

IARMOR EDGE™

PART#: IA-N004H

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

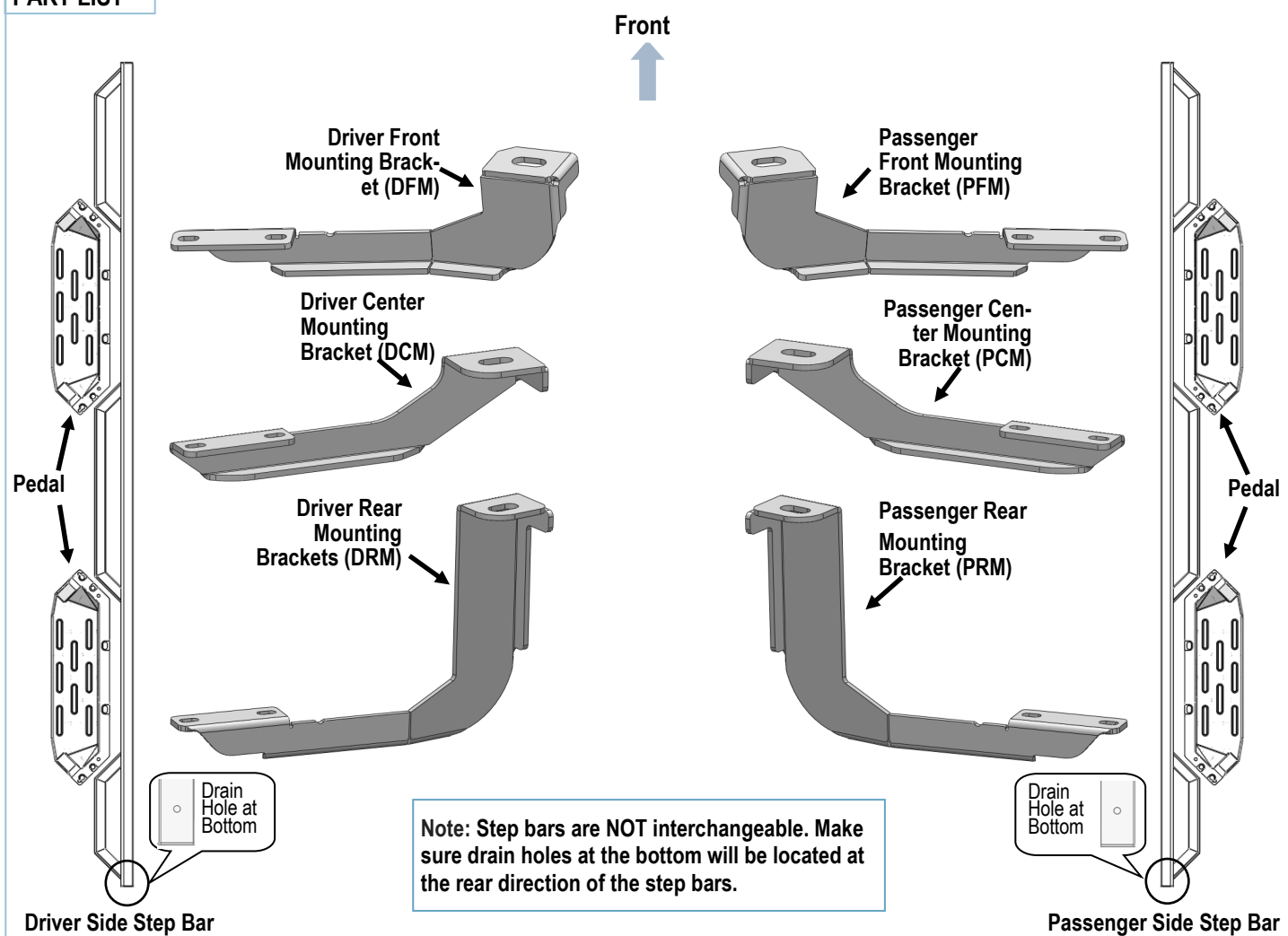
***BODY FRAME MOUNT**

***NO DRILLING/TRIMMING REQUIRED**

Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	X
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X

PART LIST



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Hardware Package A (For Brackets & Bars Installation)

Item	QTY	Description	Item	QTY	Description
1#	12	M8X1.25-20 T Bolts	3#	12	M8 Large Flat Washers
2#	12	M8 Plastic Washers	4#	12	M8 Nylon Lock Nuts



1#



2#



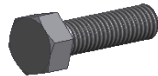
3#



4#

Hardware Package B (For Step Pedals Installation)

Item	QTY	Description	Item	QTY	Description
1#	24	M8X1.25-25 Hex Bolts	3#	24	M8 Lock Washers
2#	24	M8 Large Flat Washers			



1#



2#



3#

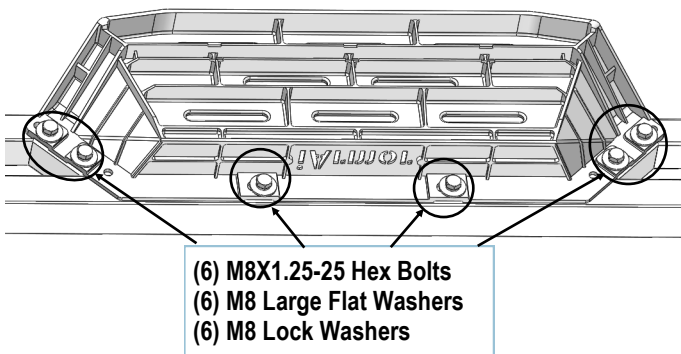
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The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

STEP 1

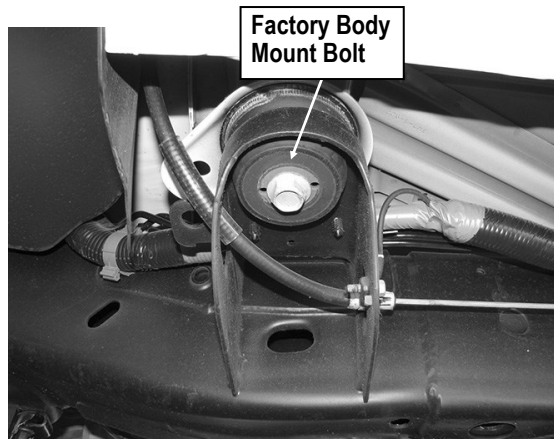
Install (4) Pedals onto the step bars with (24) M8X1.25-25mm Hex Bolts, (24) M8 Large Flat Washers and (24) M8 Lock Washers.

IMPORTANT: Don't punch the pedal with any metal hammer within pedal installation, or the pedal will be damaged.



STEP 2

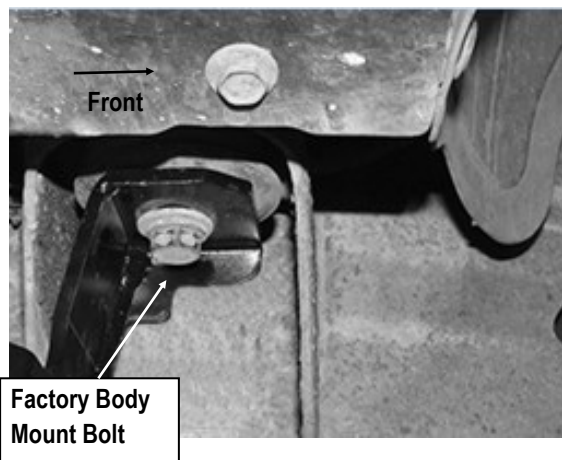
Start the installation under the passenger side of the vehicle. Remove the front body mount bolt, (Fig 1). Do not remove rubber bushings.



(Fig 1) Passenger Side Front Mounting Location

STEP 3

Attach the Passenger Front Mounting Bracket (PFM) to the body mount reusing the factory hex bolt, (Fig 2). Do not fully tighten hardware at this time.



(Fig 2) Passenger Front Mounting Bracket Installed

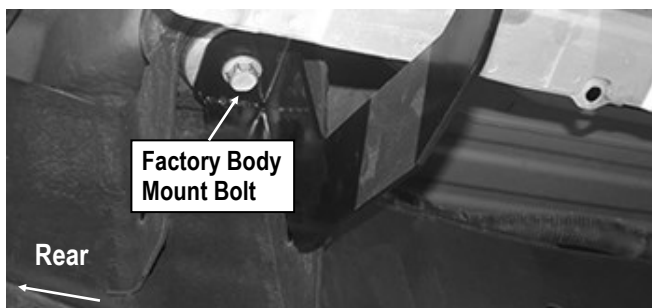
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STEP 4

Move to the passenger center body mount and remove the factory bolt. Select (1) Passenger Center Mounting Bracket (**PCM/DCM**). Repeat **Step 3** to attach the Passenger Center Mounting Bracket. Do not fully tighten hardware at this time.

STEP 5

Move to the passenger rear body mount. Repeat **Step 3** to install the Passenger Rear Mounting Bracket (**PRM**), (**Fig 3**). Do not fully tighten hardware at this time.

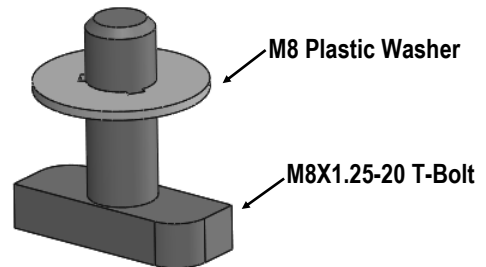


(Fig 3) Passenger Rear Mounting Bracket Installed

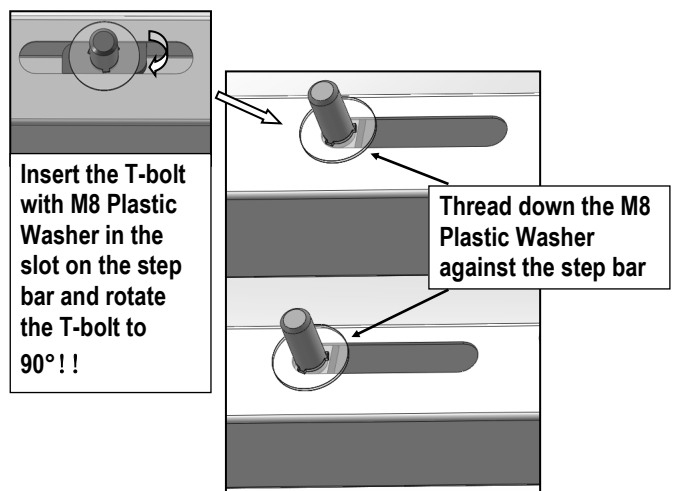
STEP 6

Once (3) brackets have been installed, select (6) M8X1.25-20mm T-Bolts, thread (1) M8 Plastic Washer on each T-Bolt, (**Fig 4**). Install the (6) M8X1.25-20mm T-Bolts with plastic washers in the slots on the assembled Passenger side step bar. Rotate the T-Bolts to 90 degree, thread down the M8 Plastic Washers against the step bar (**Fig 5**).

NOTE: The Plastic Washer is designed to keep the T-Bolt in place to avoid falling into the tube during installation.



(Fig 4) Thread (1) M8 Plastic Washer on each T-Bolt Before Inserting into the slot !!!



(Fig 5) T-Bolt with plastic washer in the slot

STEP 7

Attach the Assembled Passenger Side Step Bar onto the Mounting Brackets with (6) M8 Plastic Washers, (6) M8X1.25-20mm T-Bolts, (6) M8 Large Flat Washers, (6) M8 Nylon Lock Nuts, (**Fig 6**). Do not fully tighten hardware at this time.

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STEP 8

Level and adjust the assembled Step Bar properly and tighten all hardware.

Move to the other side of the vehicle. Repeat **Steps 2-7** for the other side step bar installation.

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.

(Fig 6) Passenger Side Step Installation

