

IARMOR EDGE™

PART#: IA-N131

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

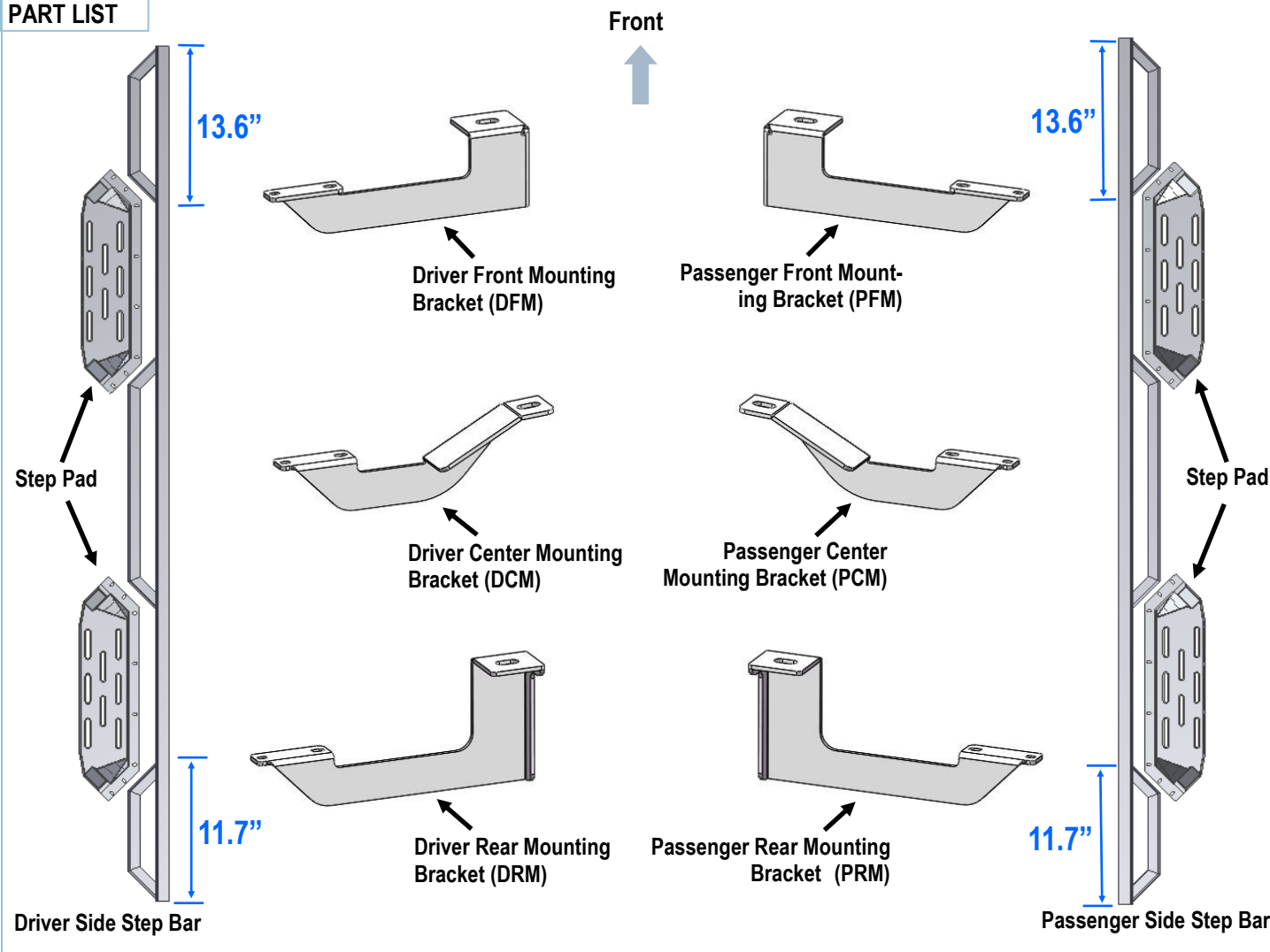
*DRILLING NOT REQUIRED

*TRIMMING NOT REQUIRED

Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	X
10mm	31-32	X
12mm	56-58	√
14mm	92-94	X

PART LIST



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M12X1.75-120mm Hex Bolt



M12 Large Flat Washer



M12 Lock Washer



M6X1-20mm T-Bolt



M6 Large Flat Washer



M6X1 Nylon Lock Nut

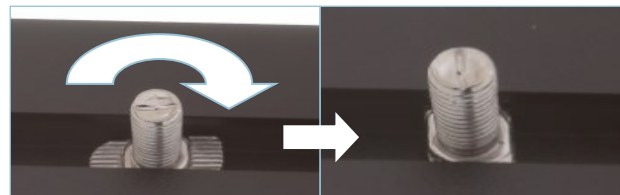
The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

STEP 1

Install the Step Pads onto the step bars with (32) M6X1-20mm T-Bolts, (32) M6 Large Flat Washers and (32) M6X1 Nylon Lock Nuts.

IMPORTANT: Don't hit the step pad by any metal hammer within step pad installation, or the step pad will be damaged.

- (8) M6X1-20mm T-Bolts
- (8) M6 Flat Washers
- (8) M6X1 Nylon Lock Nuts



Note: Rotate 90° after inserting the T-Bolts into the Channel!!!

STEP 2

Start the installation from the Driver side of the vehicle. Remove the front and rear body mount hex bolts. Do not remove the rubber bushings, (Fig 1).

Factory Body Mount Bolt

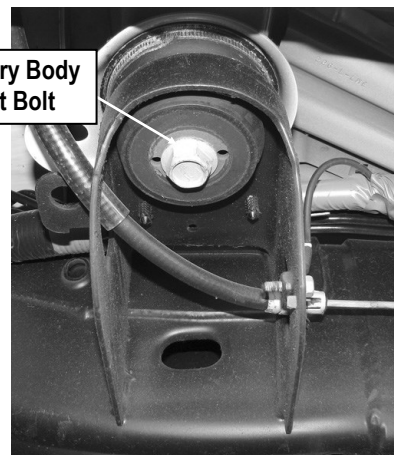


Fig 1

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STEP 3

Hang the Driver Front & Center & Rear Mounting Brackets to the body mounts using the factory hex bolts, **(Fig 2)**.

NOTE: On some model years, the factory bolt and flat washer cannot be reinstalled due to Bracket interference. Replace the factory hex bolts and washers with the included M12X1.75-120mm Hex Bolt, M12 Lock Washers and M12 Large Flat Washers, **(Fig 2)**. Do not fully tighten hardware at this time.

STEP 4

Once all (3) Driver side mounting brackets are installed, select and attach the assembled Driver Side Step Bar onto the Mounting Brackets with (6) M6X1-20mm T-Bolts, (6) M6 Large Flat Washers and (6) M6X1 Nylon Lock Nuts, **(Fig 3)**. Do not fully tighten hardware at this time.

STEP 5

Properly level and adjust the Step Bar and fully tighten all hardware.

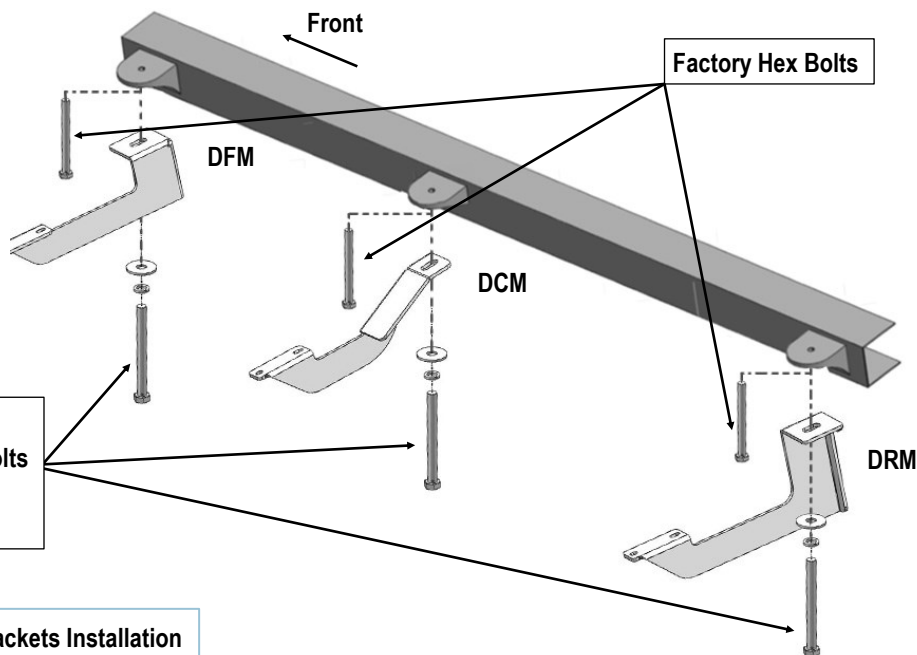
STEP 6

Move to the other side of the vehicle. Repeat **Steps 1—5** for other side Step Bar installation.

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.



(Fig 2) Driver Side (3) Mounting Brackets Installation

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(Fig 3) Driver Side Step Bar Installation

