

Grille Installation Instruction

Rev. 130701

Part# GR22FEE05J Application	For 2001-2004 Volvo S60
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		Item	Part Name	QTY	Description	Item	Part Name	QTY	Description		
	_	1	Billet Grille	1	Stainless steel	4	Truss Head Screws	4	6-32×1 1/2"		
Parts L	.ist	2	Large Flat tabs	2		5	Washers	4			
		3	Short Flat tabs	2		6	Nylon Lock Nuts	4			
Install Notes: Overlay V Replacement X Drill X Cut X											
Step	Description					illustration					
1	Identify the grille & hardware with parts list.										
2	Remove the plastic filler panel from the top of the radiator support.										
3	Remove the grille from the box.										
4	Remove the tabs from the installation kit. Place a nuts over the hole on each of the tabs.										
5	Set the billet grille in the factory shell; be sure to place it in the center of the shell.										
6	Place a screw in each of the welded tabs of the billet grille, place a tab with nut behind the grille shell in line with were the screw comes through. Tighten each of the screws evenly so as not to put the grille in a bind and not to make it go off center.										
7	Make sure the billet grille is centered and tighten the fasteners.										
8	Reinstall the black plastic cover which was removed in step 2.										
9	Installation completed!!!										

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!!