



Hitch Installation Instruction

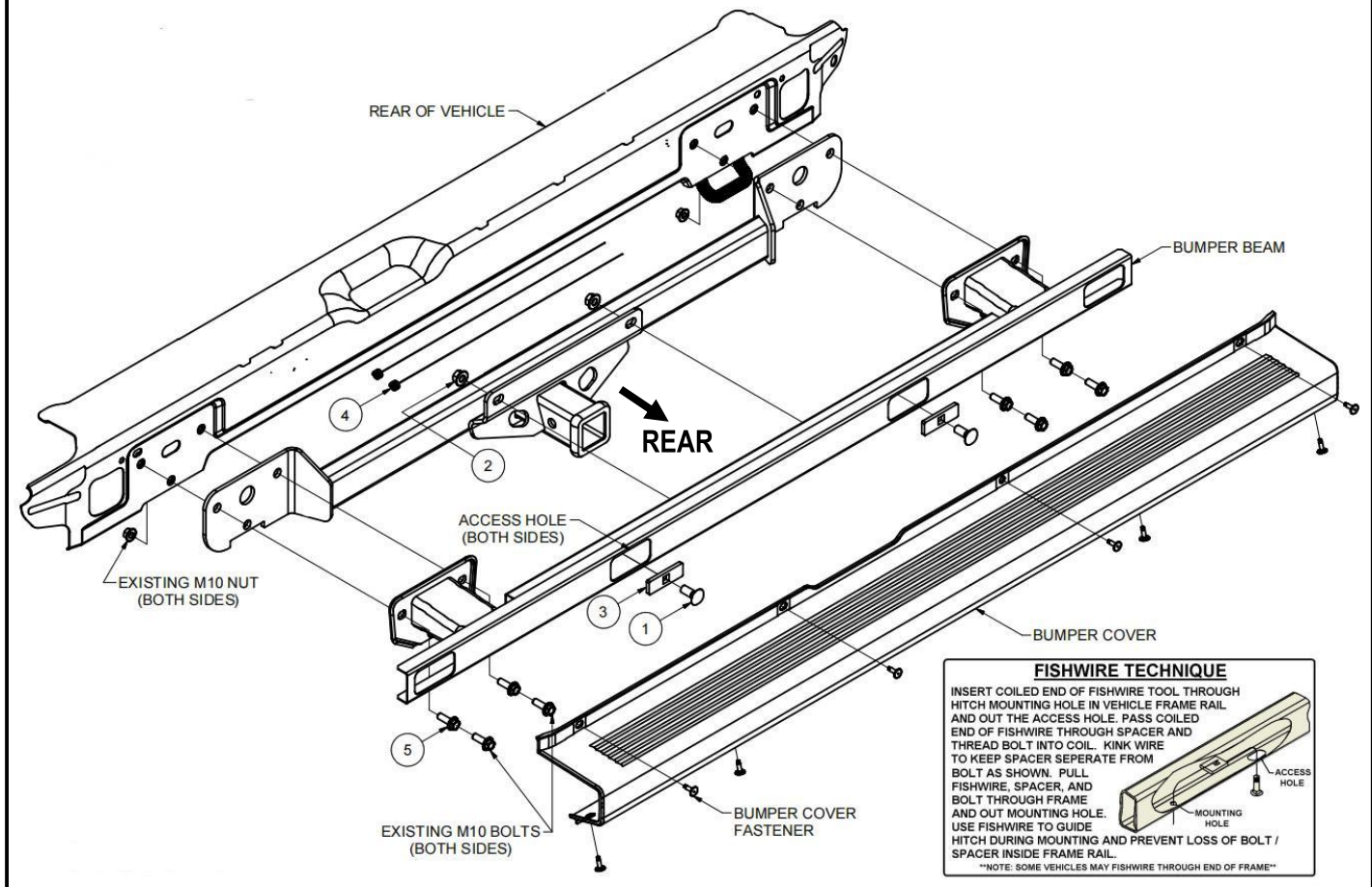
REV.20250201

Part#	HT-R30295	Application	For 2014-2021 Ram ProMaster 1500 2500 3500 All;2022-2024 Ram ProMaster 1500 2500 3500 Excluding remote proximity keyless entry
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Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1#	Carriage Bolts	2	M12X1.75-35	4#	Fishwires	2	
	2#	Hex Flange Nuts	2	M12X1.75	5#	Hex Flange Bolts	4	M10X1.25-30
	3#	Spacers	2	With SQ hole				

Gross Load Capacity When Used As A Weight Carrying Hitch:5000 LBS. Trailer Weight & 500 LBS. Tongue Weight.
DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

No Drilling Required







The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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Step	Description
1	Open the rear vehicle doors to expose the bumper cover and fasteners. Using a T30 torxbit, remove (8) fasteners and the bumper cover. Note: If present, disconnect the rear back-up sensor before completely removing the bumper cover.
	 
2	Remove (2) M10 bolts and (1) M10 nut securing the bumper beam to the end of the frame, both sides. Note: Remove M10 bolts with a 16mm socket and M10 nuts using a 15mm socket.
	 
3	Fishwire M12 carriage bolts and (2) spacers through the access holes and out the existing holes in the bumper beam.
4	With the hitch side plates flat on the ground, align the center holes of the hitch with the bolts fishwired in the bumper beam and loosely secure with M12 flange nuts. Raise the hitch and bumper beam into position by aligning the hitch and bumper beam holes with the holes in the end of the frame. Secure with the M10-1.25 x 30mm hex flange bolts provided and the M10 nuts removed in Step (2).
5	Torque all M12 hardware to 86 ft-lbs and all M10 hardware to 48 ft-lbs.
6	Reinstall bumper cover with fasteners removed in Step (1). Starting with the outside bottom fasteners and working in. Note: If present, reconnect the back-up sensor. You may need to gently flex the bumper cover to align with fastener holes.
***Periodically Check The Receiver Hitch To Ensure That All Fasteners *** Are Tight & All Structural Components Are Sound.	