



PATENT PRODUCT

Grille Installation Instruction

Rev. 20200701

Part#	V65509C&J&S	Application	For 2003-2006 Volvo XC90
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	#1	Billet Grille	1	Stainless Steel	#4	Truss Head Screws	4	6-32X2"
	#2	Flat Washers	4	6#	#5	Nylon Lock Nuts	4	6-32
	#3	"U" Tabs	4					

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional: pop hood, remove the black plastic cover (on top of OEM grille) from vehicle. If you are still unable to access the rear, remove the grille shell according to factory manual.	
3	Thread a screw in each nut welded to the grille. From the rear, place a tab and a washer on each screw. Now thread a nut on each screw.	
4	Make sure the insert is centered and tighten the hardware.	
5	Reinstall the plastic shroud with the fasteners removed in Step 2.	
6	Installation completed.	

The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!