






Part#	GR22IEE09A/H	Application	For 2003-2006 Volvo XC90
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	4	Slotted Studs	4	6-32×2"
	2	Tabs	4		5	Keq Nuts	4	6-32
	3	Washers	4					

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle, and remove the emblem. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.	
3	Secure studs inside the hole behind of billet grille.	
4	Insert the grille from front on the opening of factory shell.	  
5	Push studs past through square hole of factory grille. Put tab provided behind factory square hole and screw nut on the stud after tab.	
6	Repeat step 5 above for each stud of the grilles on the face of your factory shell.	
7	Make sure the billet grille is centered and tighten the fasteners. But do not over-tighten.	
8	Reinstall the black plastic cover which was removed in step 2.	
9	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!