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IARMOR EDGE™

PART#: IA-N004H

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

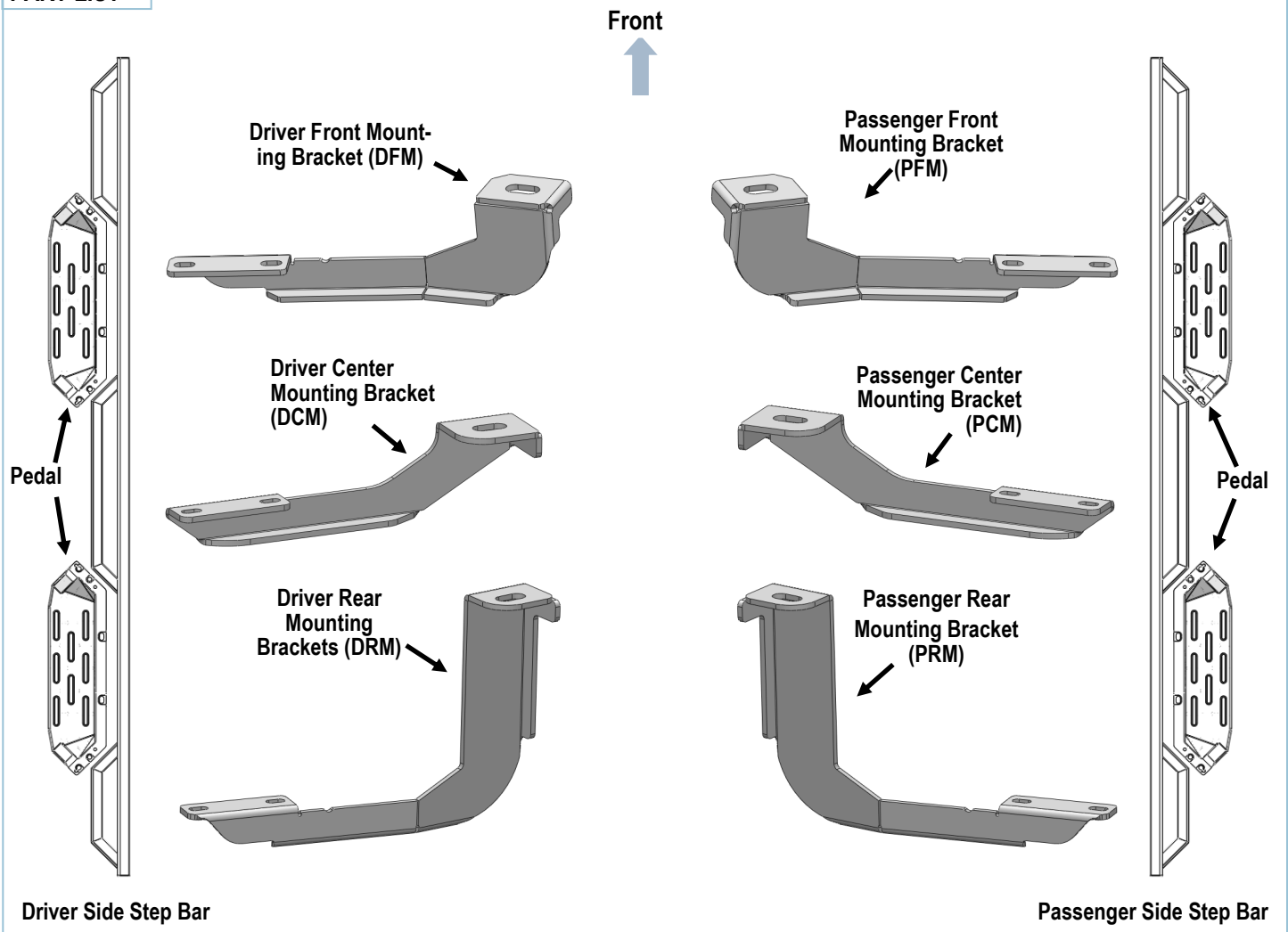
***BODY FRAME MOUNT**

***NO DRILLING/TRIMMING REQUIRED**

Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	X
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X


PART LIST




Customer Support: info@iarmorauto.com

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Hardware Package A (For Brackets & Bars Installation)					
Item	QTY	Description	Item	QTY	Description
1#	12	M8X1.25-20 T Bolts	3#	12	M8 Large Flat Washers
2#	12	M8 Plastic Washers	4#	12	M8 Nylon Lock Nuts




1#



2#

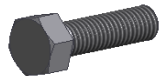


3#




4#


Hardware Package B (For Step Pedals Installation)					
Item	QTY	Description	Item	QTY	Description
1#	24	M8X1.25-25 Hex Bolts	3#	24	M8 Lock Washers
2#	24	M8 Large Flat Washers			



1#



2#



3#

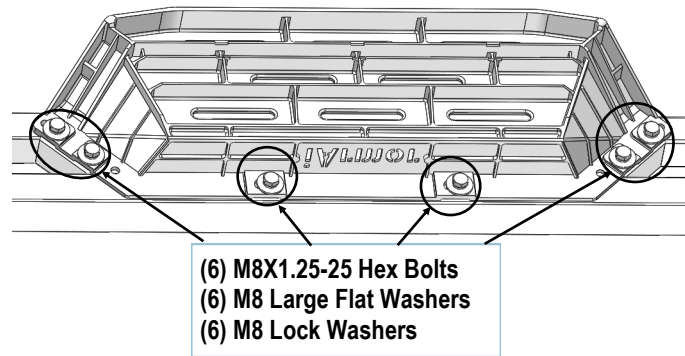
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The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

STEP 1

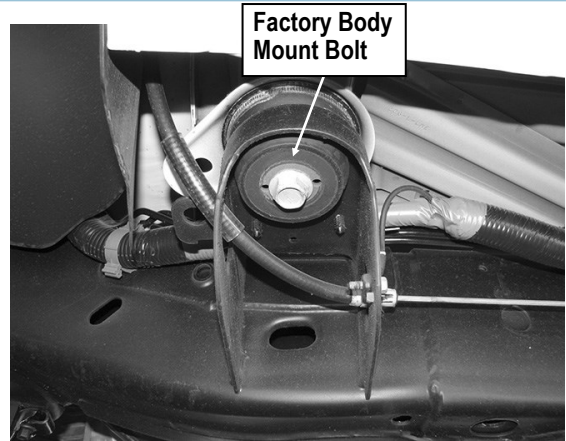
Install (4) Pedals onto the step bars with (24) M8X1.25-25mm Hex Bolts, (24) M8 Large Flat Washers and (24) M8 Lock Washers.

IMPORTANT: Don't hit the pedal with any metal hammer within pedal installation, or the pedal will be damaged.



STEP 2

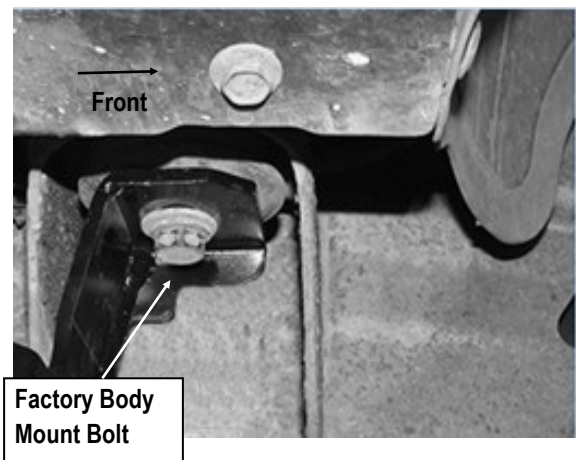
Start the installation under the passenger side of the vehicle. Remove the front body mount bolt, (**Fig 1**). Do not remove rubber bushings.



(Fig 1) Passenger Side Front Mounting Location

STEP 3

Attach the Passenger Front Mounting Bracket (PFM) to the body mount reusing the factory hex bolt, (**Fig 2**). Do not fully tighten hardware at this time.



(Fig 2) Passenger Front Mounting Bracket Installed

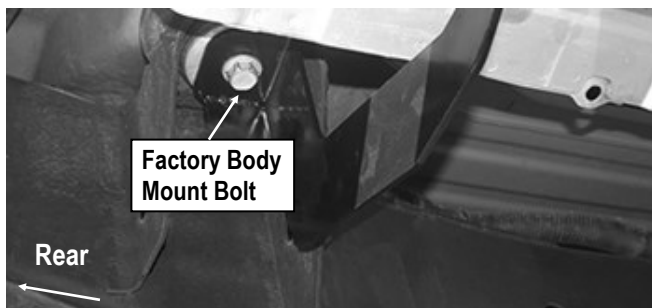
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STEP 4

Move to the passenger center body mount and remove the factory bolt. Select (1) Passenger Center Mounting Bracket (PCM/DCM). Repeat **Step 3** to attach the Passenger Center Mounting Bracket. Do not fully tighten hardware at this time.

STEP 5

Move to the passenger rear body mount. Repeat **Step 3** to install the Passenger Rear Mounting Bracket (PRM), (Fig 3). Do not fully tighten hardware at this time.



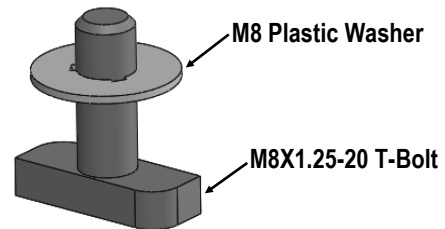
(Fig 3) Passenger Rear Mounting Bracket Installed

STEP 6

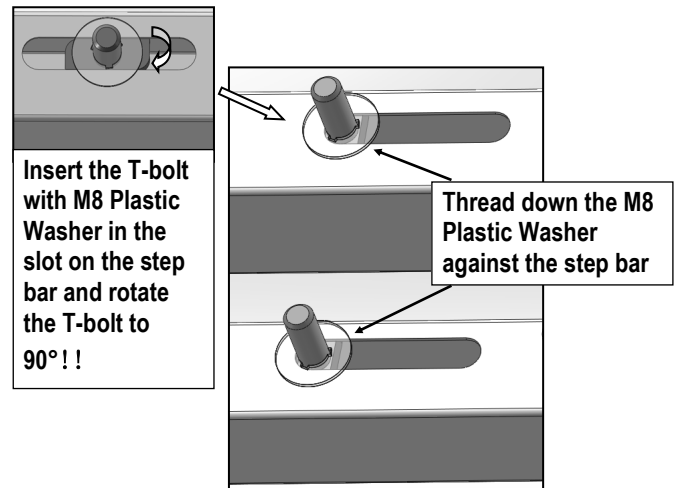
Once (3) brackets have been installed, select (6) M8X1.25-20mm T-Bolts, thread (1) M8 Plastic Washer on each T-Bolt, (Fig 4). Install the (6) M8X1.25-20mm T-Bolts with plastic washers in the slots on the assembled Passenger side step

bar. Rotate the T-Bolts to 90 degree, thread down the M8 Plastic Washers against the step bar (Fig 5).

NOTE: The Plastic Washer is designed to keep the T-Bolt in place to avoid falling into the tube during installation.



(Fig 4) Thread (1) M8 Plastic Washer on each T-Bolt Before Inserting into the slot !!!



(Fig 5) T-Bolt with plastic washer in the slot

STEP 7

Attach the Assembled Passenger Side Step Bar onto the Mounting Brackets with (6) M8 Plastic Washers, (6) M8X1.25-20mm T-Bolts, (6) M8 Large Flat Washers, (6) M8 Nylon Lock Nuts, (Fig 6). Do not fully tighten hardware at this time.

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STEP 8

Level and adjust the assembled Step Bar properly and tighten all hardware.

Move to the other side of the vehicle. Repeat **Steps 2-7** for the other side step bar installation.

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.

(Fig 6) Passenger Side Step Installation

