



Hitch Installation Instruction

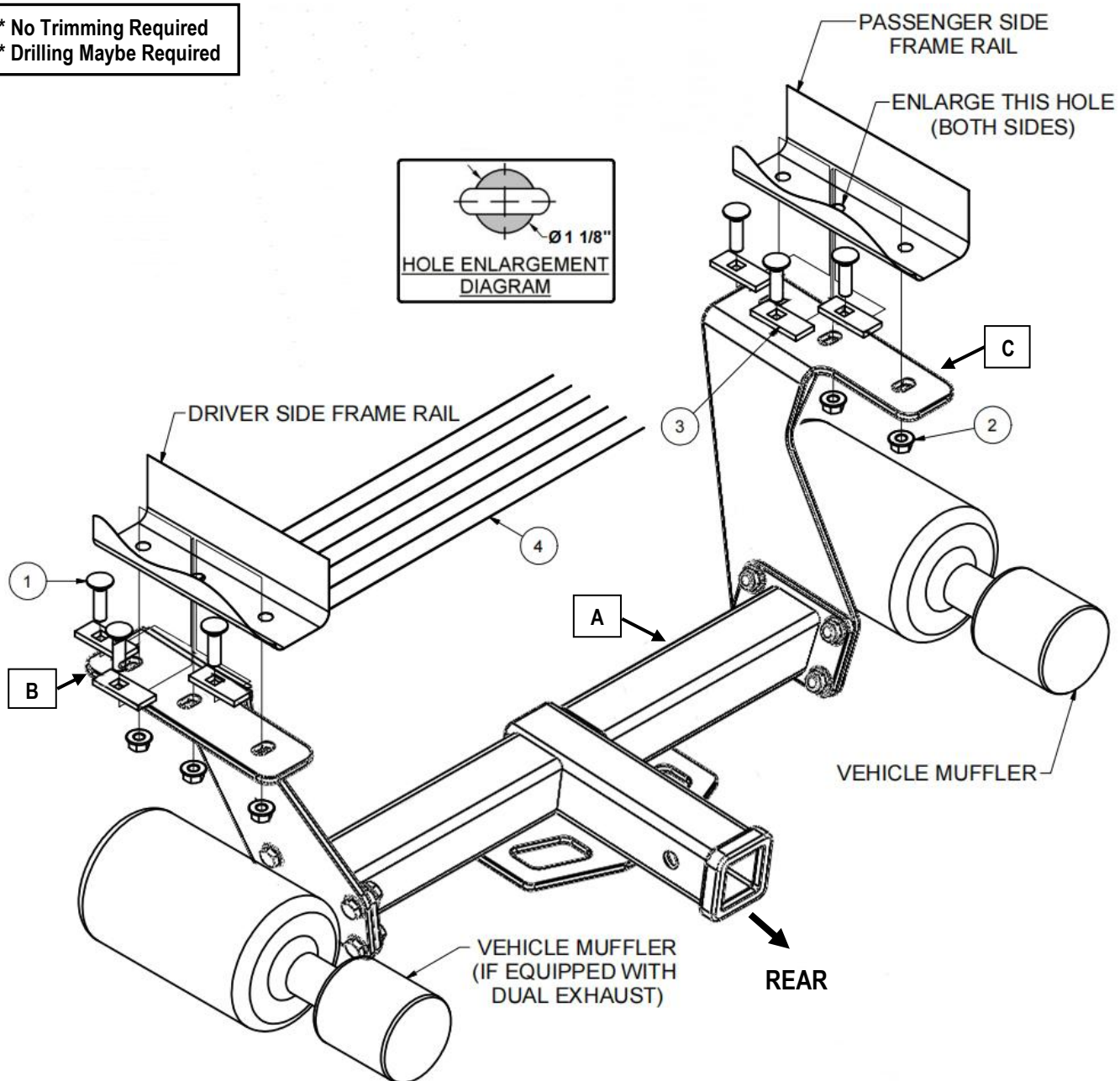
REV.20250101

| Part# | HT-X30409 | Application | For 2019-2025 Subaru Forester All | | | | | |
|----------------------------------|-----------|-----------------|-----------------------------------|-------------|------|-------------------|-----|-----------------------------------|
| Hardware List | Item | Part Name | QTY | Description | Item | Part Name | QTY | Description |
| Hitch Parts | A | Hitch Body | 1 | | B/C | Mounting Brackets | 2 | B-Driver Side C-Passenger Side |
| HW B (For Hitch Installation) | 1# | Carriage Bolts | 6 | M12X1.75-45 | 3# | Square Spacers | 6 | With SQ Hole |
| | 2# | Hex Flange Nuts | 6 | M12X1.75 | 4# | Fishwires | 6 | |
| HW A (For Hitch Assembly) | 5# | Hex Bolts | 8 | M12X1.75-35 | 7# | Hex Flange Nuts | 8 | M12 |
| | 6# | Flat Washers | 16 | M12 | | | | |

Gross Load Capacity When Used As A Weight Carrying Hitch: 3500 LBS. Trailer Weight & 525 LBS. Tongue Weight.

DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

- * No Trimming Required
- * Drilling Maybe Required

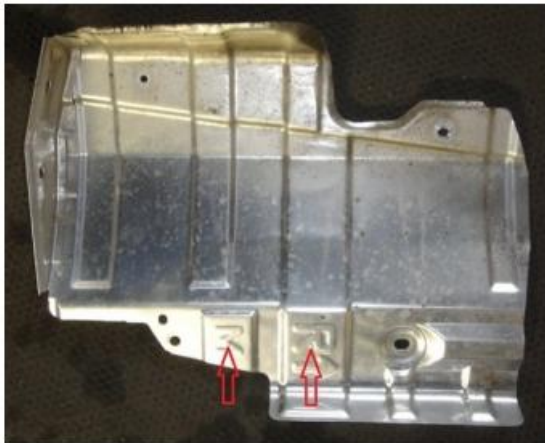


The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

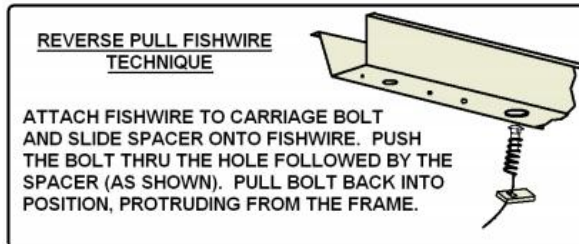
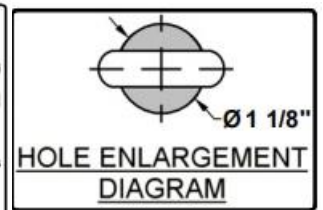
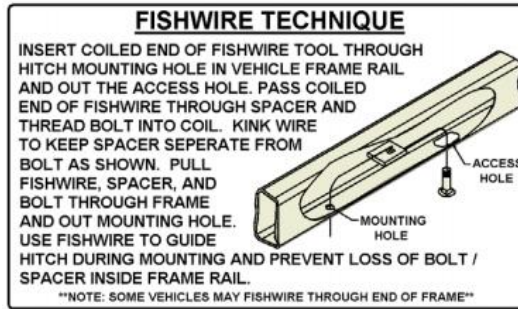


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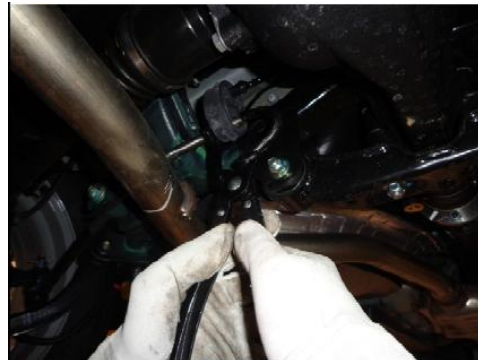
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OPTIONAL DRILL DIAGRAM



| Step | Description |
|------|---|
| 1 | Assemble Hitch Body (A) and Mounting Brackets (B, C) with (8) M12X1.75-35mm Hex Bolts, (16) M12 Flat Washers, (8) M12 Hex Flange Nuts.(Hardware in “HW A”). |
| 2 | Remove (2) exhaust hangers from the passenger side muffler and (1) exhaust hanger from the center front of vehicle for single exhaust vehicles, dual exhaust will remove (2) exhaust hangers from the driver side muffler as well. Support lowered exhaust with jack stand. |




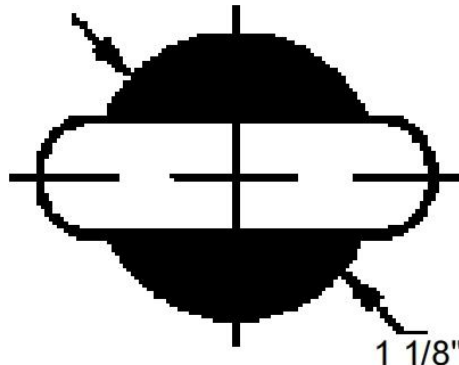

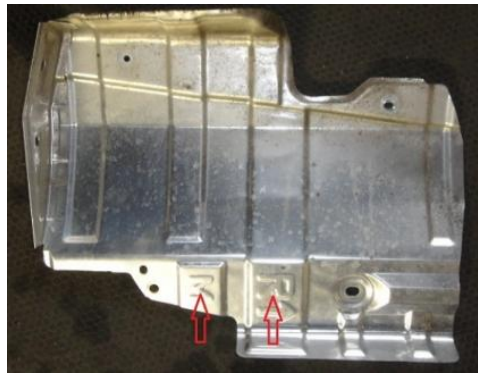

| | |
|---|---|
| 3 | Remove (4) heat shield attachments with phillips head screwdriver or 10mm socket (both sides if equipped with dual exhaust and proceed to Step 3). Remove underbody panel from driver side frame rail by removing (2) screws and (5) push fasteners. Save for reinstallation. |
|---|---|



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| 4 | Remove (3) hole plugs from each frame rail to expose mounting holes. Return plugs to customer. Enlarge the center hole on each frame rail to about 1 1/8" to allow the mounting hardware to pass though. | | |
|  | |  | |
| 5 | Fishwire M12 carriage bolt and spacer through the front and rear frame holes in both frame sides then reverse fishwire the center hole both sides. Optional: Drill 5/8" clearance holes in heat shield using dimples as guides and reinstall heat shield without rear most frame attachment. | | |
|  | |  | |
| 6 | Raise hitch into place and secure hitch to frame,using the M12 hardware provided. Torque all hardware to 86 ft-lbs. Reinstall underbody panel removed in Step 2 and exhaust removed in Step 1. | | |
|  | | | |
| ***Periodically Check The Receiver Hitch To Ensure That All Fasteners *** Are Tight & All Structural Components Are Sound. | | | |

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