

IARMOR EDGE™

PART#: IA-N159

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

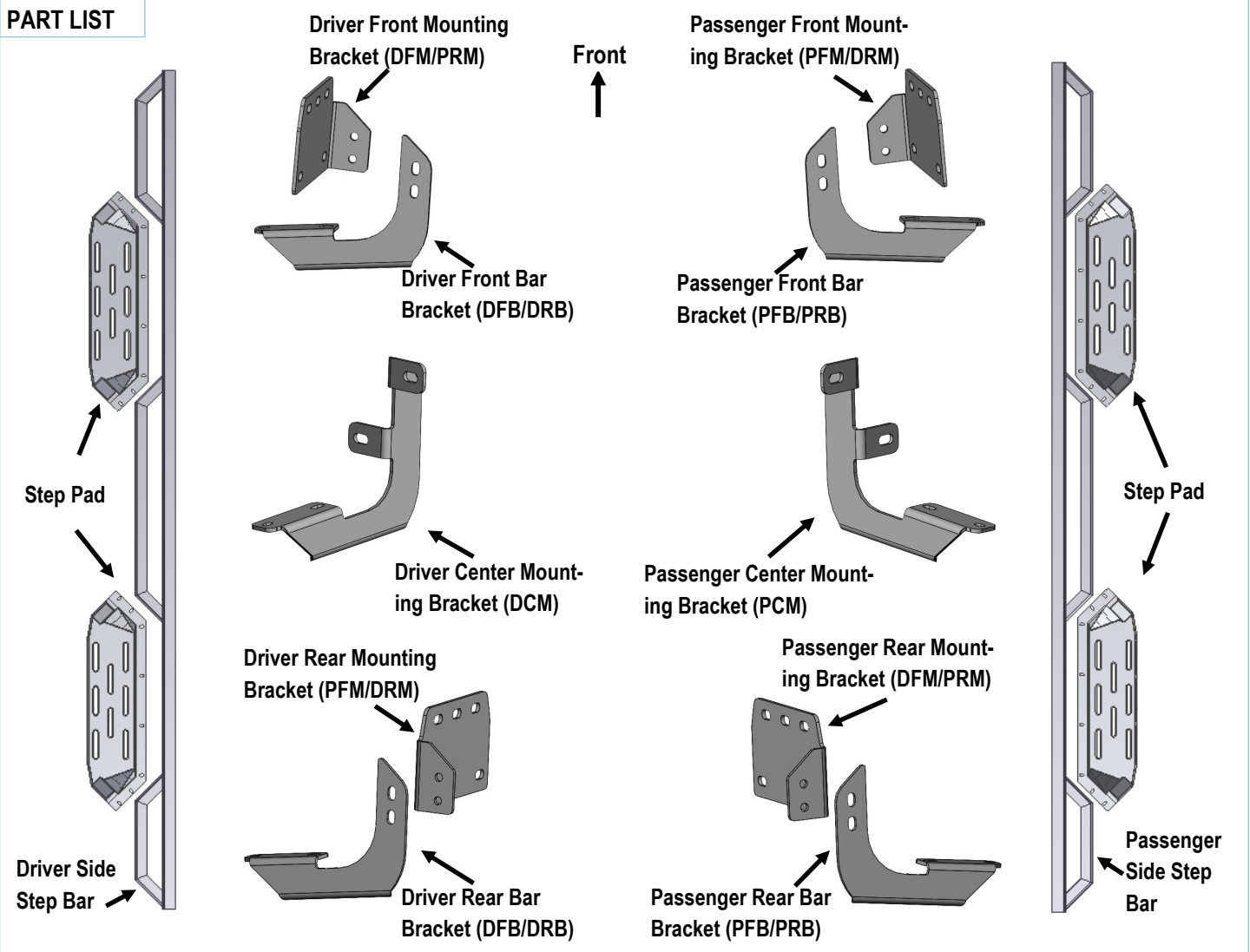
***DRILLING NOT REQUIRED**

***TRIMMING NOT REQUIRED**

Torque Value

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94

PART LIST



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X8

M8X1.25-20 Inner Hex Bolt



X24

M8 Flat Washer



X24

M8X1.25 Nylon Lock Nut



X44

M6X1-20 T-Bolt



X44

M6 Large Flat Washer



X44

M6X1 Nylon Lock Nut



X8

M6X1-20 Flat Sunk Head Bolt

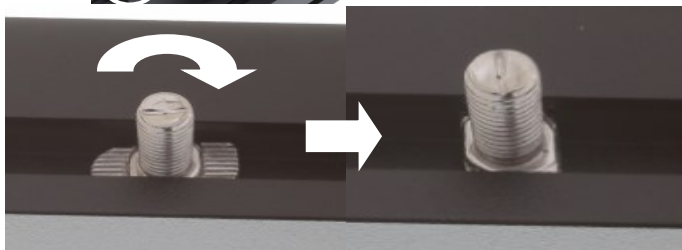
The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

STEP 1

Install the Step Pads onto the step bars with (32) M6X1-20 T-Bolts, (32) M6 Large Flat Washers, (32) M6X1Nylon Lock Nuts and (8) M6X1-20 Flat sunk head bolts.

IMPORTANT: Don't hit the step pad by any metal hammer within step pad installation, or the step pad will be damaged.

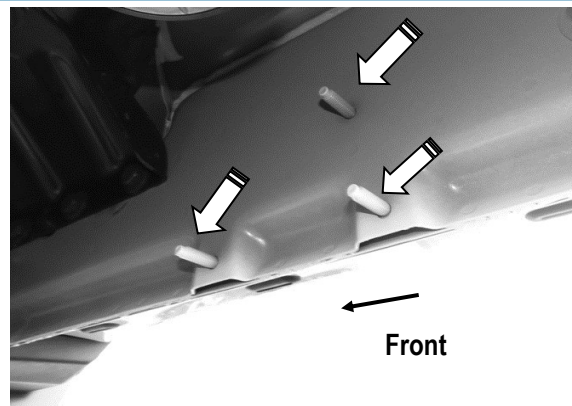
(8) M6X1-20 T-Bolts
(8) M6 Large Flat Washers
(8) M6 Nylon Lock Nuts



M6X1-20 Flat Sunk Head Bolt Location

STEP 2

Starting on the passenger side front of the vehicle, locate the front (3) factory studs along the inner side of the body panel, (Fig 1). **NOTE:** Use a wire brush or die to remove paint buildup from the threaded studs.

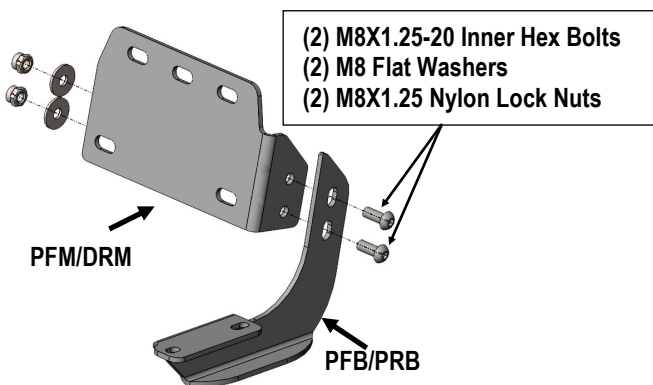


(Fig 1) Passenger Side Front Mounting Location

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STEP 3

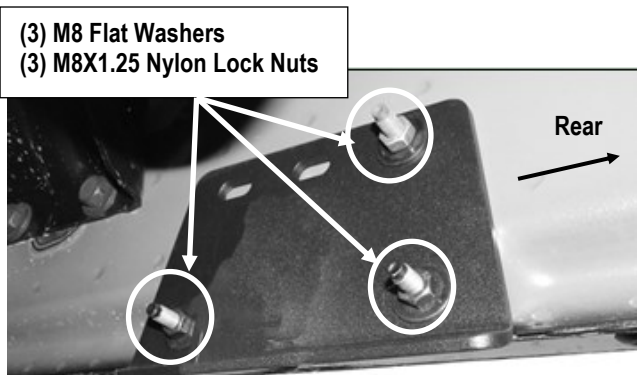
Assemble the Passenger Front Mounting Bracket (**PFM/DRM**) and Passenger Front Bar Bracket (**PFB/PRB**) with (2) M8X1.25-20 Inner Hex Bolts, (2) M8 Flat Washers, (2) M8X1.25 Nylon Lock Nuts, (**Fig 2**). Do not fully tighten hardware at this time.



(Fig 2) Passenger Front Mounting Bracket Assembly

STEP 4

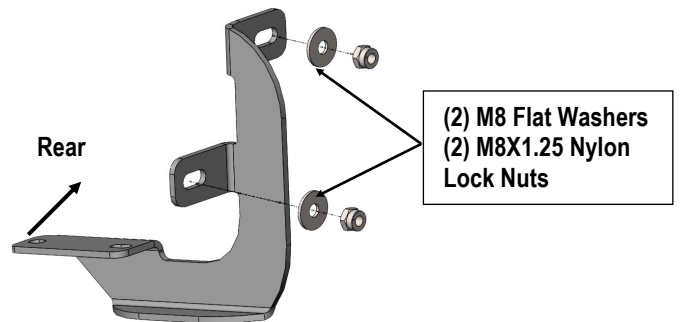
Attach the assembled Passenger Front Mounting Bracket to the vehicle using the included (3) M8 Flat Washers, (3) M8X1.25 Nylon Lock Nuts. (**Fig 3**). Do not tighten hardware at this time.



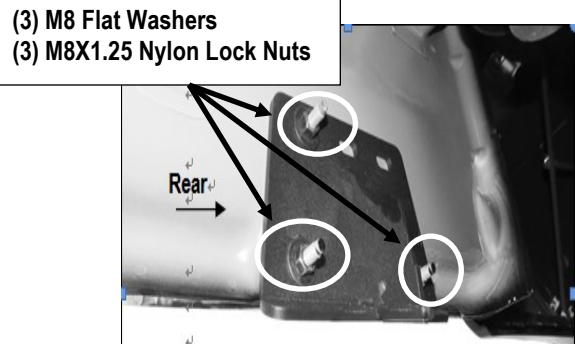
(Fig 3) Passenger Front Mounting Bracket Installed

STEP 5

Repeat **Steps 2– 4** to install the passenger side center and rear mounting brackets (**Fig 4 & 5**). Do not tighten hardware at this time.



(Fig 4) Passenger Center Mounting Bracket Installed

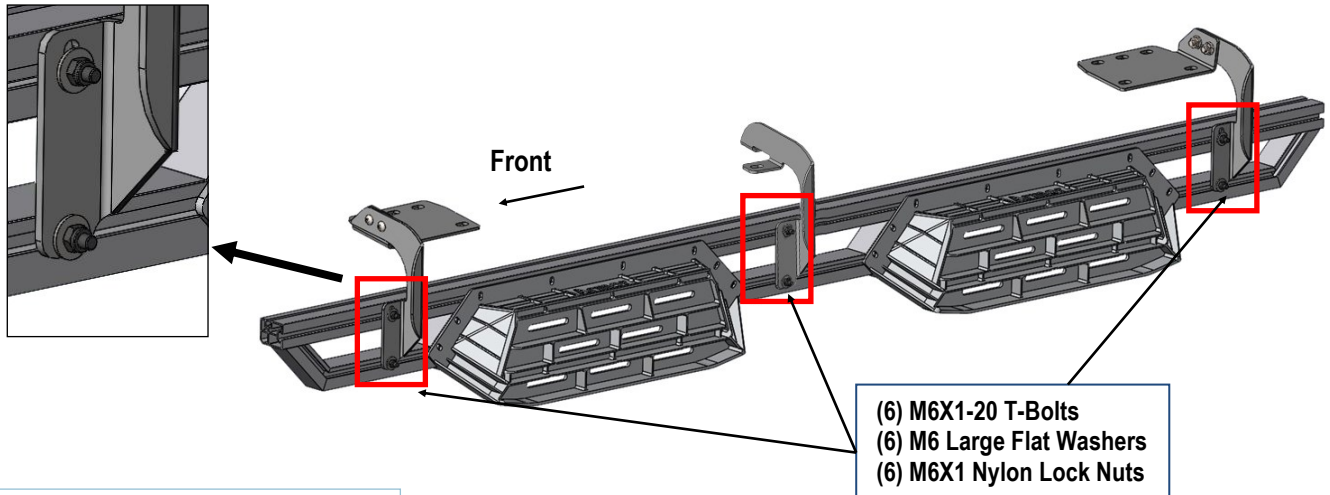


(Fig 5) Passenger Rear Mounting Bracket Installed

STEP 6

Once all 3 brackets have been fully installed, attach the assembled passenger step bar onto the brackets with (6) M6X1-20 T-Bolts, (6) M6 Large Flat Washers and (6) M6X1 Nylon Lock Nuts, (**Fig 6**). Do not fully tighten hardware at this time.

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(Fig 6) Passenger Side Step Installation

STEP 7

Level and adjust the step bar and tighten all hardware.

STEP 8

Repeat **Steps 2-7** for driver side step bar installation.

STEP 9

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.