

IARMOR EDGE™

PART#: IA-N022

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

*DRILLING NOT REQUIRED

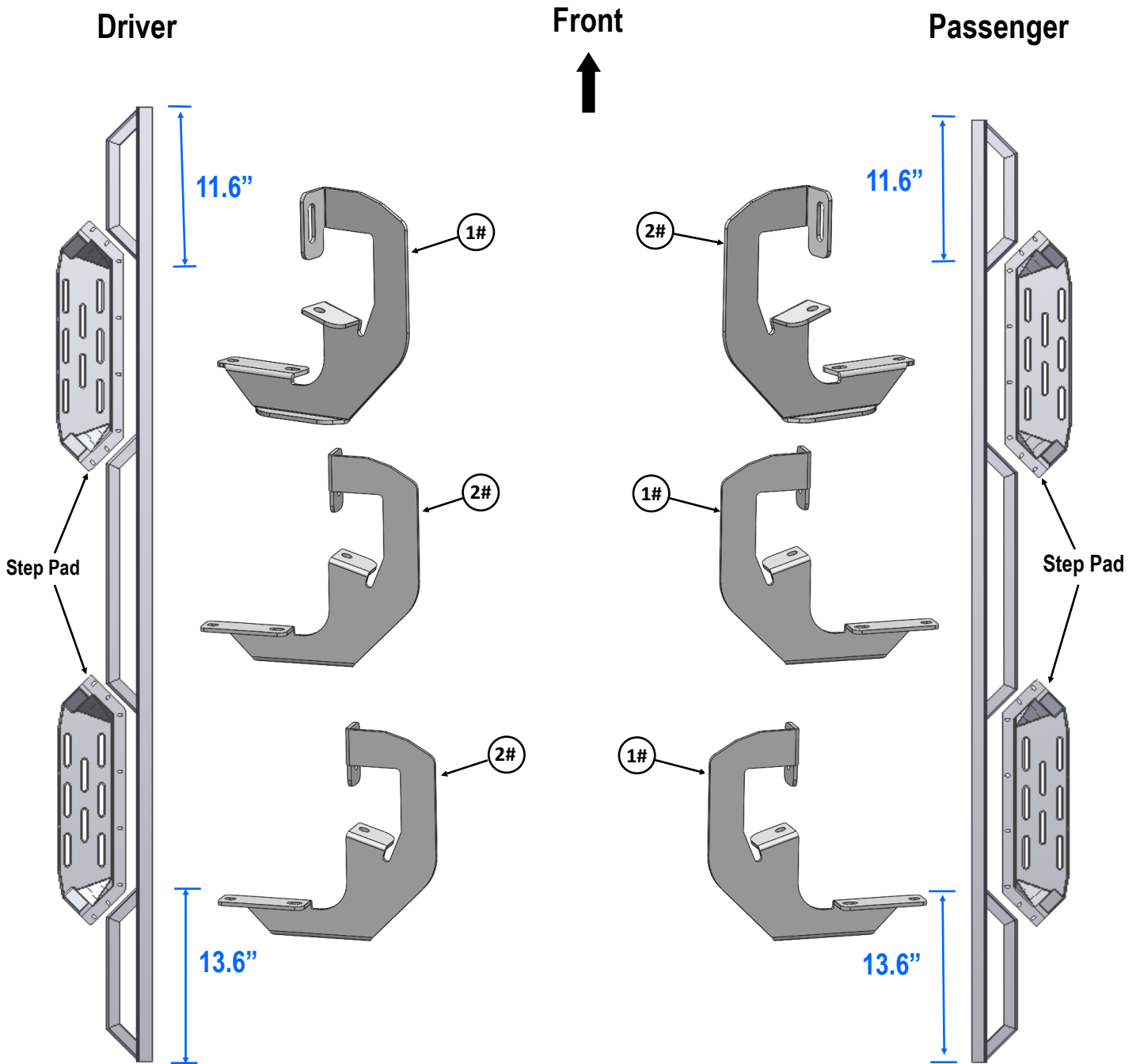
*TRIMMING NOT REQUIRED

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X

Item	QTY	Description	Item	QTY	Description
1#	3	Driver Front / Passenger Center & Rear Mounting Brackets	6#	12	M8 Hex Nuts
2#	3	Passenger Front / Driver Center & Rear Mounting Brackets	7#	44	M6X1-20mm T-Bolts
3#	12	M8X1.25-20mm Hex Bolts	8#	44	M6 Large Flat Washers
4#	18	M8 Large Flat Washers	9#	44	M6 Nylon Lock Nuts
5#	12	M8 Lock Washers			



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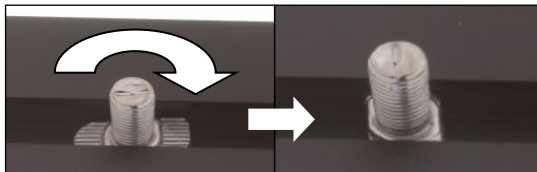
The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

STEP 1

Install the Step Pads onto the step bars with (32) M6x1-20mm T-Bolts, (32) M6 Flat Washers and (32) M6 Nylon Lock Nuts.

IMPORTANT: Don't hit the step pad by any metal hammer within step pad installation, or the step pad will be damaged.

- (8) M6X1-20mm T-Bolts
- (8) M6 Flat Washers
- (8) M6 Nylon Lock Nuts



Note: Rotate 90° after inserting the T-Bolts into the Channel!!!

STEP 2

Start the installation from the driver side front of the vehicle. Install the Driver Front Mounting Bracket as shown (Fig 1). Do not fully tighten hardware at this time.

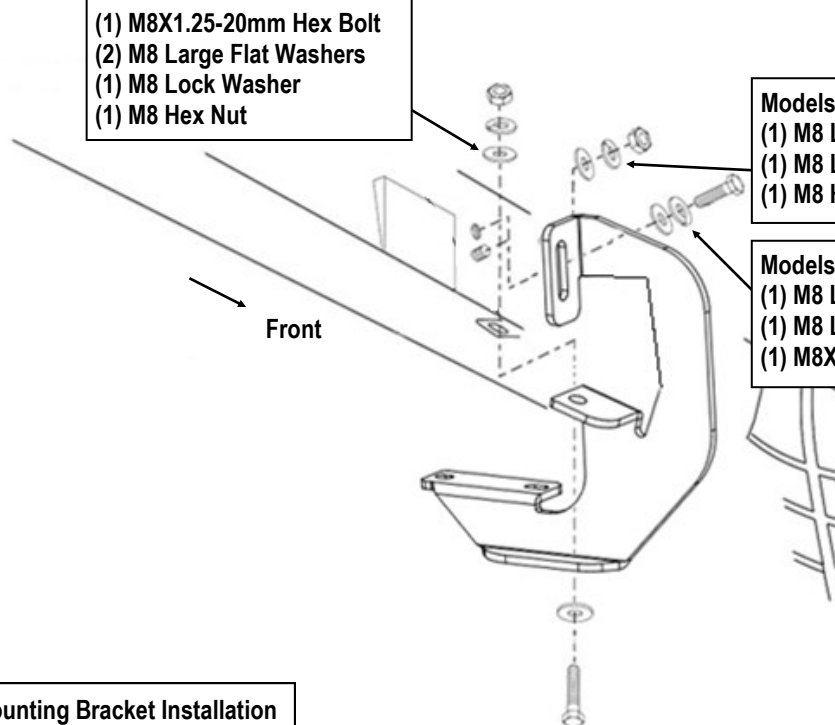
STEP 3

Move to the driver side center & rear of the vehicle. Repeat Step 2 to install the Driver Center & Rear Mounting Bracket. Do not fully tighten hardware at this time.

- (1) M8X1.25-20mm Hex Bolt
- (2) M8 Large Flat Washers
- (1) M8 Lock Washer
- (1) M8 Hex Nut

- Models with factory threaded Stub:
 - (1) M8 Large Flat Washer
 - (1) M8 Lock Washer
 - (1) M8 Hex Nut

- Models without factory Threaded Stub:
 - (1) M8 Large Flat Washer
 - (1) M8 Lock Washer
 - (1) M8X1.25-20mm Hex Bolt



(Fig 1) Driver Front Mounting Bracket Installation

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STEP 4

Once all (3) Driver side mounting brackets are installed, select and attach the assembled Driver Side Step Bar onto the Mounting Brackets with (6) M6X1-20mm T-Bolts, (6) M6 Large Flat Washers and (6) M6 Nylon Lock Nuts, (Fig 2). Do not fully tighten hardware at this time.

STEP 5

Properly level and adjust the Step Bar and fully tighten all hardware.

STEP 6

Move to the other side of the vehicle. Repeat **Steps 1—5** for other side Step Bar installation.

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.
In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.

(Fig 2) Driver Side Step Bar Installation

