

## Grille Installation Instruction

Rev. 180501

	PARTS SPECIALIS		Chine inicianation motivation							Kev. 160501		
Part#	GR22GEE49T/H		Application		For 2007-2010 Saab 9-7X							
	Item	Part Name	QTY	Descri	ption	Item	Р	art Name		QTY	Description	
	1	Mesh Grille	3	Stainless	s steel	5	Kep Nuts			14	6-32	
Parts List	2	L Brackets	4	1/2"×1/2	"	6	Studs			4	6-32X1.5"	
	3	3 Brackets		5 135'×1/2"		7	Washers			14		
	4	Studs	5	6-32×2.5	5"							
Install Notes: Overlay $\times$ Replacement $\sqrt{}$ Drill $\times$ Cut $\times$												
Step	Description				illustration							
	Identify the grille & hardware with parts list.											
2	Open the hood. Remove in this order. Remove two 7mm bolts on each end of the grille [Fig 1]. Remove two 10mm bolts on top of the grille [Fig 2]. Pull the bumper cover forward; unclip the plastic inserts form the grille. Use a screwdriver to depress the molded clips around each insert. Remove inserts from behind grille. Depress the molded clips securing the chrome trim rings. Remove chrome rings.											
				5/	g 1		Fig 2					
3	Position one of the side grille inserts into shell. Thread a short stud in each nut welded to the grille. From the backside of the grille; place an 'L' bracket, a washer and a 6-32 kep nut onto each stud <b>[Fig 3]</b> . Repeat this process to the opposite side. Position the center grille insert into grille shell. Thread a longer stud in each nut welded to the grille. From the backside of the grille; Place an 135° flange bracket, a flat washer and a 6-32 kep nut on each stud <b>[Fig 4]</b> . If needed: Adjust all grille inserts to sit and align strait into grille shell. Tighten all hardware.											
	Fig 3											
4	Re-tighte	en hardware. Re	-install	he grille a	assemb	ly onto t	he vehicle.					
5	Installati	on completed!!!										

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!