



Grille Installation Instruction

Rev. 130601

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| Part# | GR20LFD56H | 2005-2010 Toyota Tacoma Main Upper |
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| Parts List | Item | Part Name | QTY | Description | Item | Part Name | QTY | Description |
|------------|------|-------------|-----|-----------------------------|------|-----------|-----|-------------|
| | 1 | Mesh Grille | 3 | Stainless steel with rivets | 4 | Lock Nut | 12 | 10-24 |
| | 2 | Screw stud | 4 | 10-24×1 1/2" | 5 | J hook | 8 | / |
| | 3 | Screw stud | 8 | 10-24×3" | 6 | Washer | 4 | 10# |

Install Notes: Overlay Replacement Drill Cut

| Step | Description | illustration |
|------|---|--------------|
| 1 | Identify the grille & hardware with parts list. | |
| 2 | Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. | |
| 3 | Center the 2 small grilles onto the opening of the factory grille, mark & drill 4 holes according to the position of the weld nuts on the rear of the grille. | |
| 4 | Secure the stud to the threaded holes on the rear of the grilles. | |
| 5 | Center the grilles on the factory grille again. Be sure the studs are through the OEM grille shell. | |
| 6 | Secure the center grille using 8 J hooks and lock nuts from the back side of the OEM grille shell. Secure 2 small grilles using four washers and four lock nuts from the back side of the OEM grille shell. | |
| 7 | Make sure the grille is centered and tighten the fasteners. Reinstall the black plastic cover which was removed in step 2. | |
| 8 | Installation completed!!! | |

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!