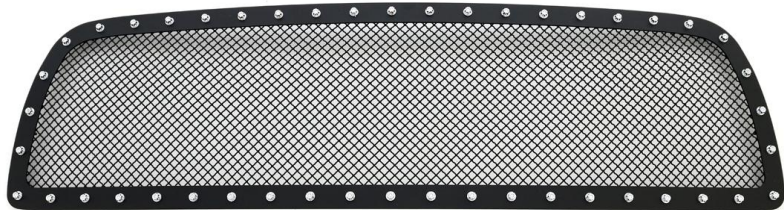

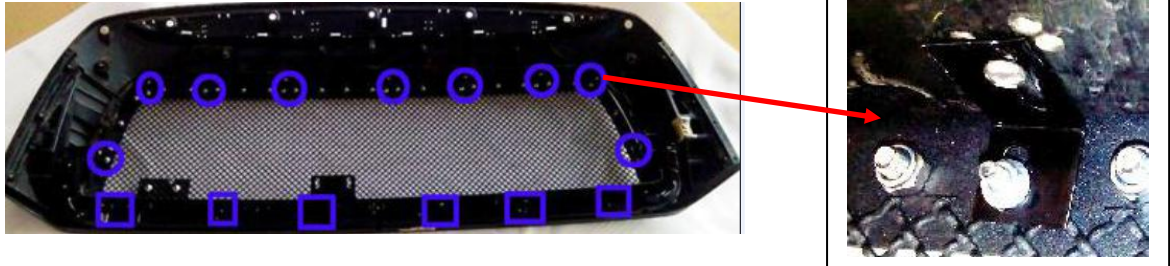



Part#	GR20LEA78H	Application	07-09 Toyota Tundra IPC				
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	4	Phillips Screws	15	M4*16
	2	L Brackets	6	80°	5	Flange Nuts	30	M4
	3	L Brackets	9	90°				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop Hood, remove plastic shroud at the top and set fasteners aside, and remove the stamping strip from automotive.	
3	Optional: Using factory instructions, remove the entire front grille shell.	
4	Attach the 80° L Brackets to the screws on the bottom of the grille, secure them with flange nuts. Attach the 90° L Brackets to the other screws of the grille, secure them with flange nuts.	
5	Position the Grille onto grille shell cavity .	
6	Mark locations for drilling on the shell through the holes of L Brackets. Then drill holes on those locations.	
7	Mark locations for drilling on the shell through the holes of L Brackets. Then drill holes on those locations.	
8	Attach the Grille to the shell by inserting the screws through the tabs of L Brackets and holes on the shell, secure them with Flange Nuts provided .	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

Part#	GR20LEA78H	Application	<i>07-09 Toyota Tundra 1PC</i>	
7	Install the stamping strip onto the grille shell with the locking tab and Phillips Screws.			
8	Make sure the billet grille is centered and tighten the fasteners.	N/A		
9	Reinstall the plastic shroud with the fasteners removed in Step 2.	N/A		
10	Installation completed!!!	N/A		

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