



Grille Installation Instruction

Rev. 190601

Part#	GR25HFF27 A/H	Application	For 2007-2009 Hyundai Santa Fe
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	4	K-Lock Nuts	2	
	2	Screws	4	8#	5	Powder Coated Brackets	2	
	3	Speed Clips	4		6	Allen Head Bolts	2	1"

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the grille shell from the vehicle and save the factory hardware as it will be reused later.	
3	Center the billet grille into the factory opening and mark the lower mounting locations.	
4	Remove the billet grille from the factory opening and drill the lower mounting locations that were marked in step 3.	
5	Re-center the billet grille into the factory opening and line the lower mounting tabs up with the holes drilled in step 4.	
6	Secure the lower portion of the billet grille to the vehicle using the #8 screws and speed clips.	
7	Attach the powder coated brackets to the billet grille using the Allen head bolts and k-lock nuts. Do not fully tighten at this time.	
8	Line the powder coated brackets up with the factory mounting holes and secure using the factory hardware.	
9	Once the powder coated brackets are attached to the vehicle secure the Allen head bolts and k-lock nuts.	
10	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!