



PATENT PRODUCT

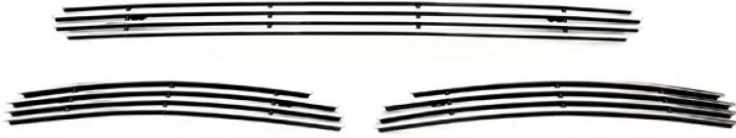
Grille Installation Instruction

Rev. 190801

Part#	GR22FEE10 C/S/J	<i>Application</i>	For 2005-2006 Volvo XC90
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	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Parts List	1	Billet Grille	3	Stainless steel	3	Truss Head Tapping Screws	8	8# × 1"
	2	U-Clip Nuts	8					

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Identify the middle piece and the others. Put the middle piece at location and test fit.	
3	Mark the 4 locations where the billet grille tabs get in contact with the valance shell, and drill 4 1/8" holes at each of the 4 locations.	
4	Put U-clip nuts onto the billet grille tabs, and install the grille into the valance shell. Use the screws to fasten the grille.	
5	Install the others.	
6	Place one screw through each of the welded tabs on the billet grille.	
7	Secure the inserts to the grille shell using the #8 screws and flat nuts.	
8	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
9	Re-install the grille shell assembly back onto the vehicle.	
10	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!