

Front

IARMOR EDGE™

PART#: IA-W022

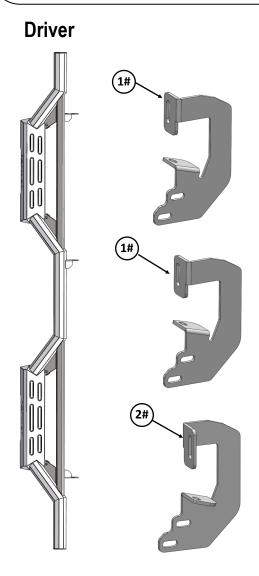
BEFORE INSTALLATION

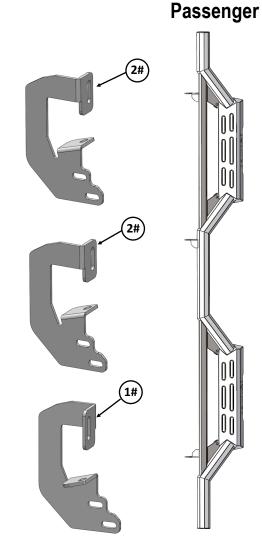
REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

***ROCKER PANEL MOUNT**

*DRILLING / TRIMMING NOT REQUIRED

Fastener Size	Fastener Size Tightening Torque (ft-lbs)	
6mm	6-7	Х
8mm	16-18	\checkmark
10mm	31-32	\checkmark
12mm	56-58	Х
14mm	92-94	Х

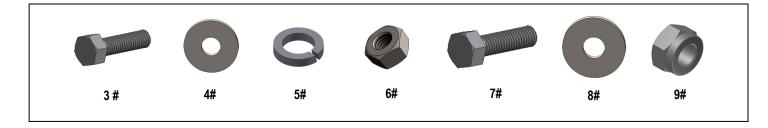




Customer Support: info@iarmorauto.com

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Hardware Package (For Brackets & Step Bars Installation)							
ltem	QTY	Description	ltem	QTY	Description		
1#	3	Driver Front/Center/Passenger Rear Mounting Brackets	6#	12	M8X1.25 Hex Nuts		
2#	3	Passenger Front/Center/Driver Rear Mounting Brackets	7#	12	M10X1.5-25 Hex Bolts		
3#	12	M8X1.25-20 Hex Bolts	8#	24	M10 Flat Washers		
4#	18	M8 Large Flat Washers	9#	12	M10X1.5 Nylon Lock Nuts		
5#	12	M8 Lock Washers					



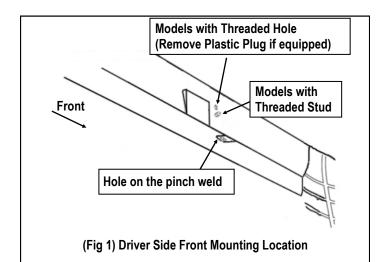
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The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

STEP 1

Start installation from the driver side front of the vehicle. Locate the factory threaded hole or stud located on the inner body panel, and (1) hole on the pinch weld, (Fig 1). Remove the plastic plug or any insulation on the side panel to locate the threaded holes if equipped.

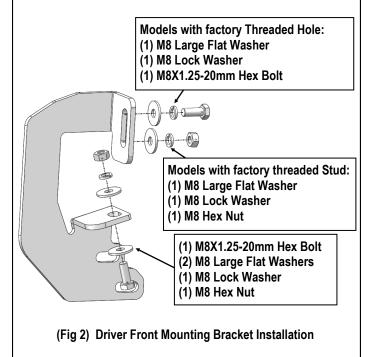
<u>NOTE:</u> It will be helpful for identifying the mounting holes to hold up a mounting bracket in place.



STEP 2

Select (1) Driver Front Mounting Bracket. Install the Bracket as shown in (Fig 2). Do not fully tighten hardware at this time.

<u>Note:</u> Driver Front / Center Mounting Brackets and Passenger Rear Mounting Bracket are the same.



STEP 3

Move to the driver side center & rear mounting locations of the vehicle. Repeat **Step 2** to install the Driver Center & Rear Mounting Bracket. Do not fully tighten hardware at this time.

STEP 4

Once all (3) Driver Side Mounting Brackets have been installed, attach the Driver Side Step Bar to the Mounting Brackets with (6) M10X1.5-25 Hex Bolts, (12) M10 Flat Washers and (6) M10X1.5 Nylon Lock Nuts, (Fig 3).

Properly level and adjust the Step Bar and fully tighten all hard-ware.

STEP 5

Move to the other side of the vehicle. Repeat $\mbox{Steps 1-4}$ to install the other side step bar.

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