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## Grille Installation Instruction

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Part#		GR	22FEE05C	Application		For 2001-2004 Volvo S60						
		ltem	Part Nam	e QTY	Description		Item	Part Name		QTY	Description	
Parts	lict	1	Billet Grille	1	Stainle	ss steel	4	Truss Head Screws		4	6-32×1 1/2″	
Fails	LISI	2	Large Flat tab	os 2			5	Washers		4		
		3	Short Flat tab	s 2			6	Nylon Lock Nuts		4		
Instal	Not	Notes: Overlay 🗸			Replacement ×		Drill	× Cut	×			
Step		Description						illustration				
1	Identify the grille & hardware with parts list.											
2	Rer	Remove the plastic filler panel from the top of the radiator support.										
3	Rer	Remove the grille from the box.										
4	Rer	Remove the tabs from the installation kit. Place a nuts over the hole on each of the tabs.										
5	Set	Set the billet grille in the factory shell; be sure to place it in the center of the shell.										
6	Place a screw in each of the welded tabs of the billet grille, place a tab with nut behind the grille shell in line with were the screw comes through. Tighten each of the screws evenly so as not to put the grille in a bind and not to make it go off center.											
7	Mal	Make sure the billet grille is centered and tighten the fasteners.										
8	Rei	Reinstall the black plastic cover which was removed in step 2.										
9	Inst	Installation completed!!!										

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!!