

Grille Installation Instruction

Rev. 190501

Part#	G	GR20LFI71L		Application		F	For 2012-2015 Toyota Tacoma					
Parts Lis		Item	Part N	ame	QTY	[Description	Item	Part Name	QTY	Description	
		1	Rivet Grille		1 Stainless		ss steel	4	100° L Brackets	4	/	
	••	2	Lock Nut		20	10-24		5	70° L Brackets	3	/	
		3	Bolt		7 10-24×1/		:1/2"	6	135° L Brackets	6	/	
Install Notes: Overlay X Replacement							t √ Drill	$\sqrt{}$	Cut √			
Step	Description						illustration					
	Identify the grille & hardware with parts list.											
	Optional (for vehicles with black plastic cover under hood), Pop hood, remove plastic shroud at the top and set fasteners aside.											
	With a dye grinder, cut along the factory grille to remove grille.											
	Position the Grille onto grille shell cavity .											
5	Mark locations for drilling on the shell thought the other hole on the "L" brackets, then remove the brackets and drill holes on the these locations. Attach the Grille to the shell by inserting the screws through the holes of L Brackets and the holes on the shell, and then secure them with Flange Nuts provided. Use 100° L Brackets Use 70° L Brackets											
	Reinstall the plastic shroud with the fasteners removed in Step 2.											
7	Installation completed!!!											

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!