



# Hitch Installation Instruction

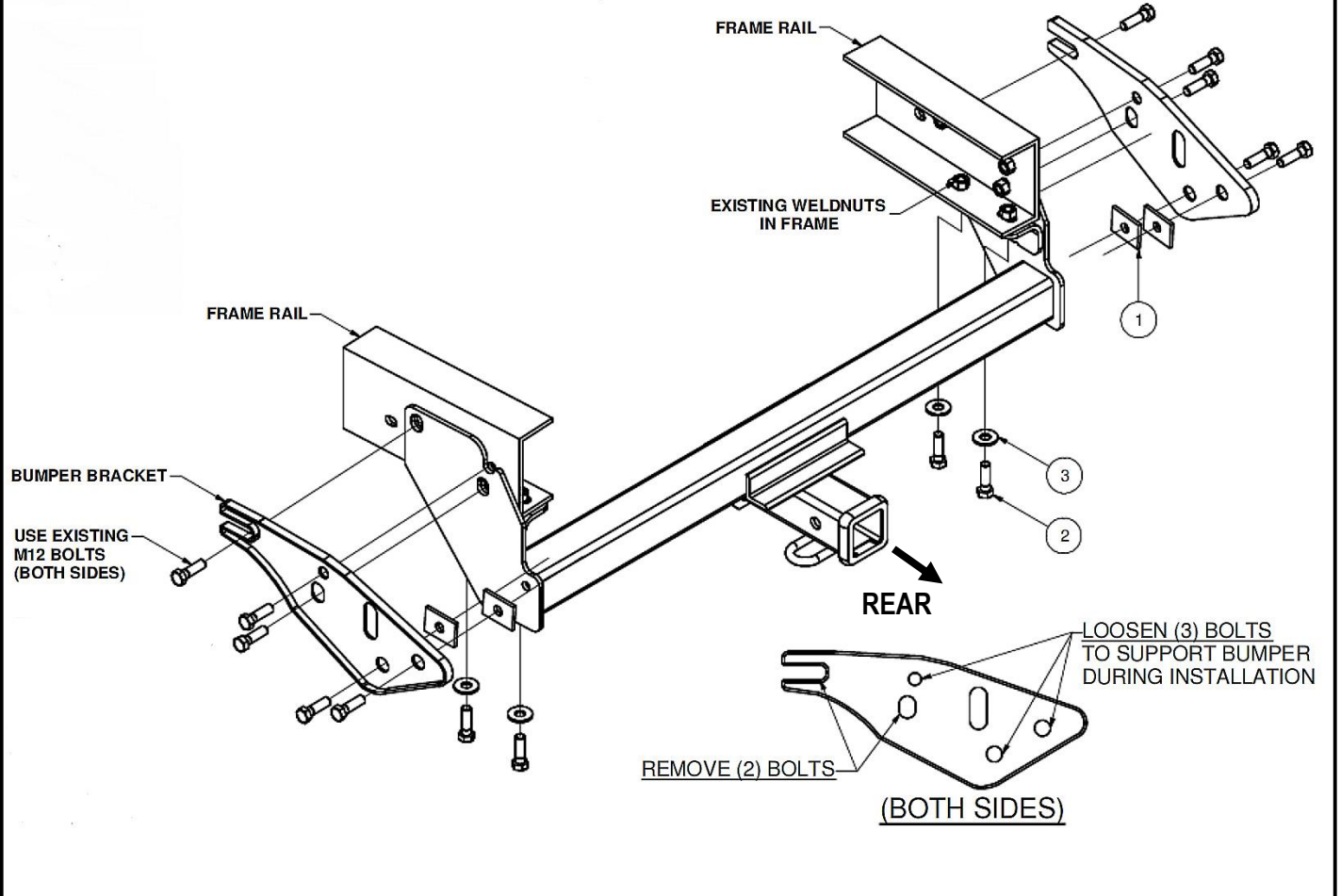
REV.20231201

<b>Part#</b>	HT-R36986	<b>Application</b>	For 2005-2015 Toyota Tacoma
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Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Square Spacers	4		3	Conical Washers	4	M12
2	Hex Bolts	4	M12X1.25-40					

Gross Load Capacity When Used As A Weight Carrying Hitch: 5000 LBS. Trailer Weight & 500 LBS. Tongue Weight.  
 Gross Load Capacity When Used As A Weight Distribution Hitch: 5500 LBS. Trailer Weight & 550 LBS. Tongue Weight.  
 \*\*\***DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.**\*\*\*

**No Drilling Required**



The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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<b>Part#</b>	HT-R36986	<b>Application</b>	For 2005-2015 Toyota Tacoma
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<b>Step</b>	<b>Description</b>
1	If bumper alignment pin interferes with hitch installation, use a saw or cutoff wheel to remove the alignment pin from the side bracket. Note: Support the bumper to keep it from dropping down during the hitch installation.
2	Remove (2) hex bolts and loosen (3) hex bolts from each of the bumper brackets, as shown above.
3	Raise the hitch into position between the bumper brackets and the vehicle frame rails. Install the supplied bolts through the hitch and up into the frame weldnuts.
4	Reinstall the factory bolts through the bumper brackets, hitch plates and into the frame.
5	With the bumper supported remove two existing hex bolts from one side of the bumper bracket and bumper structure as shown.
6	Insert two (2) spacer blocks between the bumper bracket and the bumper, as shown. Reinstall the bolts through the bumper bracket, spacer and into the bumper structure. (Both sides)
7	Torque all M12 fasteners to 86 ft-lbs, and M10 hardware to 48 ft-lbs.
8	<b>For X-Runner only:</b> Temporarily remove X frame support bracket for installation, replace after hitch is fully installed.

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