

# iArmor®

## IARMOR EDGE™

PART#: IA-N159

### BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

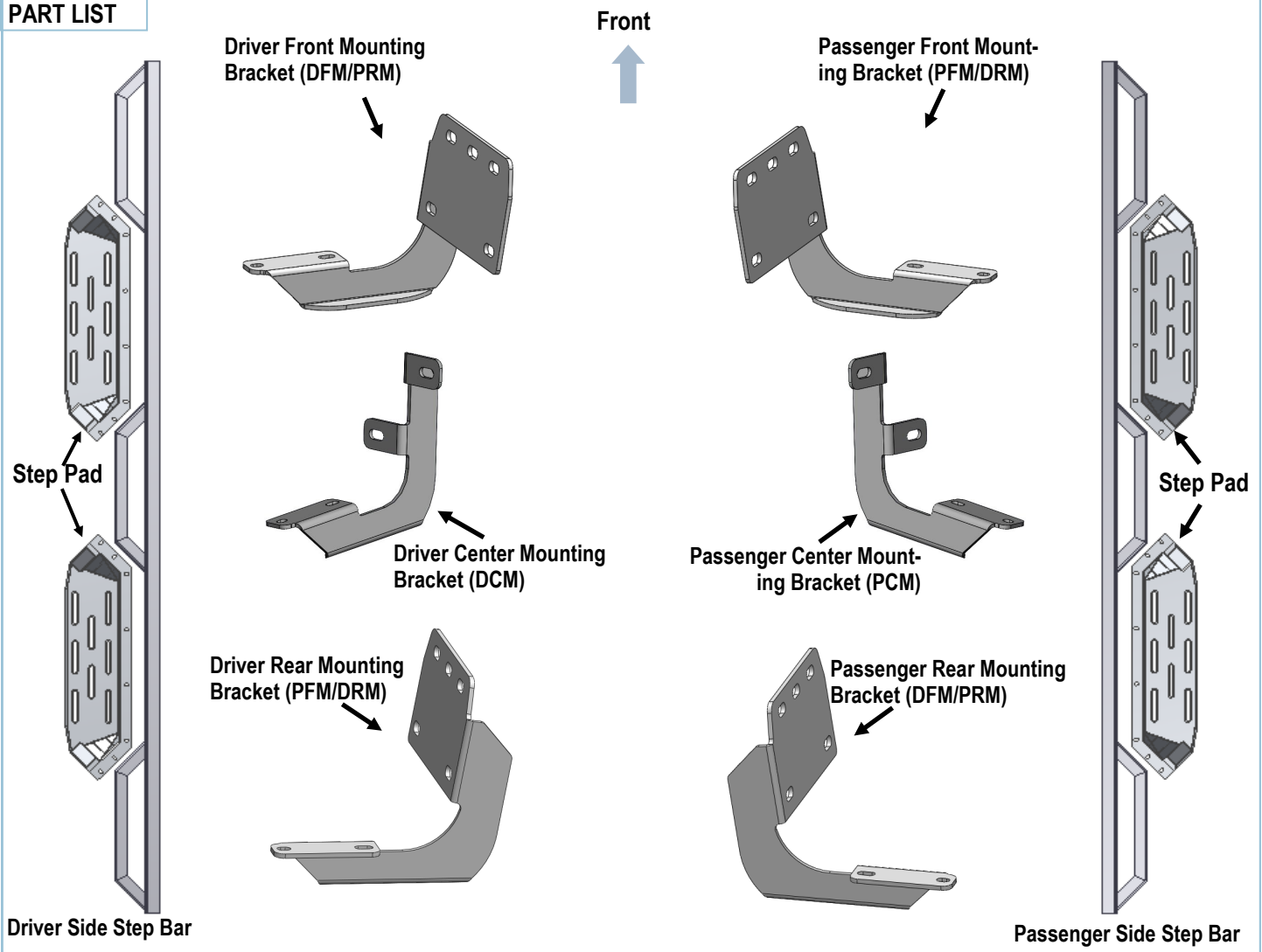
**\*DRILLING NOT REQUIRED**

**\*TRIMMING NOT REQUIRED**

### Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X


### PART LIST





Customer Support: [info@iarmorauto.com](mailto:info@iarmorauto.com)


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
Hardware Package A (For Brackets & Step Bars Installation)					
Item	QTY	Description	Item	QTY	Description
1#	16	M8 Flat Washers	4#	12	M6 Large Flat Washers
2#	16	M8X1.25 Nylon Lock Nuts	5#	12	M6X1 Nylon Lock Nuts
3#	12	M6X1-20 T- Bolts			

  
1#


  
2#


  
3#


  
4#

  
5#


Hardware Package B (For Step Pads Assembly)					
Item	QTY	Description	Item	QTY	Description
1#	32	M6X1-20mm T-Bolts	3#	32	M6X1 Nylon Lock Nuts
2#	32	M6 Large Flat Washers			


  
1#

  
2#

  
3#

Hardware Package C (Spare Only)					
Item	QTY	Description	Item	QTY	Description
1#	3	M6X1-20mm T-Bolt	2#	3	M6X1 Nylon Lock Nuts

  
1#

  
2#

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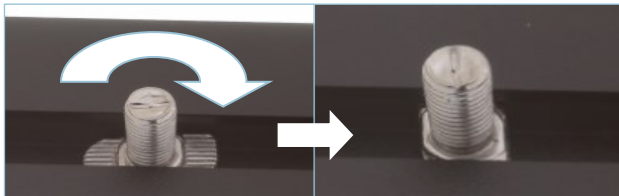
The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

## STEP 1

Install the Step Pads onto the step bars with (32) M6X1-20mm T-Bolts, (32) M6 Large Flat Washers and (32) M6X1 Nylon Lock Nuts.

**IMPORTANT:** Don't hit the step pad by any metal hammer within step pad installation, or the step pad will be damaged.

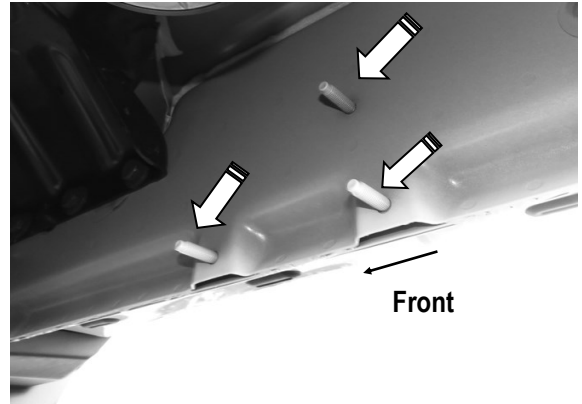
(8) M6X1-20 T-Bolts  
(8) M6 Flat Washers  
(8) M6 Nylon Lock Nuts



**Note: Rotate 90° after inserting the T-Bolts into the Channel!!!**

## STEP 2

Starting on the passenger side front of the vehicle, locate the front (3) factory studs along the inner side of the body panel, **(Fig 1)**. **NOTE:** Use a wire brush or die to remove paint buildup from the threaded studs.

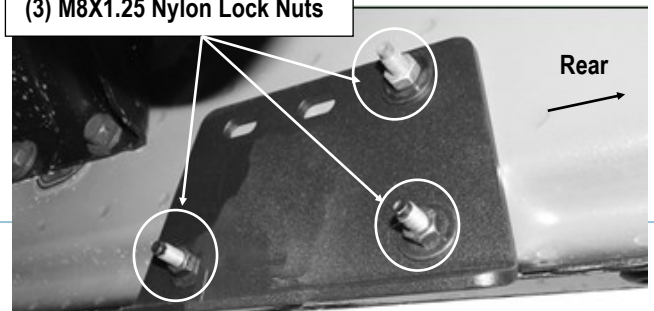


**(Fig 1) Passenger Side Front Mounting Location**

## STEP 3

Select (1) Passenger Front Mounting Bracket (**PFM/DRM**) and attach it to the vehicle using the included (3) M8 Flat Washers, (3) M8X1.25 Nylon Lock Nuts, **(Fig 2)**. Do not tighten hardware at this time.

(3) M8 Flat Washers  
(3) M8X1.25 Nylon Lock Nuts

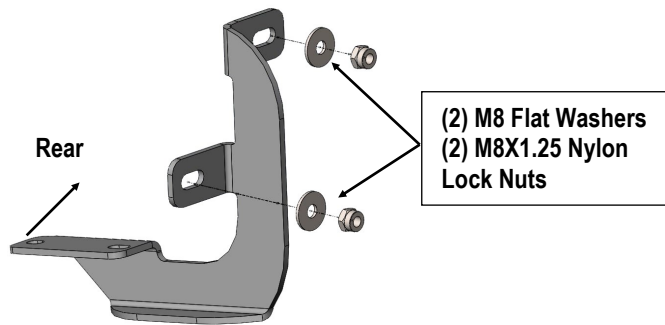


**(Fig 2) Passenger Front Mounting Bracket Installed**

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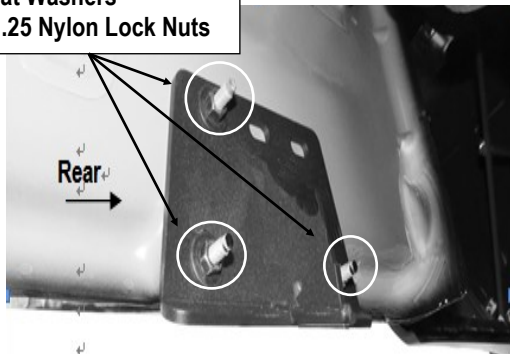
## STEP 4

Repeat **Steps 2– 3** to install the passenger side center and rear mounting brackets, (**Figs 3 & 4**). Do not fully tighten hardware at this time.



(Fig 3) Passenger Center Mounting Bracket Installed

(3) M8 Flat Washers  
(3) M8X1.25 Nylon Lock Nuts



(Fig 4) Passenger Rear Mounting Bracket Installed

## STEP 5

Once all (3) brackets have been fully installed, attach the assembled passenger step bar onto the brackets with (6) M6X1-20 T-Bolts, (6) M6 Large Flat Washers and (6) M6X1 Nylon Lock Nuts, (**Fig 5**). Do not fully tighten hardware at this time.

## STEP 6

Properly level and adjust the Step Bar and fully tighten all hardware.

## STEP 7

Move to the driver side of the vehicle. Repeat **Steps 2-6** to install the driver side step bar.

### Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.

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