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IARMOR EDGE™

PART#: IA-N001

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

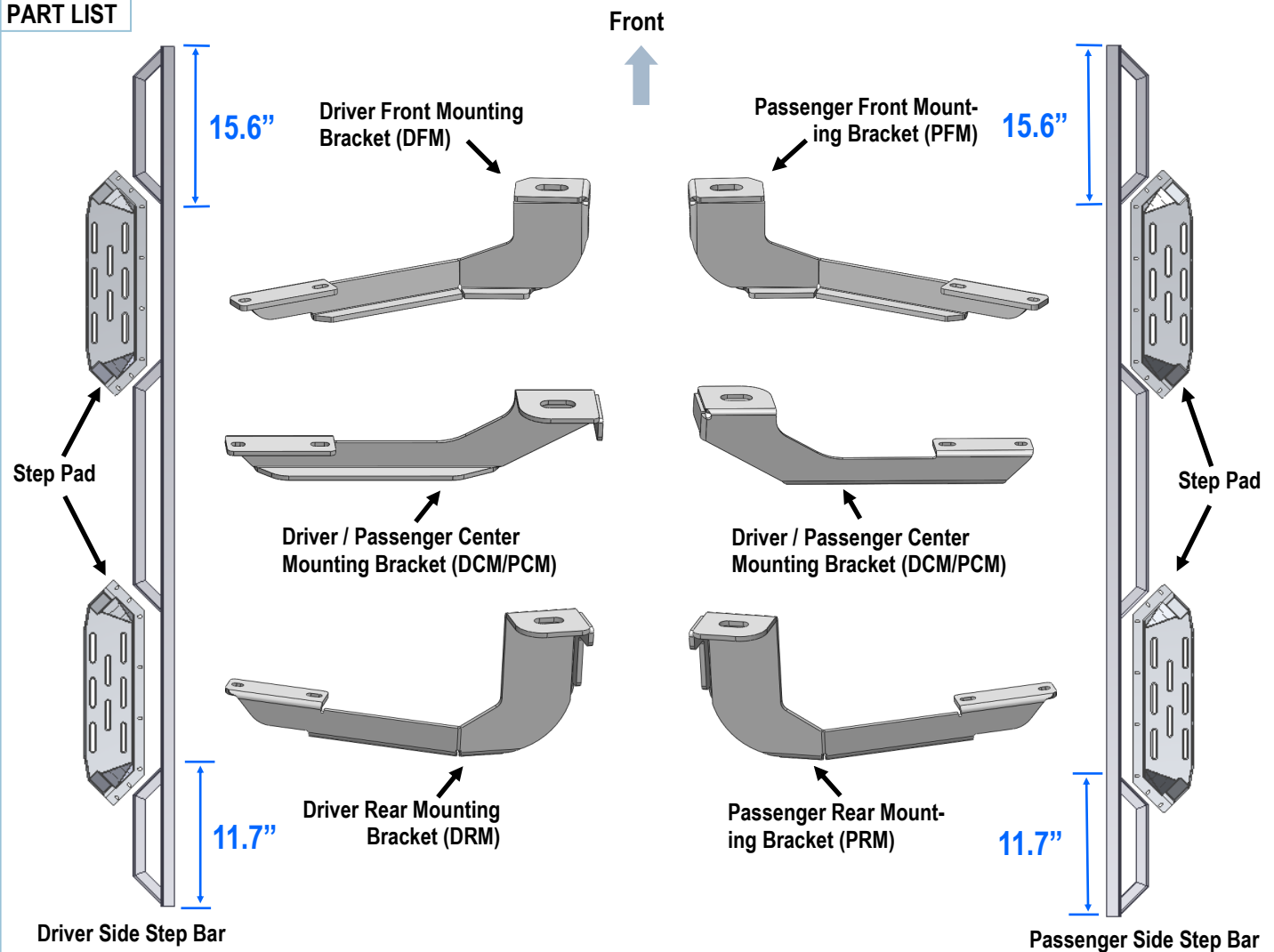
*BODY FRAME MOUNT

*DRILLING/TRIMMING NOT REQUIRED

Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	X
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X

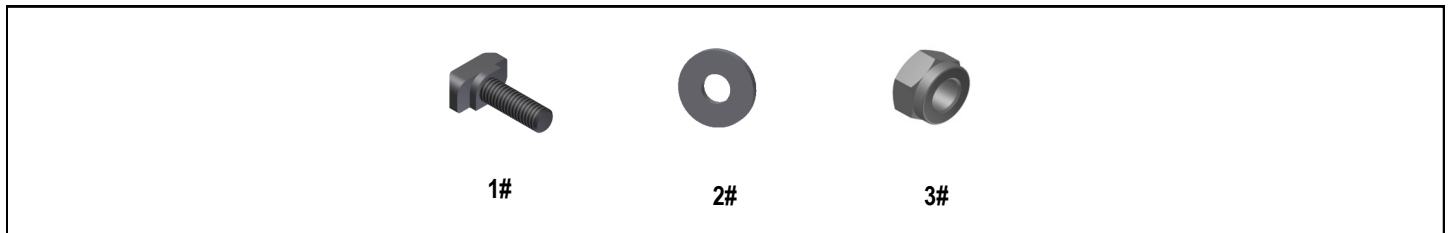
PART LIST



Customer Support: info@iarmorauto.com

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Hardware Package					
Item	QTY	Description	Item	QTY	Description
1#	44	M6X1-20 T- Bolts	3#	44	M6X1 Nylon Lock Nuts
2#	44	M6 Large Flat Washers			



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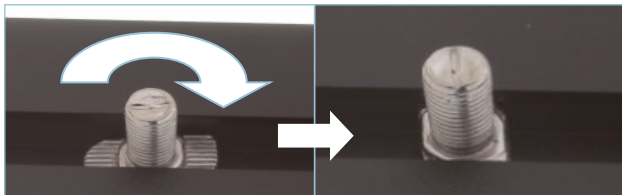
The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

STEP 1

Install the Step Pads onto the step bars with (32) M6X1-20mm T-Bolts, (32) M6 Large Flat Washers and (32) M6X1 Nylon Lock Nuts.

IMPORTANT: Don't hit the step pad with any metal hammer within step pad installation, or the step pad will be damaged.

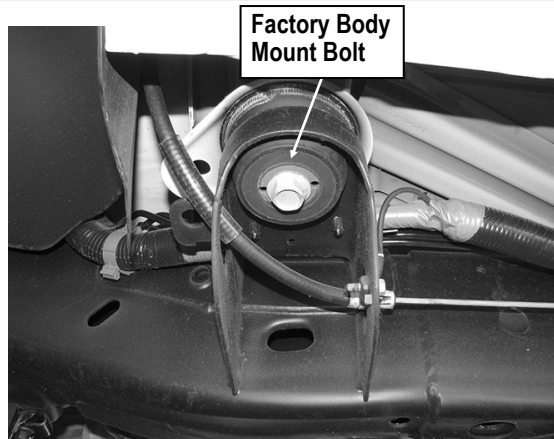
- (8) M6X1-20 T-Bolts
- (8) M6 Large Flat Washers
- (8) M6 Nylon Lock Nuts



Note: Rotate 90° after inserting the T-Bolts into the Channel!!!

STEP 2

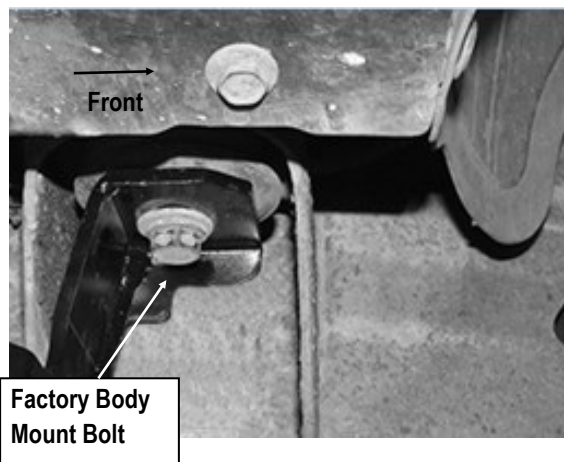
Start the installation under the passenger side of the vehicle. Remove the front body mount bolt, (**Fig 1**). Do not remove rubber bushings.



(Fig 1) Passenger Side Front Mounting Location

STEP 3

Attach the Passenger Front Mounting Bracket (**PFM**) to the body mount reusing the factory hex bolt, (**Fig 2**). Do not fully tighten hardware at this time.



(Fig 2) Passenger Front Mounting Bracket Installed

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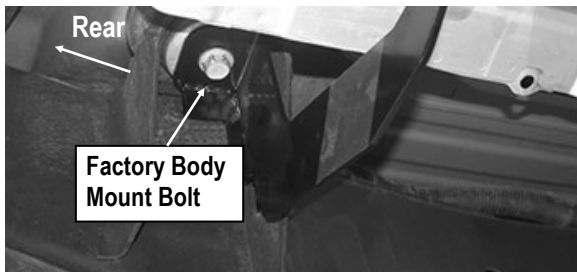
STEP 4

Move to the passenger center body mount and remove the factory bolt. Select (1) Passenger Center Mounting Bracket (**PCM/DCM**). Repeat **Step 3** to attach the Passenger Center Mounting Bracket. Do not fully tighten hardware at this time.

Note: Passenger and Driver Center Mounting Brackets are Universal.

STEP 5

Continue on to the passenger rear body mount. Repeat **Step 3** to Install the Passenger Rear Mounting Bracket (**PRM**), (**Fig 3**). Do not fully tighten hardware at this time.



(Fig 3) Passenger Rear Mounting Bracket Installed

STEP 6

Once all (3) Passenger side mounting brackets are installed, attach the assembled Passenger Side Bar to the Mounting Brackets with (6) M6X1-20 T-Bolts, (6) M6 Large Flat Washers and (6) M6X1 Nylon Lock Nuts, (**Fig 4**). Do not fully tighten hardware at this time.

STEP 7

Properly level and adjust the Step Bar and fully tighten all hardware.

STEP 8

Move to the other side of the vehicle. Repeat **Steps 1-7** to install the other side step bar.

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.

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(Fig 4) Passenger Side Step Bar Installation

