

5

6

Installation completed!!!

Grille Installation Instruction

Rev. 190801

Part#	GR22FEE09A/H	Application	For 2003-2006 Volvo XC90
-------	--------------	-------------	--------------------------

	It	tem	Part Name	QTY	Description	Item	Part Name	QTY	Description		
Parts L	ict	1	Billet Grille	1	Aluminum	4	Truss Head Screws	4	6-32 × 2"		
Parts L	ısı	2	Flat Washers	4	6#	5	Nylon Lock Nuts	4	6-32		
		3	"U" Tabs	4							
Install Notes: Overlay $\boxed{\hspace{1em}}$ Replacement $\boxed{\hspace{1em}}$ Drill $\boxed{\hspace{1em}}$ Cut $\boxed{\hspace{1em}}$											
Step	Description					illustration					
1	Identify the grille & hardware with parts list.				ist.		ž ž				
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.										
3	Center the billet grille into the opening of the shell, and place the screws through the holes of the tabs welded to the rear of the billet grille, then secure it using the brackets, washers and nylon lock nuts from the back.										
4	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.										

Reinstall the black plastic cover which was removed in step 2.

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!