



Hitch Installation Instructions

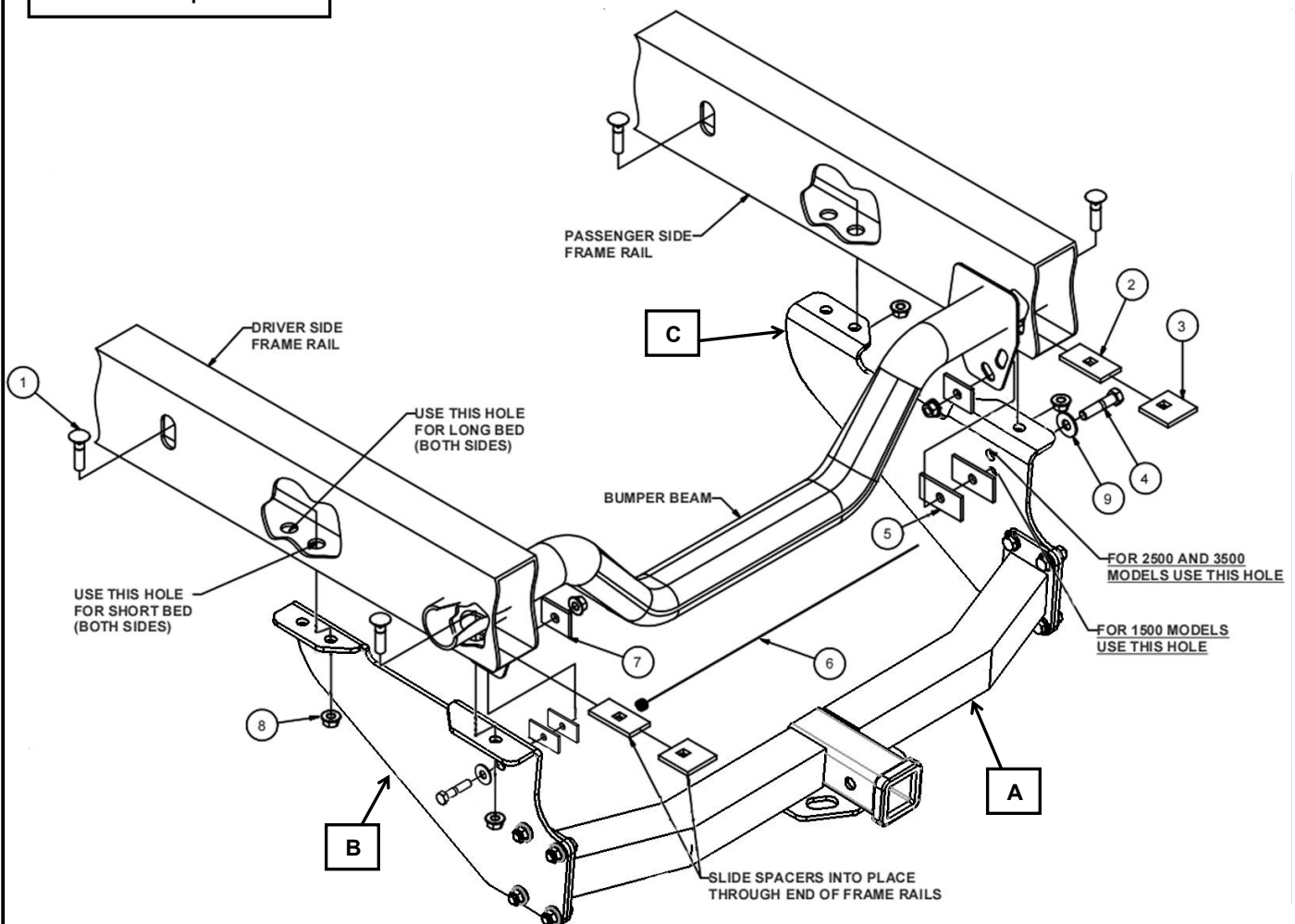
REV.20260601D

Part#	HT-X31008	Application	Dodge Ram 1500 2500 3500 Excluding factory receiver					
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Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hitch Parts	A	Hitch Body	1		B/C	Mounting Brackets	2	B-Driver Side C-Passenger Side
	1#	Carriage Bolts	4	M12X1.75-50	6#	Fish Wire	1	L=762
	2#	Spacers (R)	2	With SQ Hole	7#	S-Spacers	2	With Round Hole
	3#	Spacers (S)	2	With SQ Hole	8#	Hex Flange Nuts	6	M12X1.75
	4#	Hex Bolts	2	M12X1.75-65	9#	Large Flat Washers	2	M12
HW B (For Hitch Installation)	5#	L-Spacers	4	With Round Hole				
	10#	Hex Bolts	8	M12X1.75-35	12#	Hex Flange Nuts	8	M12X1.75
	11#	Flat Washers	16	M12				

Gross Load Capacity When Used As A Weight Carrying Hitch: 6000 LBS. Trailer Weight & 600 LBS. Tongue Weight.
Gross Load Capacity When Used As A Weight Distribution Hitch: 10000 LBS. Trailer Weight & 1000 LBS. Tongue Weight.
DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

- * No Drilling Required
- * Fish Wire Required



The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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Part#	HT-X31008	Application	Dodge Ram 1500 2500 3500 Excluding factory receiver
Step	Description		
1	Assemble Hitch Body (A) and Mounting Brackets (B, C) with (8) M12X1.75-35mm Hex Bolts, (16) M12 Flat Washers, (8) M12 Hex Flange Nuts. (Hardware in “HW A”). Note: Finger tighten only. Do not fully tighten at this time.		
2	Raise hitch into position, aligning holes in the hitch to holes in the frame. (See diagram above for short vs long box models).		
3	Insert hex bolts through side plates and into tow loops. Use spacers as needed between hitch and tow loop. Install outer spacer and flange nut as shown for both sides.		
4	Using a wire or equivalent, slide the square hole spacers into place as shown. Fish wire forward most carriage bolts into position through access slots in frame. Insert rearward most carriage bolts through bumper beam and through hole, into position as shown for each side.		
5	Install remaining hex flange nuts. Torque M12 carriage bolts to 58 lb-ft and other M12 fasteners to 86 lb-ft.		
***Periodically Check The Receiver Hitch To Ensure That All Fasteners *** Are Tight & All Structural Components Are Sound.			

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