

## IARMOR EDGE™

PART#: IA-N084

### BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

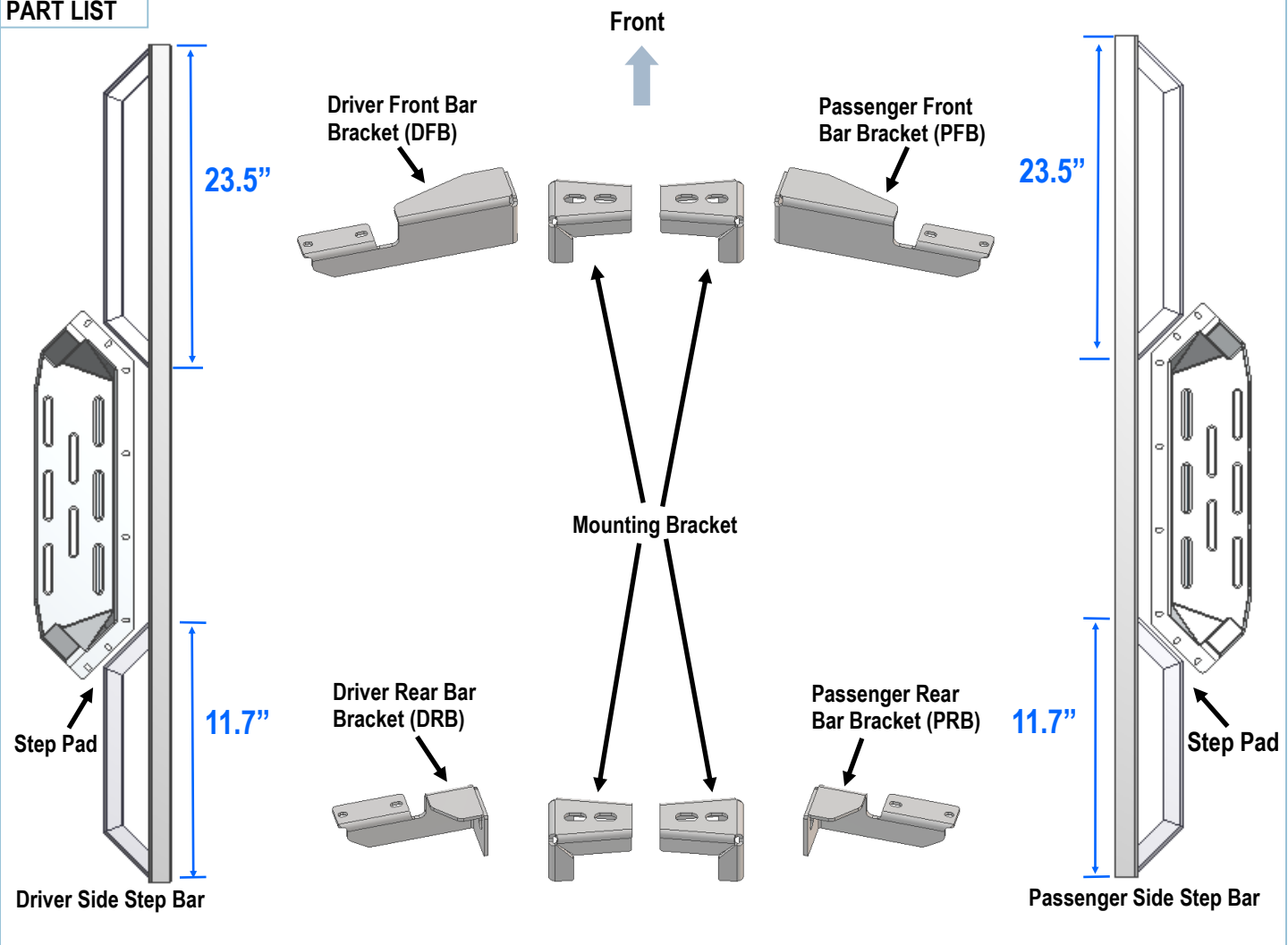
\*DRILLING NOT REQUIRED

\*TRIMMING NOT REQUIRED

### Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	X
10mm	31-32	X
12mm	56-58	√
14mm	92-94	X

### PART LIST



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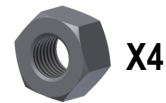
M12X1.75-35 Hex Bolt



M12 Flat Washer



M12 Lock Washer



M12 Hex Nut



M6X1-20 T-Bolt



M6 Large Flat Washer



M6 Nylon Lock Nut

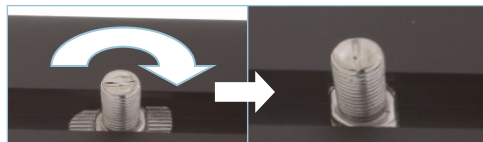
The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

## STEP 1

Install the Step Pads onto the step bars with (16) M6X1-20mm T-Bolts, (16) M6 Large Flat Washers and (16) M6 Nylon Lock Nuts.

**IMPORTANT:** Don't hit the step pad by any metal hammer within step pad installation, or the step pad will be damaged.

(8) M6X1-20 T-Bolts  
(8) M6 Flat Washers  
(8) M6 Nylon Lock Nuts



**Note: Rotate 90° after inserting the T-Bolts into the Channel!!!**

## STEP 2

Start installation toward the front of the driver side of the vehicle. Remove the factory body mount bolt, (**Fig 1**). Select (1) Mounting Bracket. Insert the factory body mount bolt through the appropriate slot, the rubber bushing and back into the vehicle. **NOTE:** Do not remove the rubber bushing. The Mounting Bracket will install over the rubber bushing. **IMPORTANT:** The Brackets are equipped with (2) mounting slots.

Determine correct model year for proper installation (**Figs 2-3**):

- 1987 - 1995 Vehicles: Use the inner slot. Do not tighten hardware at this time.
- 1997 - 2006 Vehicles: Use the outer slot closer to the bend in the Bracket. Do not tighten hardware at this time.



(Fig 1) Remove Factory Body Mount Bolt

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1987 - 1995 Vehicles: Use the inner slot

1997 - 2006 Vehicles: Use the outer slot closer to the bend in the Bracket



Fig 2

Re-use the factory hex bolt to attach the Bracket to rubber bushing and body mount

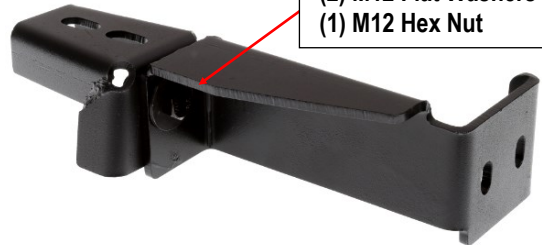


(Fig 3) Frame Bracket Installed

## STEP 3

Select (1) Driver Front Bar Bracket (**DFB**), attach to the Mounting Bracket with (1) M12X1.75-35 Hex Bolt, (2) M12 Flat Washers, (1) M12 Lock Washer and (1) M12 Hex Nut, (**Fig 4**).

(1) M12X1.75-35 Hex Bolt  
(1) M12 Lock Washer  
(2) M12 Flat Washers  
(1) M12 Hex Nut



(Fig 4) Driver Front Bracket Assembly

## STEP 4

Repeat **Steps 2-3** for Rear Bar & Mounting Bracket assembly and installation.

## STEP 5

Once all (2) Brackets have been installed, attach the Driver Side Bar to the assembled Bar Brackets with (4) M6X1-20 T-Bolts, (4) M6 Flat Washers and (4) M6 Nylon Lock Nuts, (**Fig 5**). Do not fully tighten hardware at this time.

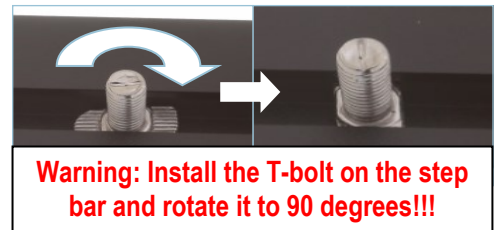
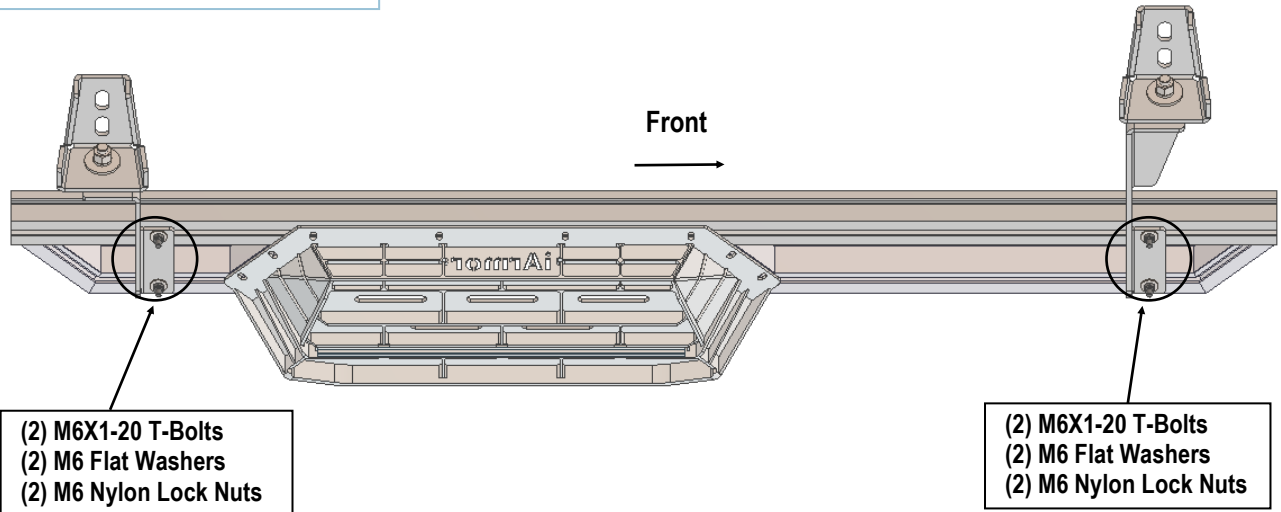
## STEP 6

Properly level and adjust the Step Bar and fully tighten all hardware.

Move to the passenger side of the vehicle. Repeat **Steps 2-5** for the Passenger Side Step Bar installation.

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(Fig 5) Driver Side Step Bar Installation



## Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.  
In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.