

# iArmor<sup>®</sup>

## IARMOR EDGE™

PART#: IA-N084H

### BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

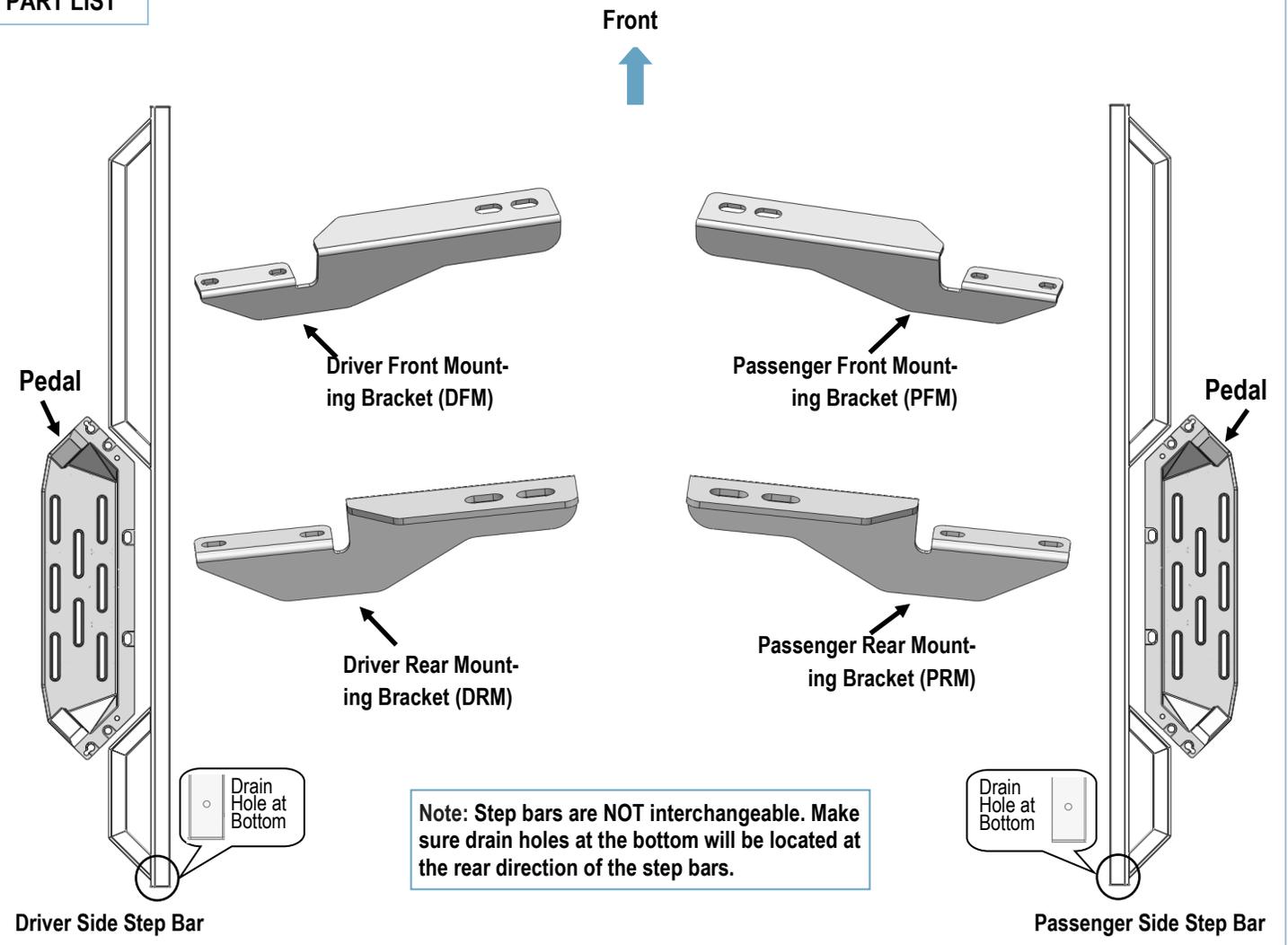
**\*BODY FRAME MOUNT**

**\*NO DRILLING/TRIMMING REQUIRED**

### Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	X
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X

### PART LIST



Customer Support: [info@iarmorauto.com](mailto:info@iarmorauto.com)

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Hardware Package A (For Brackets & Bars Installation)					
Item	QTY	Description	Item	QTY	Description
1#	8	M8X1.25-20 T Bolts	3#	8	M8 Large Flat Washers
2#	8	M8 Plastic Washers	4#	8	M8 Nylon Lock Nuts






1#
2#
3#
4#

Hardware Package B (For Step Pedals Installation)					
Item	QTY	Description	Item	QTY	Description
1#	12	M8X1.25-25 Hex Bolts	3#	12	M8 Lock Washers
2#	12	M8 Large Flat Washers			





1#
2#
3#

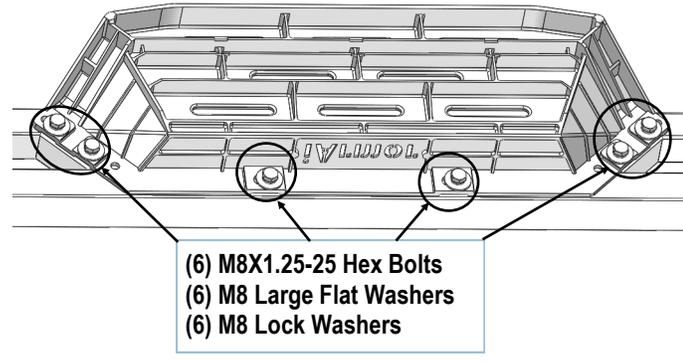
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The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

## STEP 1

Install (2) Pedals onto the step bars with (12) M8X1.25-25mm Hex Bolts, (12) M8 Large Flat Washers and (12) M8 Lock Washers.

**IMPORTANT:** Don't punch the pedal with any metal hammer within pedal installation, or the pedal will be damaged.



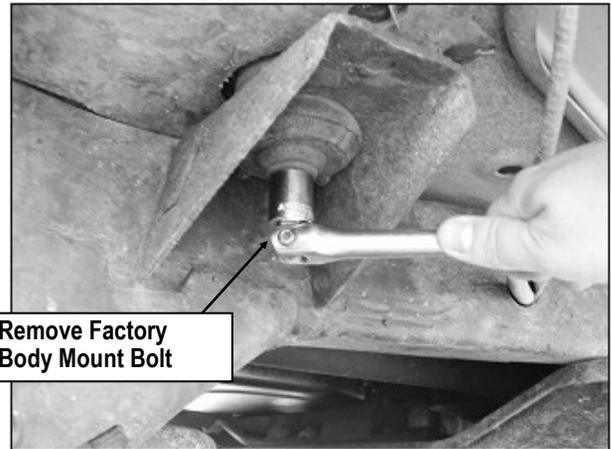
## STEP 2

Start installation from the driver side front of the vehicle. Remove the factory body mount bolt, (Fig 1). Select (1) Mounting Bracket. Insert the factory body mount bolt through the appropriate slot of the mounting bracket.

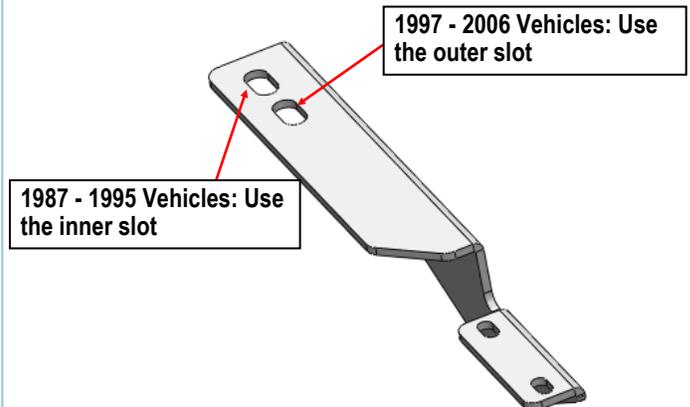
**NOTE:** Do not remove the rubber bushing. The Mounting Bracket will install over the rubber bushing.

**IMPORTANT:** The Brackets are equipped with (2) mounting slots. Determine correct model/year for proper installation (Fig2).:

- 1987 - 1995 Vehicles: Use the inner slot. Do not tighten hardware at this time.
- 1997 - 2006 Vehicles: Use the outer slot. Do not tighten hardware at this time.



(Fig 1) Driver Side Front Mounting Location



(Fig 2) Driver Front Mounting Bracket

## STEP 3

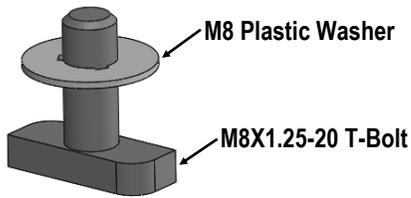
Repeat **Step 2** for the driver side rear bracket installation.

## STEP 4

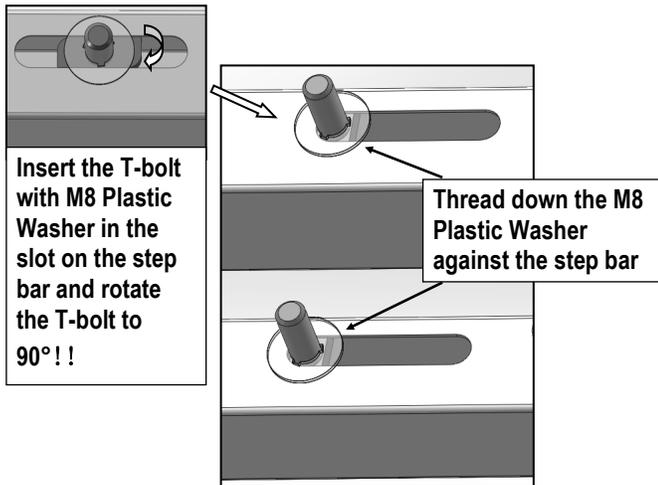
Once (2) brackets have been installed, select (4) M8X1.25-20mm T-Bolts, thread (1) M8 Plastic Washer on each T-Bolt, (Fig 3). Install the (4) M8X1.25-20mm T-Bolts with plastic washers in the slots on the assembled driver side step bar. Rotate the T-Bolts to 90 degree, thread down the M8 Plastic Washers against the step bar (Fig 4).

**NOTE:** The Plastic Washer is designed to keep the T-Bolt from falling into the bar tube during installation.

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(Fig 3) Thread (1) M8 Plastic Washer on each T-Bolt Before Inserting into the Slot!!!



(Fig 4) T-Bolt with plastic washer in the slot

## STEP 5

Attach the Assembled Driver Side Step Bar onto the Mounting Brackets with (4) M8 Plastic Washers, (4) M8X1.25-20mm T-Bolts, (4) M8 Large Flat Washers, (4) M8 Nylon Lock Nuts, (Fig 5). Do not fully tighten hardware at this time.

## STEP 6

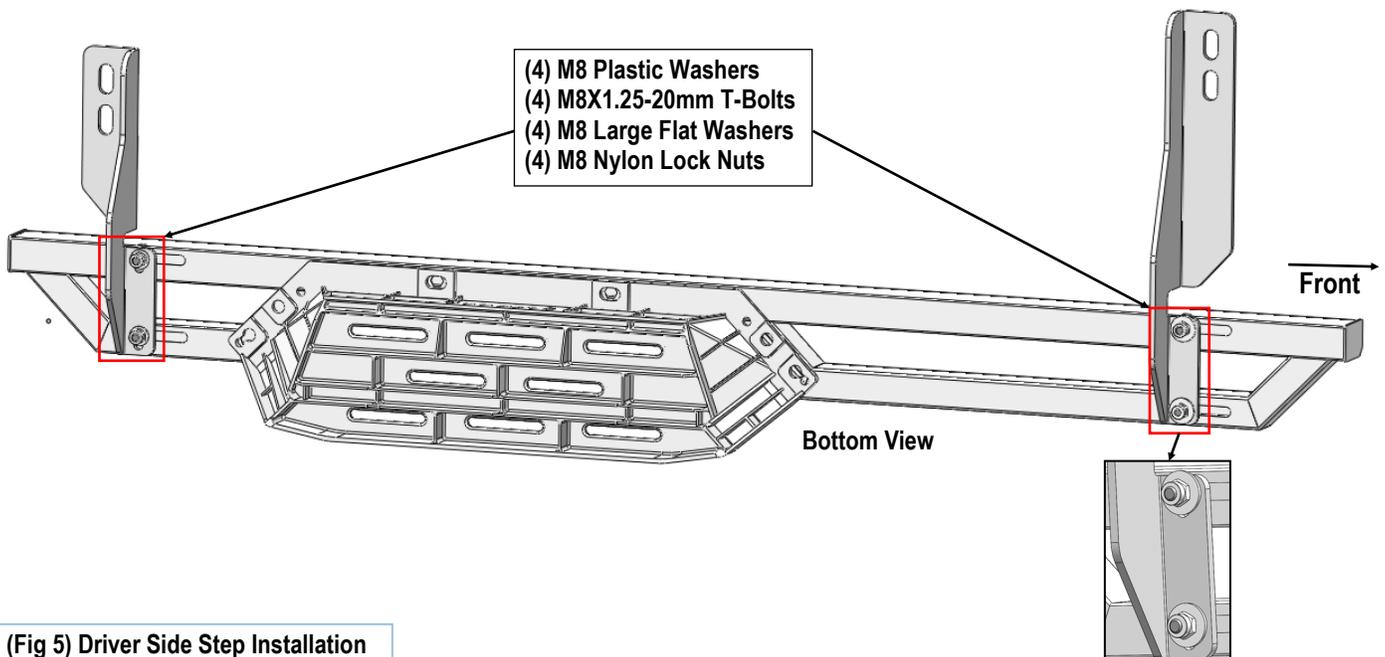
Level and adjust the assembled Step Bar properly and tighten all hardware.

Move to the other side of the vehicle. Repeat Steps 2-5 for the other side step bar installation.

### Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.



(Fig 5) Driver Side Step Installation