

Grille Installation Instruction

Rev. 180501

Parts List 1 Mesh Grille 3 Stainless steel 5 Kep Nuts 14 6-32	7,01	O PARTS SPECIALIS	, mc.					1011 4011			- 11	ev. 160501	
Parts List 1	Part#	GR22	GEE49T/H	Application		For 2	For 2007-2010 Saab 9-7X						
Parts List 2 L Brackets 4 1/2*x1/2* 6 Studs 4 6-32X1.5* Brackets 5 135*x1/2* 7 Washers 14 Studs 5 6-32x2.5* Install Notes: Overlay Replacement V Drill Cut X Step Description illustration 1 Identify the grille & hardware with parts list. 2 Open the hood. Remove in this order. Remove two 7mm bolts on each end of the grille [Fig 1]. Remove the molded clips securing the chrome trim rings. Remove chrome rings. 2 Position one of the side grille inserts into shell. Thread a short stud in each nut welded to the grille, place an "L" bracket, a washer and a 6-32 kep nut onto each stud [Fig 3]. Repeat the process to the opposite side. Position the center grille insert into grille shell. Thread a longer stud in each welded to the grille. From the backside of the grille. From the backside of the grille. From the sheckside of the grille inserts to sit and align strait into grille shell. Tighte hardware. 4 Re-tighten hardware. Re-install the grille assembly onto the vehicle.		Item	Part Name	QTY	Descri	ption	Item	P	art Name		QTY	Description	
3 Brackets 5 135'×1/2' 7 Washers 14		1	Mesh Grille	3	Stainless	s steel	5	Kep Nuts			14	6-32	
Install Notes: Overlay ★ Replacement ♥ Drill ★ Cut ★ Step Description illustration Identify the grille & hardware with parts list.	Parts Lis	t 2	L Brackets	4 1/2"×1/2"		"	6	Studs			4	6-32X1.5"	
Install Notes: Overlay X Replacement V Drill X Cut X Step Description illustration 1 Identify the grille & hardware with parts list. 2 Open the hood. Remove in this order. Remove two 7mm bolts on each end of the grille [Fig 1]. Remove the 10mm bolts on top of the grille [Fig 2]. Pull the bumper cover forward; unclip the plastic inserts form the grille as a screwdriver to depress the molded clips around each insert. Remove inserts from behind grille. Dependent the molded clips securing the chrome trim rings. Remove chrome rings. Position one of the side grille inserts into shell. Thread a short stud in each nut welded to the grille. From backside of the grille, place an tip tracket, a washer and a 6-32 kep nut onto each stud [Fig 3]. Repeat the velded to the grille. From the backside of the grille; Place an 135° flange bracket, a flat washer and a 6-3 kep nut on each stud [Fig 4]. If needed: Adjust all grille inserts to sit and align strait into grille shell. Trighte hardware. 4 Re-tighten hardware. Re-install the grille assembly onto the vehicle.		3	Brackets	5 135'×1/2"		."	7	Washers			14		
Step Description illustration Identify the grille & hardware with parts list.		4	Studs	5	6-32×2.5	5"							
Open the hood. Remove in this order. Remove two 7mm bolts on each end of the grille [Fig 1]. Remove to 10mm bolts on top of the grille [Fig 2]. Pull the bumper cover forward; unclip the plastic inserts form the guse a screwdriver to depress the molded clips around each insert. Remove inserts from behind grille. Depth the molded clips securing the chrome trim rings. Remove chrome rings. Position one of the side grille inserts into shell. Thread a short stud in each nut welded to the grille. From backside of the grille; place an 'L' bracket, a washer and a 6-32 kep nut onto each stud [Fig 3]. Repeat the process to the opposite side. Position the center grille insert into grille shell. Thread a longer stud in each welded to the grille. From the backside of the grille; Place an 135" flange bracket, a flat washer and a 6-3 kep nut on each stud [Fig 4]. If needed: Adjust all grille inserts to sit and align strait into grille shell. Tighte hardware. 4 Re-tighten hardware. Re-install the grille assembly onto the vehicle.	Install No	otes: O	verlay ×	Repla	cement	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	Drill	×	Cut	×			
Open the hood. Remove in this order. Remove two 7mm bolts on each end of the grille [Fig 1]. Remove to 10mm bolts on top of the grille [Fig 2]. Pull the bumper cover forward; unclip the plastic inserts form the guse a screwdriver to depress the molded clips around each insert. Remove inserts from behind grille. Depth the molded clips securing the chrome trim rings. Remove chrome rings. Position one of the side grille inserts into shell. Thread a short stud in each nut welded to the grille. From backside of the grille; place an 'L' bracket, a washer and a 6-32 kep nut onto each stud [Fig 3]. Repeat the process to the opposite side. Position the center grille insert into grille shell. Thread a long stud in each welded to the grille. From the backside of the grille; Place an 135" flange bracket, a flat washer and a 6-3 kep nut on each stud [Fig 4]. If needed: Adjust all grille inserts to sit and align strait into grille shell. Tighte hardware. Re-tighten hardware. Re-install the grille assembly onto the vehicle.	Step	Description					illustration						
10mm bolts on top of the grille [Fig 2]. Pull the bumper cover forward; unclip the plastic inserts form the guse a screwdriver to depress the molded clips around each insert. Remove inserts from behind grille. Depth the molded clips securing the chrome trim rings. Remove chrome rings. Position one of the side grille inserts into shell. Thread a short stud in each nut welded to the grille. From backside of the grille; place an "L' bracket, a washer and a 6-32 kep nut onto each stud [Fig 3]. Repeat the process to the opposite side. Position the center grille insert into grille shell. Thread a longer stud in each welded to the grille. From the backside of the grille; Place an 135" flange bracket, a flat washer and a 6-3 kep nut on each stud [Fig 4]. If needed: Adjust all grille inserts to sit and align strait into grille shell. Tighte hardware. Re-tighten hardware. Re-install the grille assembly onto the vehicle.	1	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\											
Position one of the side grille inserts into shell. Thread a short stud in each nut welded to the grille. From backside of the grille; place an 'L' bracket, a washer and a 6-32 kep nut onto each stud [Fig 3]. Repeat the process to the opposite side. Position the center grille insert into grille shell. Thread a longer stud in each welded to the grille. From the backside of the grille; Place an 135° flange bracket, a flat washer and a 6-3 kep nut on each stud [Fig 4]. If needed: Adjust all grille inserts to sit and align strait into grille shell. Tighten hardware. Re-tighten hardware. Re-install the grille assembly onto the vehicle.	2	Open the hood. Remove in this order. Remove two 7mm bolts on each end of the grille [Fig 1] . Remove two 10mm bolts on top of the grille [Fig 2] . Pull the bumper cover forward; unclip the plastic inserts form the grille. Use a screwdriver to depress the molded clips around each insert. Remove inserts from behind grille. Depress the molded clips securing the chrome trim rings. Remove chrome rings.											
welded to the grille. From the backside of the grille; Place an 135 flange bracket, a flat washer and a 6-3 kep nut on each stud [Fig 4]. If needed: Adjust all grille inserts to sit and align strait into grille shell. Tighter hardware. Fig 3 Re-tighten hardware. Re-install the grille assembly onto the vehicle.		Position one of the side grille inserts into shell. Thread a short stud in each nut welded to the grille. From the backside of the grille; place an 'L' bracket, a washer and a 6-32 kep nut onto each stud [Fig 3]. Repeat this											
4 Re-tighten hardware. Re-install the grille assembly onto the vehicle.		welded t kep nut (o the grille. Fron	n the ba	ckside of	the grill	e; Place	e an 135° 1	flange brac	ket, a fla	t washe	er and a 6-32	
				10		g 3		Fig 4			2		
5 Installation completed!!!	4	Re-tighte	en hardware. Re	-install t	the grille a	assemb	ly onto	he vehicle.					
	5	Installati	on completed!!!										

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!