



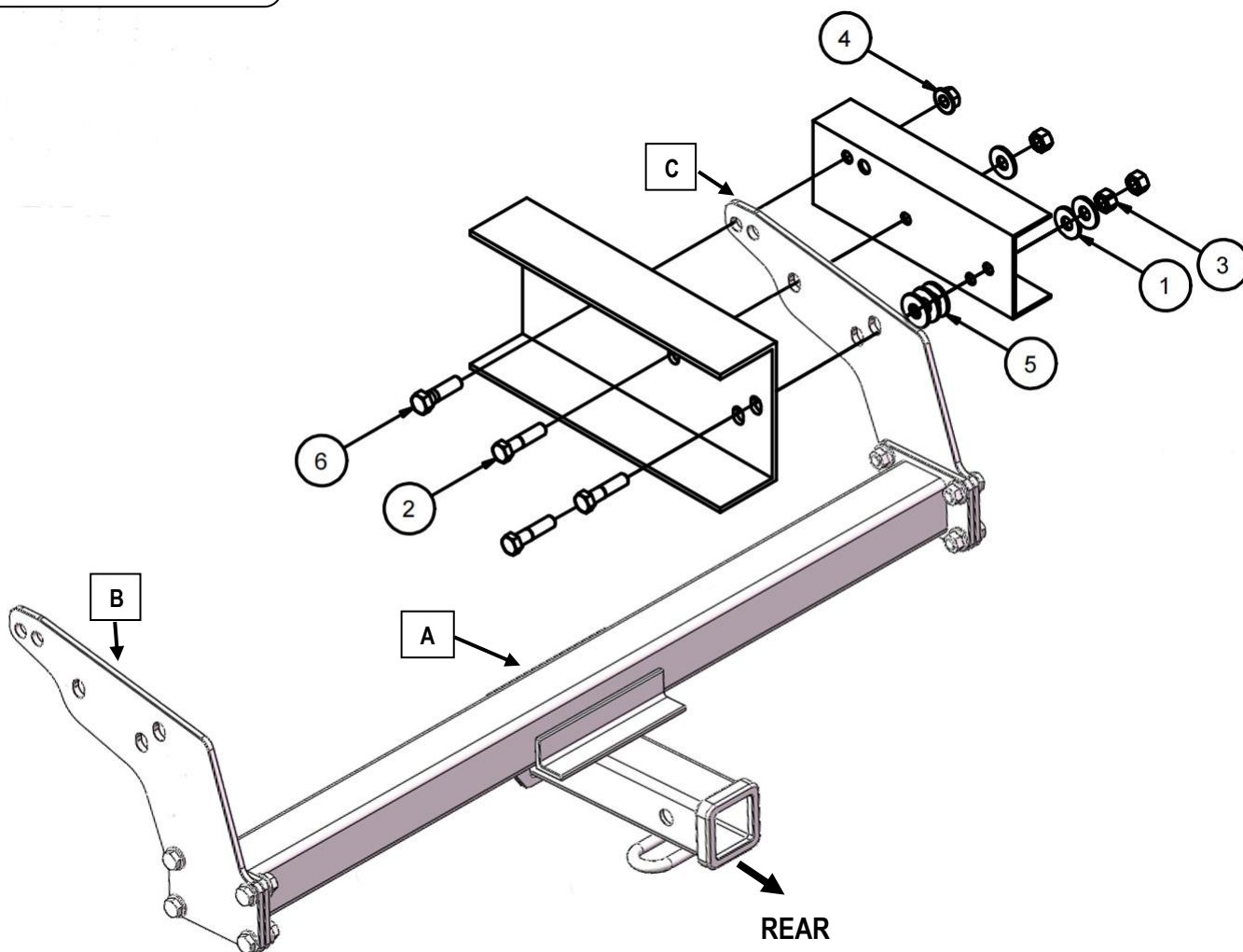
## Hitch Installation Instruction

REV.20240701

Part#	HT-X30908	Application	For 1996-2020 Isuzu Hombre\1983-2004 Chevrolet S10\1983-1990 GMC S15\1991-2004 GMC Sonoma						
Hardware List		Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hitch Parts		A	Hitch Body	1		B/C	Mounting Brackets	2	B-Driver Side C-Passenger Side
HW B (For Hitch Installation)		1#	Conical Washers	6	M12	4#	Hex Flange Nuts	2	M12X1.75
		2#	Hex bolts	6	M12X1.75-50	5#	Flat Washers	12	M12
		3#	Hex Nuts	6	M12X1.75	6#	Hex Bolts	2	M12X1.75-45
HW A (For Hitch Assembly)		7#	Hex Bolts	8	M12X1.75-35	9#	Hex Flange Nuts	8	M12
		8#	Flat Washers	16	M12				

Gross Load Capacity When Used As A Weight Carrying Hitch:4000 LBS. Trailer Weight & 400 LBS. Tongue Weight.  
Gross Load Capacity When Used As A Weight Distribution Hitch:6000 LBS. Trailer Weight & 600 LBS. Tongue Weight.  
\*\*\***DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.**\*\*\*

Drilling Not Required  
Trimming Not Required



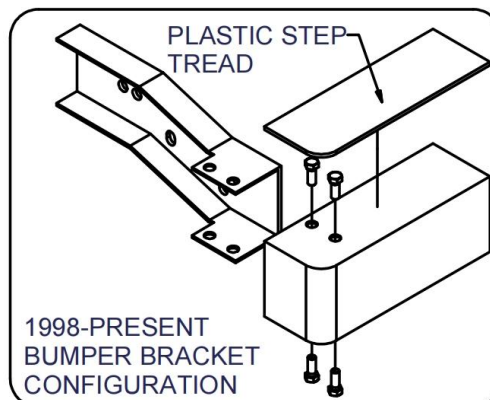
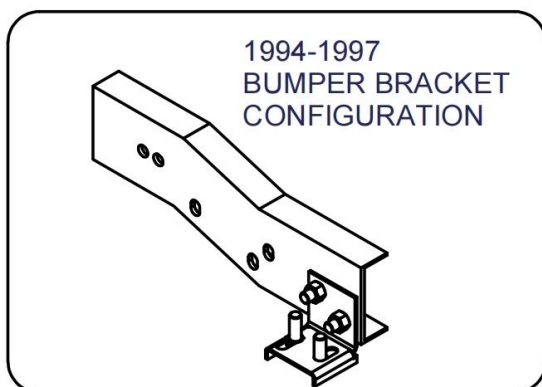
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Step	Description
1	Assemble Hitch Body (A) and Mounting Brackets (B, C) with (8) M12X1.75-35mm Hex Bolts, (16) M12 Flat Washers, (8) M12 Hex Flange Nuts.(Hardware in "HW A").
2	<u>SPORTSIDE BED MODELS</u> Note: Some spare tires may need to be lowered and re-positioned for hitch installation. 1) Remove bumper bracket bolts. 2) Position the hitch on frame and install fasteners as shown above.
3	<u>STEP BUMPER MODELS</u> 1) Remove bumper, leaving brackets attached to frame. Disconnect bumper wiring and remove bumper. Note: Pre-1994 models, bumper is attached to each bracket by two horizontal bolts. 1994-1997 models, bumper is attached to each bracket by two vertical bolts. 1998-present, remove plastic tread from top of bumper. The bumper is attached with four vertical bolts.
4	Remove bumper brackets from frame. Remove bumper wiring guides from bumper brackets.
5	If installing hitch on an early model vehicle using a cradle storage system for the spare tire, mark the spare tire carrier 1/8" inboard of outer frame edge. Lower spare tire and cut off carrier along previously marked line.
6	Position receiver on frame and loosely install bumper brackets using (3) M12 bolts and fasteners per side. Receiver brackets are positioned between bumper brackets and frame.
7	Pre-1994 models, reinstall bumper on bumper brackets with original bolts, using (3) flat washers at each bolt location as spacers between brackets and bumpers. (see above)
8	Raise spare tire back into position and secure. Reconnect bumper wiring.
9	Torque M12 fasteners to 86 lb-ft.
<b>***Periodically Check The Receiver Hitch To Ensure That All Fasteners *** Are Tight &amp; All Structural Components Are Sound.</b>	

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