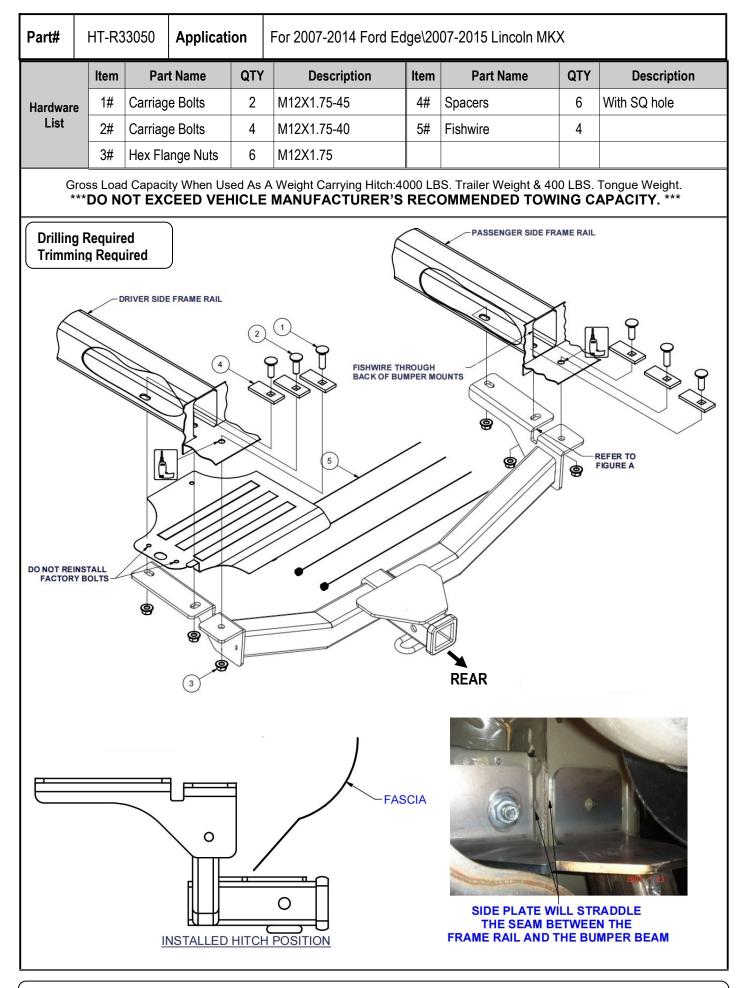
Hitch Installation Instruction

REV.20240101



The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

Hitch Installation Instruction

REV.20240101

Part#	HT-R33050	Application	For 2007-2014 Ford Edge\2007-2015 Lincoln MKX		
Step	Description				
	Lower exhaust by removing the rear (3) exhaust hangers. It may be required to use some wire to hold the exhaust up high enough to prevent damage to the exhaust. (See RUBBER ISOLATOR REMOVAL DIAGRAM)				
1			RUBBER ISOLATOR REMOVAL DIAGRAM This technique can be used if exhaust hanger removal pliers are not available. Using a 5/8" open end wrench, slide the wrench up to the rubber isolator, cradling the hanger rod as shown. Place the flat edge of a pry bar between the wrench and the hanger stop or hanger rod. Then simply rotate the pry bar toward the wrench to remove the rubber isolator. Note: Using a lubricant or soapy water on the hanger rod and the rubber isolator helps removal.		
2	Remove heat shield from both sides of vehicle by removing the (3) 6mm bolts and (1) black plastic plug. The driver side heat shield will also be connected to the rear wiring harness by a plastic plug. Once heat shield is removed trim off tab. (See HEAT SHIELD TAB REMOVAL diagram) Reattach heat shield without the screws in the frame rails. Heat shield will then be sandwiched between vehicle frame rails and hitch.				
	REMOVE TAB FROM DRIVER AND PASSENGER SIDE HEAT SHIELD				
	HEAT SHIELD TAB REMOVAL				
3	Fishwire carriage bolts with spacers through rear of bumper mounts to holes in frame rails, as shown. (See FISHWIRE TECHNIQUE DIAGRAM)				
		H A E T T E E B A U U H	FISHWIRE TECHNIQUE NSERT COILED END OF FISHWIRE TOOL THROUGH ITCH MOUNTING HOLE IN VEHICLE FRAME RAIL ND OUT THE ACCESS HOLE. PASS COILED ND OF FISHWIRE THROUGH SPACER AND HREAD BOLT INTO COIL. KINK WIRE O KEEP SPACER SEPERATE FROM NOLT AS SHOWN. PULL VISHWIRE, SPACER, AND NOLT THROUGH FRAME IND OUT MOUNTING HOLE. ISE FISHWIRE TO GUIDE ITCH DURING MOUNTING AND PREVENT LOSS OF BOLT / PACER INSIDE FRAME RAIL. "NOTE: SOME VEHICLES MAY FISHWIRE THROUGH END OF FRAME**		
4	Raise hitch into postion and secure with flange nuts. (Note: Bumper facia trimming is required on Edge Sport. See Trim Diagram.)				
		EDGE	4.00 in		

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5	Using the hitch as a template, drill rear holes of hitch, both sides, using a 17/32" drill bit.					
6	Fishwire carriage bolt and spacer through back of bumper mounts and attach with flange nuts.					
7	Torque M12 hardware to 86 lb-ft.					
8	Reinstall exhaust removed in Step 1.					

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