

Grille Installation Instruction

Rev. 180301

Part#	GR25HFD34A/H			Application		For 2002-2005 Hyundai Sonata					
	Item	Part	Part Name		Description		Item	Part Name		QTY	Description
Parts Li	1	Bille	Billet Grille		Alum	inum	4	He	x Bolts	2	10-24x1 1/4"
Parts Lis	2	Kep	Kep Nuts		4 10-24		5	Keyslot Studs		2	10-24x2"
	3	Mount	Mounting Clips		4						
Install N	otes: O	verlay	×	Replac	ement	$\sqrt{}$	Drill \times Cut $\sqrt{}$				
Step	Description						illustration				
1	Identify the grille & hardware with parts list.								V V V V V V V V V V V V V V V V V V V		
	Remove the factory grille shell from the vehicle. Save the hardware you will need the nuts to re-install the grilles shell after cutting is done.										
3	Tape off the chrome face shell so you do not damage during the install.										
4	Using a die grinder or an appropriate cutting tool, cut out the vertical bars from the grille shell as shown in figure 1. You will need to leave the portion of the grille shown in figure 1, so the grille has a lip to rest against when installed. Fig 1										
5	Next you will need to smooth out the cut surface.(Fig 2)										
6	Re-install the grille shell back to the vehicle, secure only the portion of the grille shell. Use the factory hardware to re-install.										
7	Attach the studs to the billet grille. Secure the longer studs to the top two tabs and the smaller ones to the bottom.										
8	(OPTINAL): You may spray paint the metal vehicle bar on the hood, black, so you do not see through the billet grille.										
9	Place the billet grille into the opening of the grille shell. Center the billet grille.										
10	Place the slightly bent Mounting clips into the hood slot as shown in figure 3, and over the studs. Fig 3										
	Next place the flat brackets over the bottom studs and the factory grill shell mounting point, and then secure using the factory hardware and a kep nut. Then secure the upper brackets using the kep nuts.(Fig 4)										
12	Installation completed!!!										

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!