP 8

Level and adjust the assembled Step Bar properly and tighten all hardware.

Move to the other side of the vehicle. Repeat **Steps 2-7** for the other side step bar installation.



Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.
In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.