


Part#	GR22FEE08A	Application	05~07 Volvo S40 / 05~06 Volvo V50 – Low Bumper Billet Grille
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	3	Aluminum	5	Truss Head Screws	4	6 -32×2"
	2	Two-hole Tabs	2		6	Truss Head Tapping Screws	6	8×1 1/4"
	3	Washers	4		7	Flange Brackets	2	
	4	Flat Nuts	6		8	Nylon Lock Nuts	4	6-32

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	N/A
3	Remove the grille from the box. Test fit the grille to make sure that it fits in the shell properly. Make sure the grille is centered.	N/A
4	Place screws through tabs welded on sheet grille	N/A
5	Place a tab behind the grille shell in line with where the screw comes through. Tighten each of the screws evenly so as not to put the grille in a bind and not to make it go off center. DO NOT OVER TIGHTEN SCREWS.	N/A
6	Test fit each billet insert in the openings. Mark or scribe the mounting tab holes to the opening. Drill a 1/8" hole at each mark. Now secure the inserts to the grille shell using the #8 screws and flat nuts.	N/A
7	Re-install the grille shell assembly back onto the vehicle.	N/A
8	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!